

Moving Details.

Technical brochure Glass Sliding Walls

Issue 2025

Batch 1

dg DORMA
GLAS®

Note: The pictograms in this price list are only intended to provide easier orientation. They are not true to scale and do not represent the exact design of the products! We reserve the right to make technical changes. Our general terms and conditions can be found on the Internet at www.dorma-glas.com.

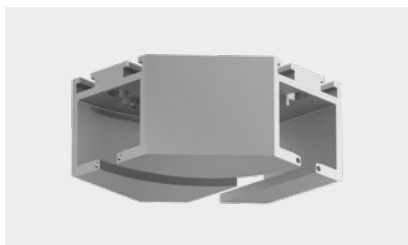


Our Sustainability Commitment

We are committed to foster a sustainable development along our entire value chain in line with our economic, environmental and social responsibilities toward current and future generations.

Sustainability at product level is an important, future-oriented approach in the field of construction. In order to give quantified disclosures of a product's environmental impacts through its entire life cycle, DORMA-Glas provides Environmental Product Declarations (EPDs), in which the results of the life cycle assessment (LCA) are presented.

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Support and Guide Elements

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Support and Guide Elements



The right stacking arrangement for any situation

Perfect parking every time

Existing structures or unusual layouts often require special solutions, particularly in the design of the stacking area. DORMA-Glas HSW systems can be parked in a range of different positions. The stack of panels can be aligned parallel or square to the frontage, be readily visible for effect or hidden behind columns etc. Another possibility is that of parking the system in line

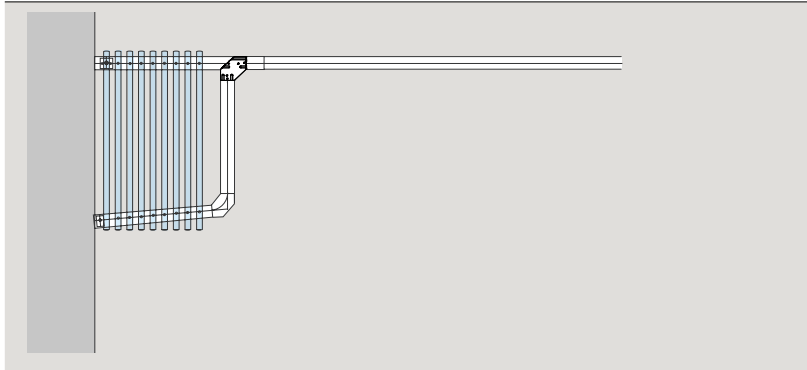
but out of the way, whether behind a wall or in a niche (see also pages 8). The panels can also perform certain functions when the frontage is open, such as providing the sides of internal store windows and showcases, or, if provided with the appropriate printing on the glass, for adding artistic value to a wall. The following pages show some system solutions devised in answer to a wide range of different problems.



Panels transverse to travel direction

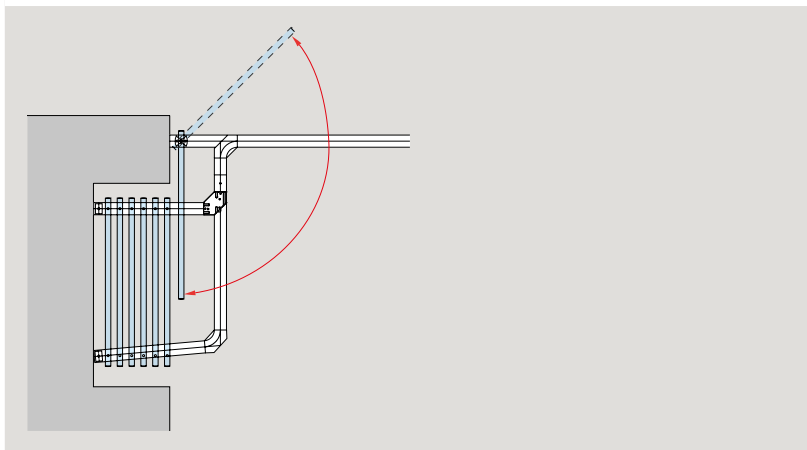
Panels stacked 90° angle transverse to travel direction

Product description



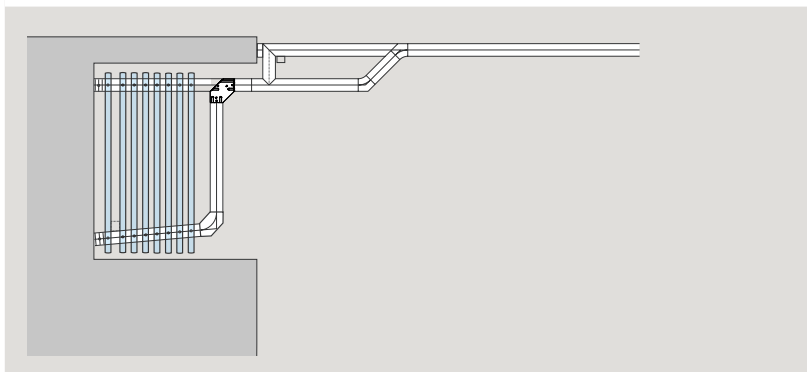
Standard stacking arrangement.

With pivoting end panel, single- or double-action, to use as possible access leaf (left or right, or left and right).



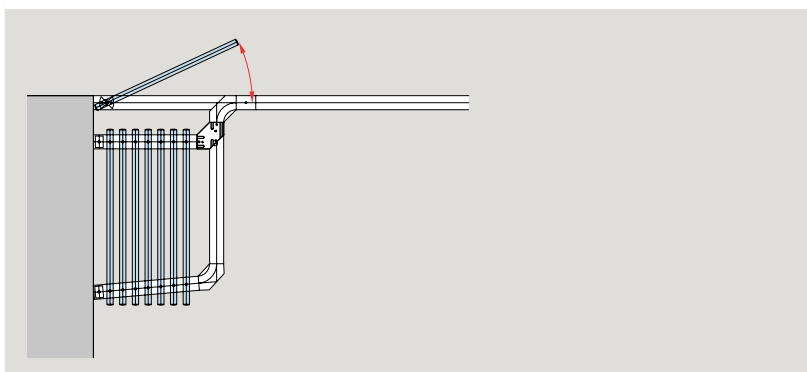
Niche stacking.

With pivoting end panel, single- or double-action, to use as possible access leaf (left or right, or left and right).



Stacking with reshuffle bypass

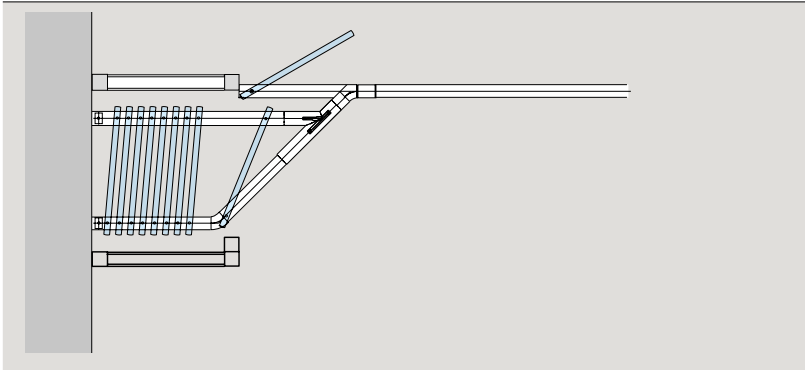
(without pivoting end panel). Behind wall projection/fixed side panel (Left or right, or left and right).



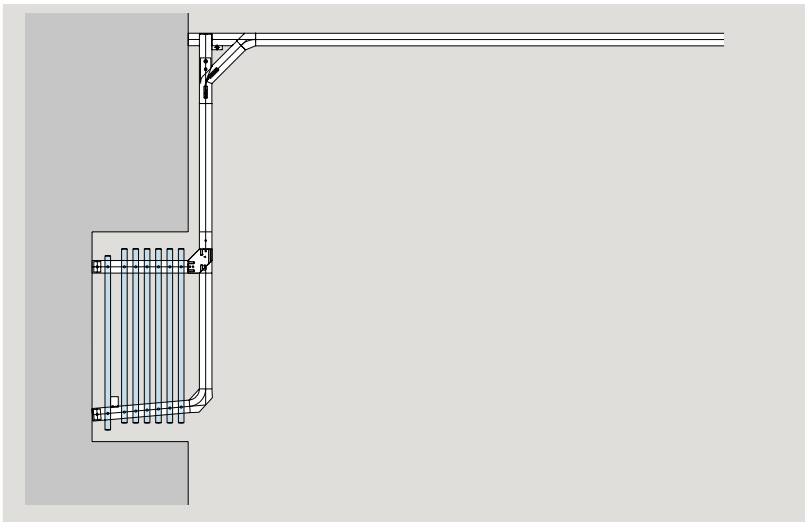
Stacking behind pivoting end panel,

single-action or double-action (Left or right, or left and right).

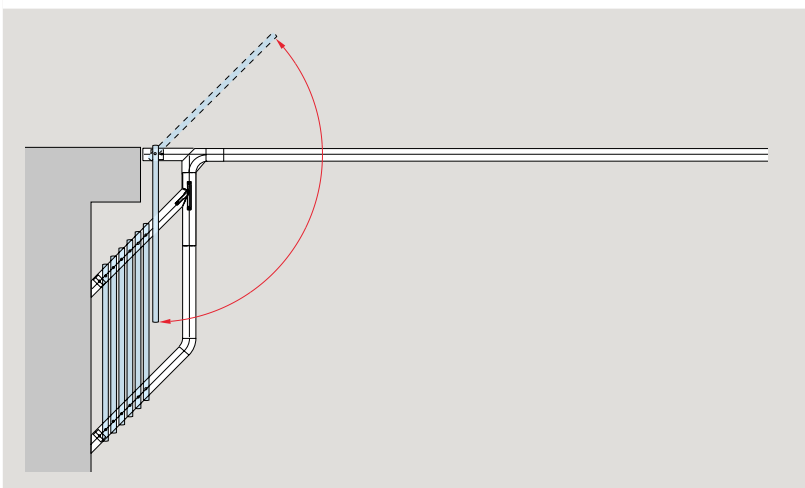
Product description



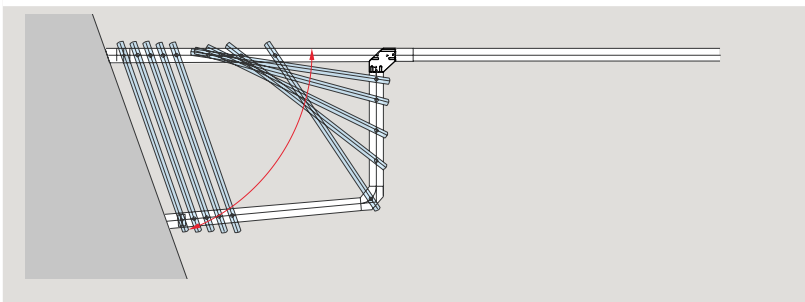
Stacking in a box or niche, behind pivoting end panel,
double-action
Sliding panels only, around
135° offset
(left or right, or left and right).



Stacking in a box/pocket.
For sliding panels or double-action
sliding panels
(left or right, or left and right).



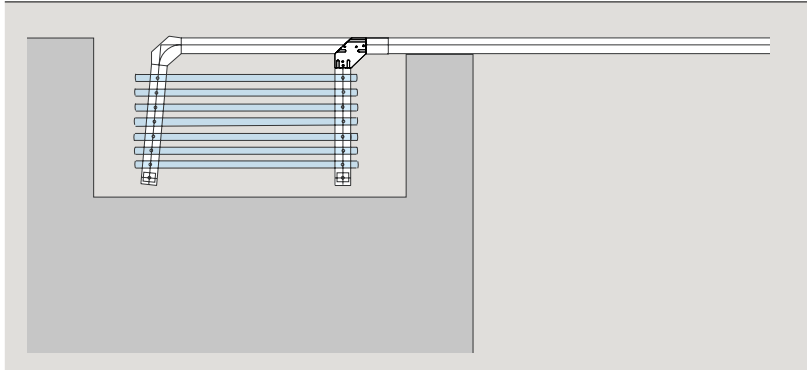
Stacking behind column.
Stacking legs at 135° angle.
With pivoting end panel,
double-action, to use as possible
access leaf
(left or right, or left and right).



Stacking at acute angle.
All panels brought into
position with rear track roller.

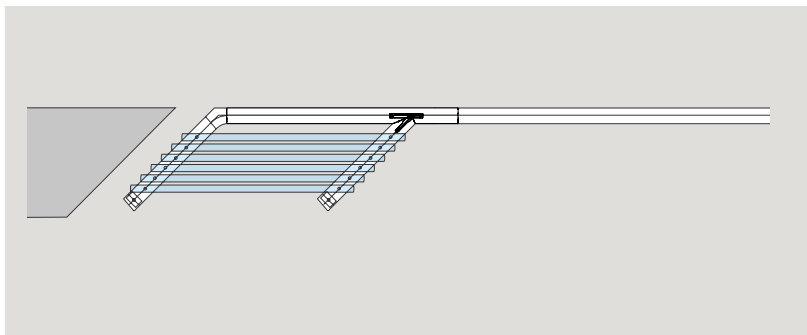
Panels parallel to travel direction

Product description



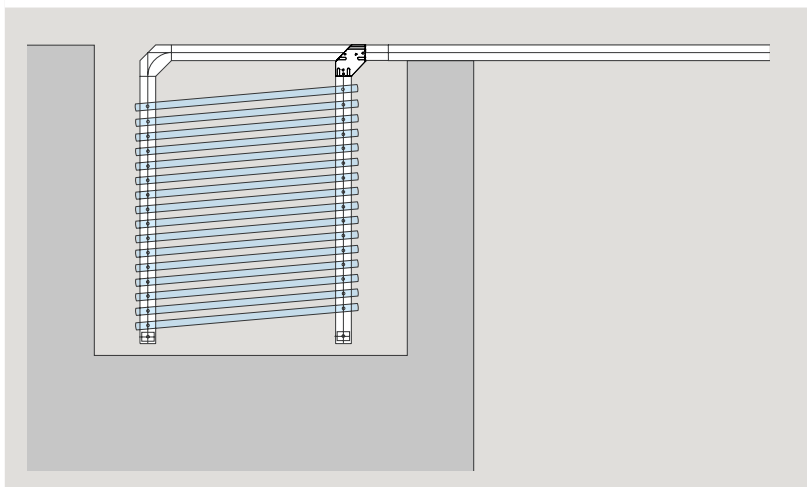
Stacking in a niche, outer stacking leg at 95° angle

for small number of panels (up to 6)
(left or right, or left and right).



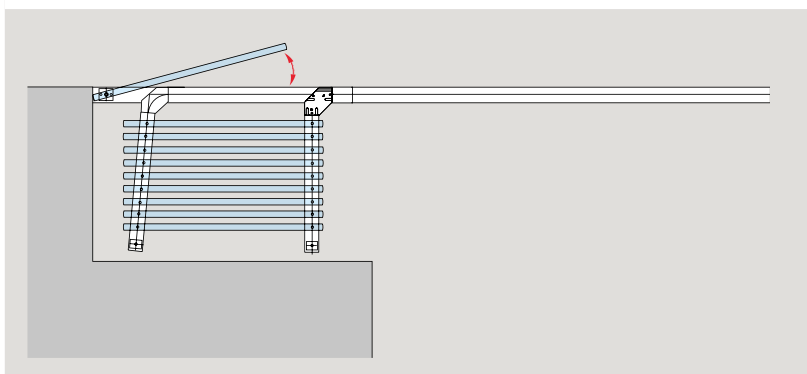
Stacking legs at 135° angle

(left or right, or left and right).



Stacking legs at 90° angle

for large number of panels (more than 6)
(left or right, or left and right).

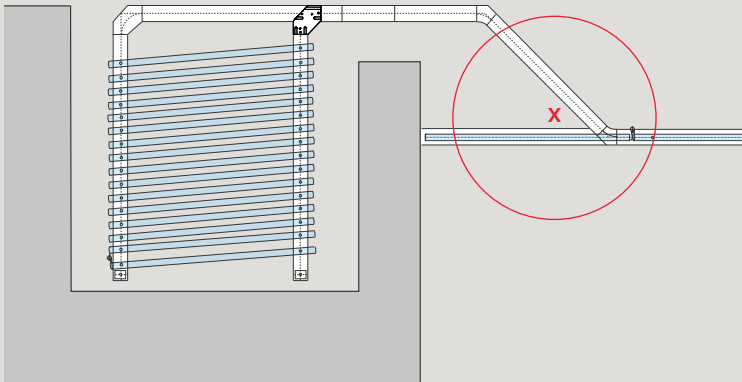


Stacking behind pivoting end panel

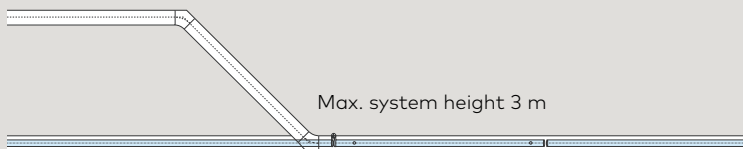
Outer stacking leg at 95°
(left or right, or left and right).

Product description

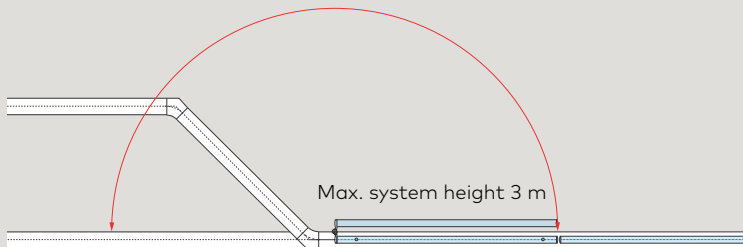
Stacking offset in niche
with sliding folding panel as
wall connection stacking legs at 90°
(left or right, or left and right).



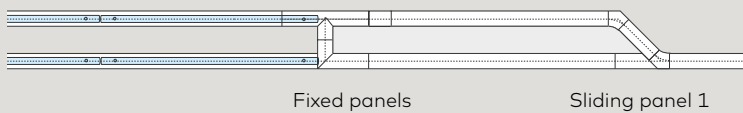
Detail X
Sliding folding panel in closed wall.



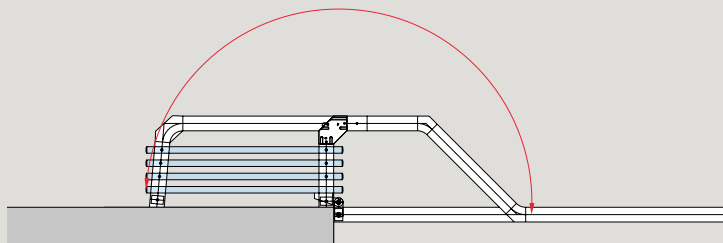
Sliding folding panel ready for sliding into stacking area.



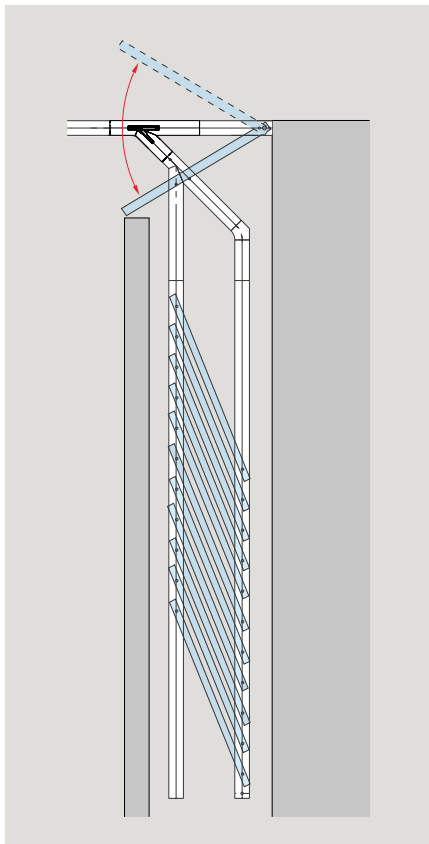
Stacking behind fixed panels
(left or right, or left and right).



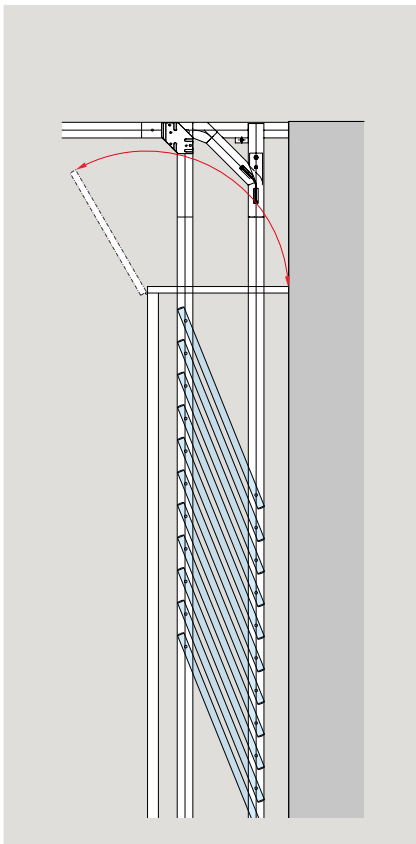
Stacking offset, beyond offset hung pivoting end panel, single- or double-action
(left or right, or left and right).



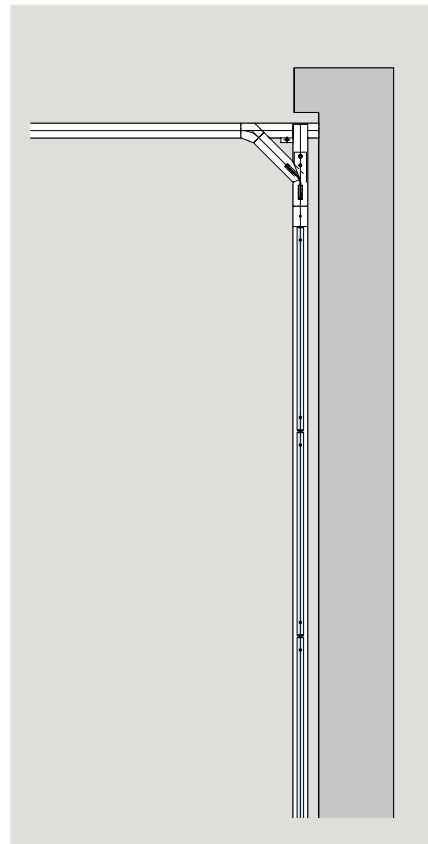
Special stacking arrangements



Stacking at the wall in closed compartment behind pivoting end panel, single- or double-action



Stacking at the wall in closed compartment without pivoting end panel, single- or double-action



Stacking in front of 90° wall with reshuffle bypass



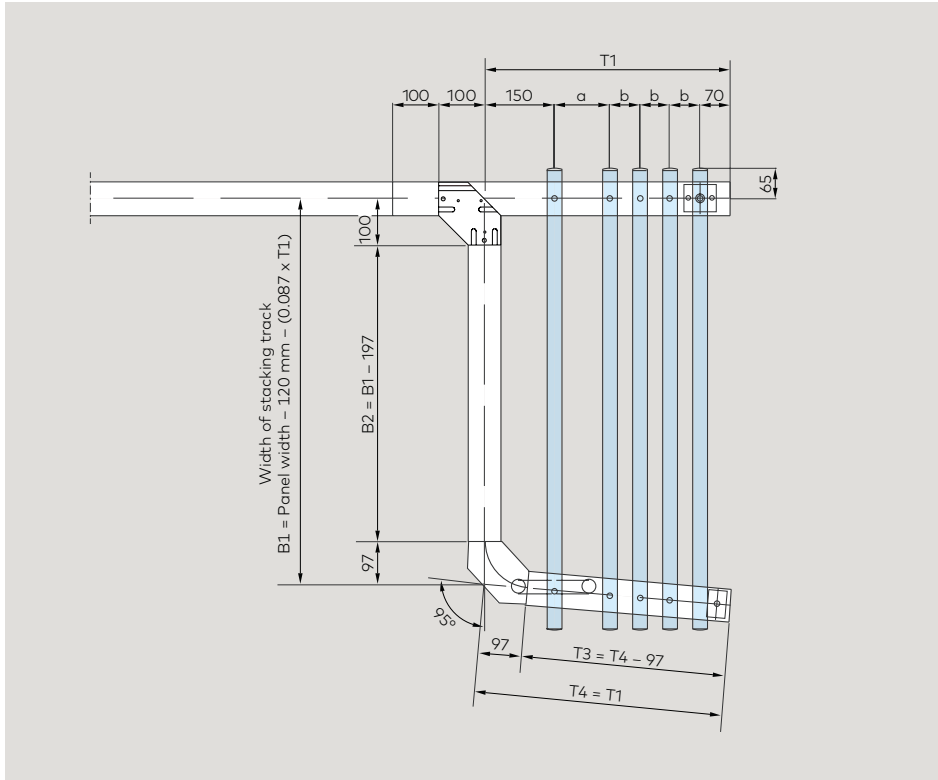
Stacking panels of varying width.



Stacking with one stacking leg for sliding panels in front of the pivoting end panel, single- or double-action, on each side (2 pivoting end panels/2 sliding panels).

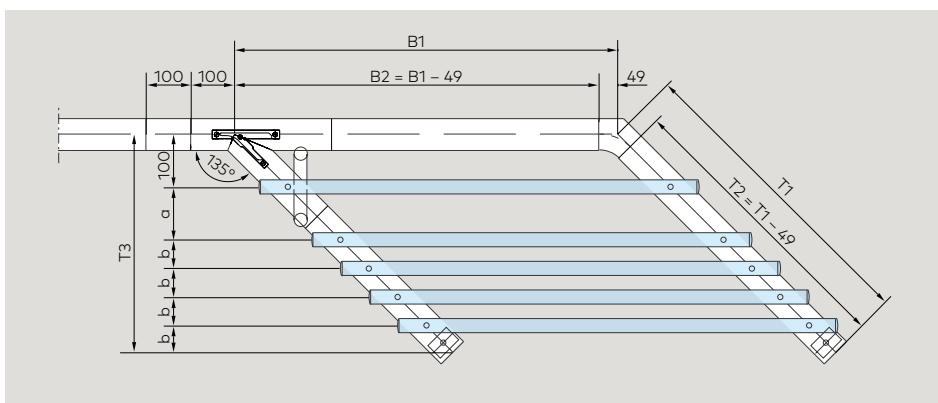
Stacking arrangement calculations

**Panels stacked 90° angle transverse to travel direction
(left or right, or left and right)**



a = depending on
pull handle depth
b = 65 mm for HSW EASY Safe
80 mm for HSW-R

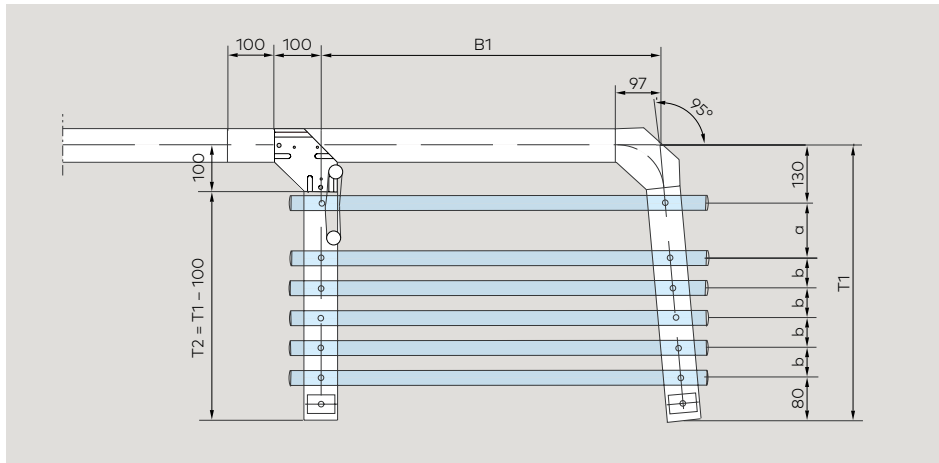
Stacking legs at 135° angle (left or right, or left and right).



a = depending on
pull handle depth
b = 65 mm for HSW EASY Safe
80 mm for HSW-R

B1 = Panel width – 130 mm
T1 = T3 × 1414 mm

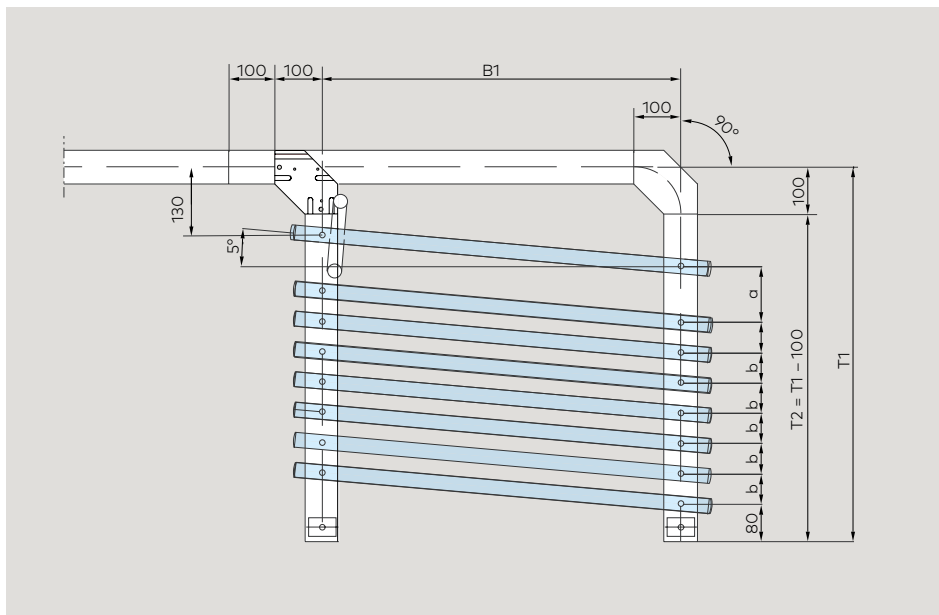
**Stacking in a niche, outer stacking leg at 95° angle
for small number of panels (up to 6) (left or right, or left and right).**



a = depending on
pull handle depth
b = 65 mm for HSW EASY Safe
80 mm for HSW-R

B1 = Panel width - 130 mm -
([T1 - 80] × 0.087)

Stacking legs at 90° angle for large number of panels (left or right, or left and right).



a = depending on
pull handle depth
b = 65 mm for HSW EASY Safe
80 mm for HSW-R

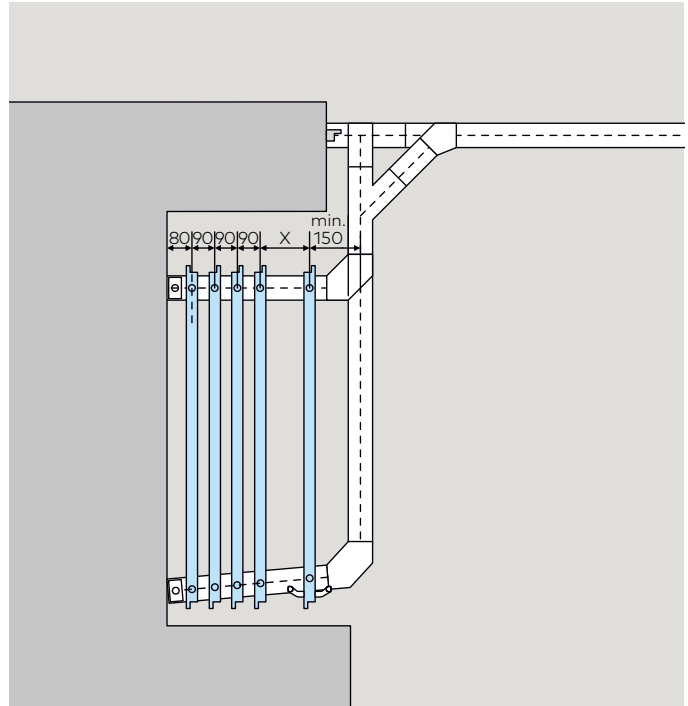
B1 = Panel width - 134 mm

The right solution – HSW FLEX Therm



Parking in a box or niche

With no offset hung end panel, single-sided opening (left or right or left and right).



Existing structures and non-standard designs often require unusual solutions, particularly when it comes to configuring the parking area.

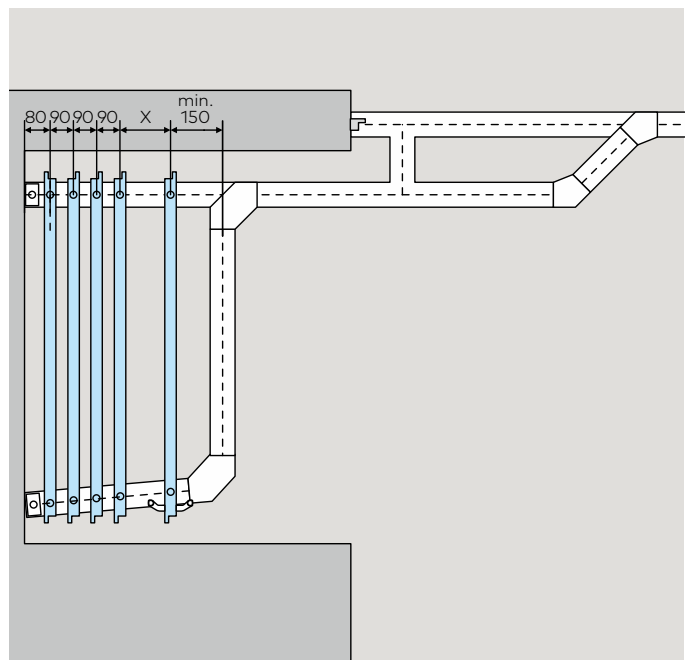
HSW FLEX Therm systems can be combined with stacking tracks of various configurations. The single-panel stack can be parked either parallel or square to the frontage, in a visible area or concealed behind columns or similar. The panels may also be parked in a line, either behind a wall or in a niche.

The parking solutions below show by way of example how such arrangements may be designed to be openly visible or concealed.

Please note during your own planning and design work that large systems with many individual panels will inevitably require a correspondingly generous amount of parking/stacking space.

Parking with a bypass stacking track

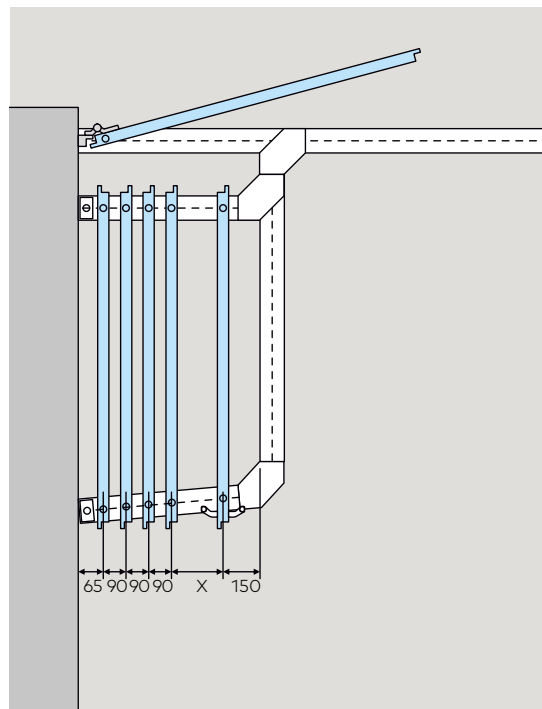
Without offset hung end panel, single-sided opening, stacking behind a protruding wall / fixed side panel (left or right or left and right).





Parking behind a offset hung end panel

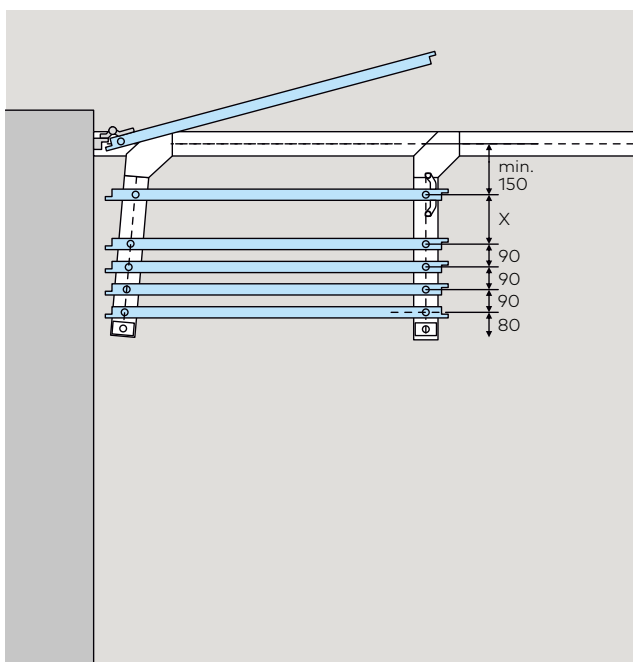
Single-action, as a possible access point (left or right or left and right).



Parallel parking behind an offset hung end panel

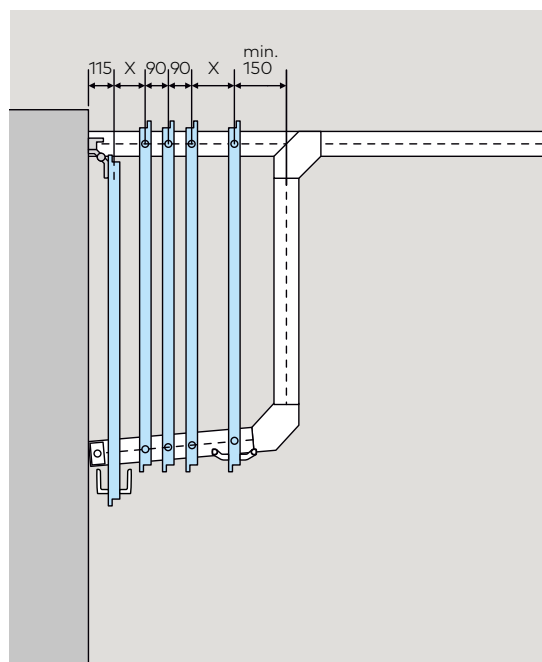
As a possible access point.

Outer stacking leg at an angle of 95° (left or right and left and right).



Standard stacking track

With offset hung end panel, single-action, as a possible through-passage panel (left or right or left and right).





Simple, secure and removable connections

Plug connection of tracks and modules

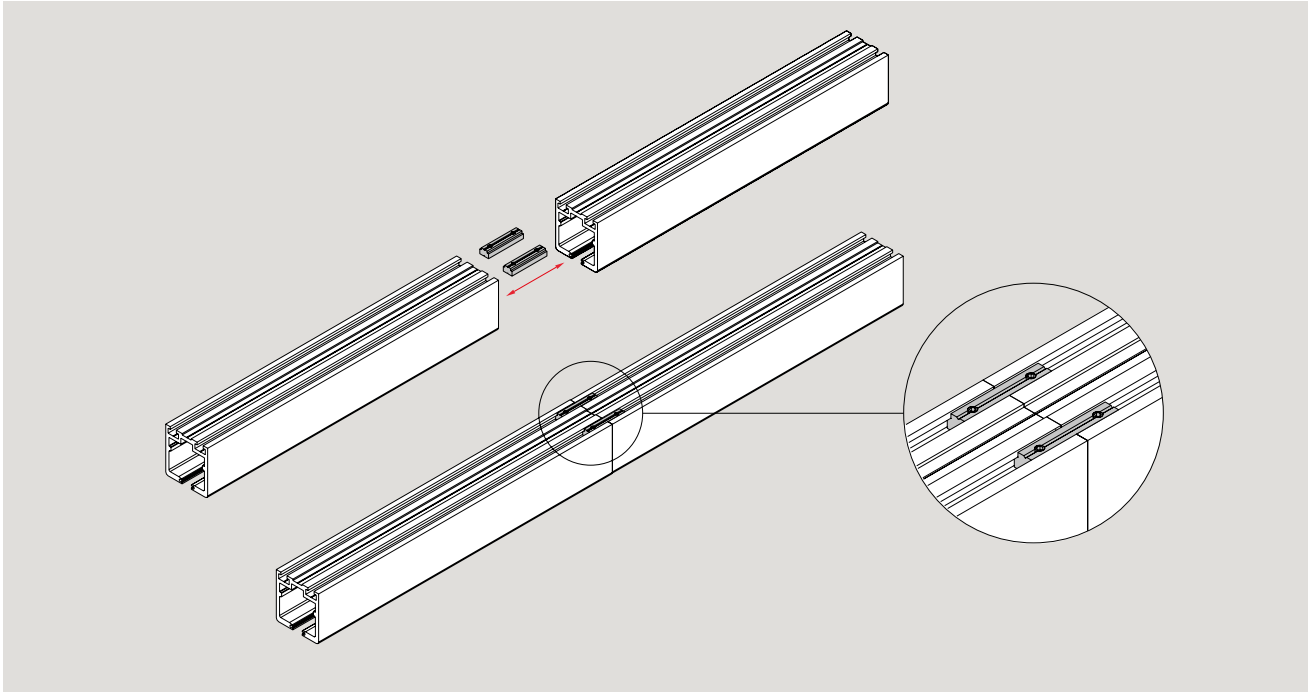
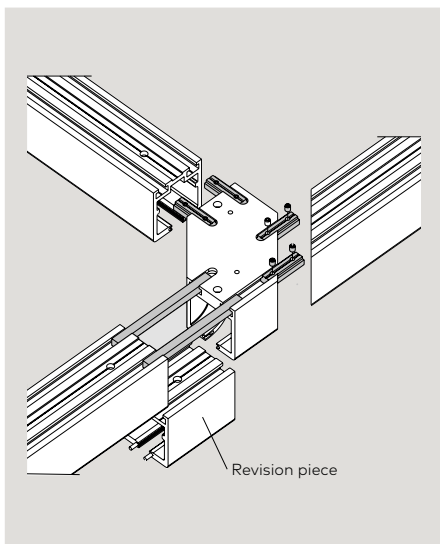
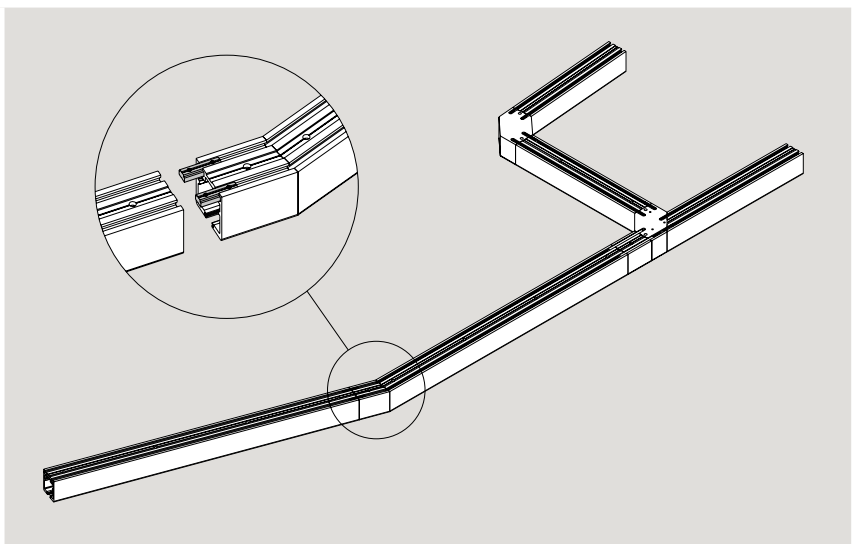
To provide fast, easy and flexible installation of the track rail sections and the modules it is a considerable advantage when all parts are delivered unwelded. The special HSW track rail design with two parallel channels at the top (suitable for M 10 screws) simplifies the work on site.

- The single track rail sections and modules are connected to each other by special clamp inserts fitted in the provided channels, delivering secure connection.
- If necessary even adjustment cuts of track sections can be done on site.
- In the lower part of the track rails additional pins provide smooth and even passage for the roller carriers.
- Even the stacking construction is fitted together and connected to the frontage track rail in the same way.
- As an option parts of the stacking construction can be delivered pre-mounted.
- The segmentation is realized by mitre cuts and welded connections within single track rail sections as supplied condition. On site the adjacent track rail section then can easily be fitted in a straight line by clamp inserts and pins.

Improved insulation of the sliding track HSW FLEX Therm

The insulation of the HSW FLEX Therm sliding track can be improved by attaching an additional plastic profile on the weather side so that the formation of condensation is noticeably reduced.

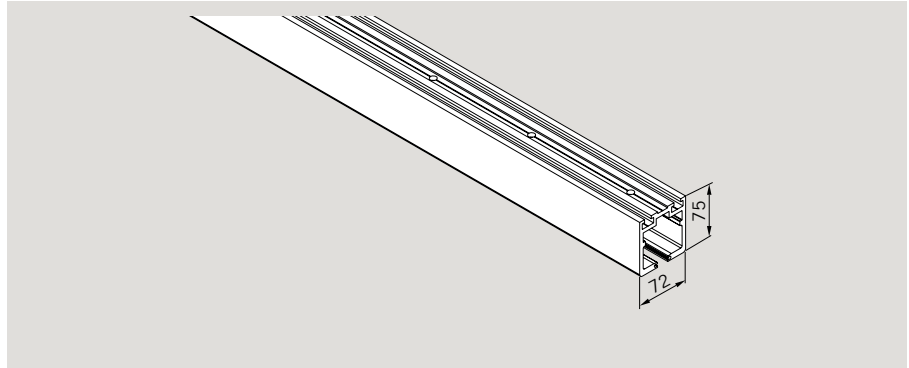


Single track rail section**Stacking construction****Segmented track rail section**

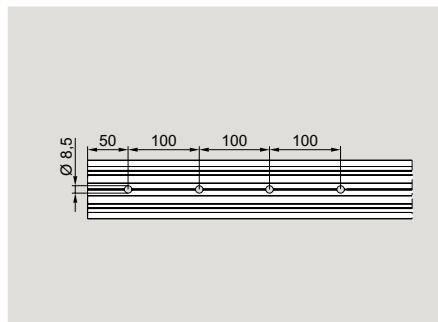
Flexible and stable

Horizontal sliding walls can be constructed in a wide range of different configurations to suit the site of installation, prevailing structural conditions and the planning concept. With DORMA-Glas HSW systems, a variety of designs can be implemented with ease. Straight and segmented track rails can be combined to produce virtually any serpentine shape required. The track rails in the form of hollow sections combine all the virtues of light weight, stability and torsional stiffness. And when combined with the HSW substructure, installation becomes even easier. Flexibility and stability mean that even unusual system configurations can be implemented without problem to give maximum functional reliability.

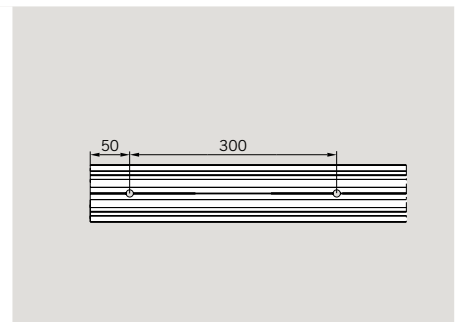
Straight track rail



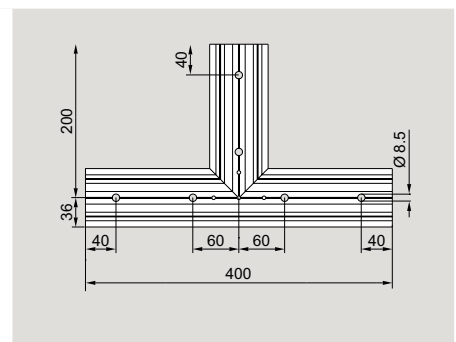
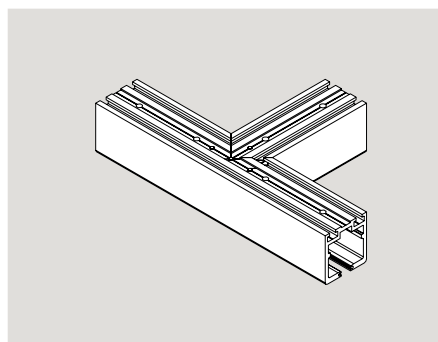
Track rail at stacking area

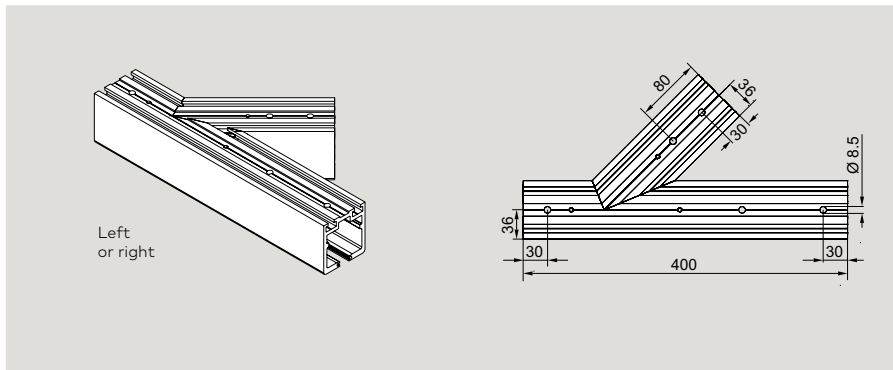


Track rail at assembly frontage

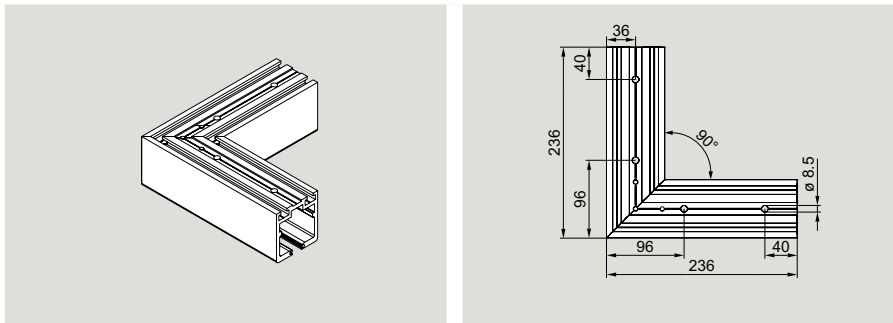
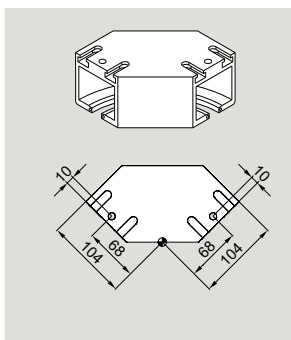
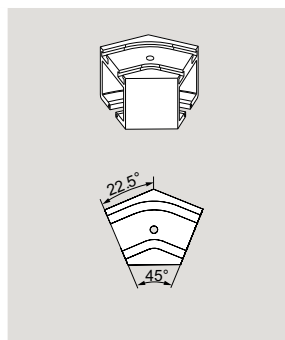
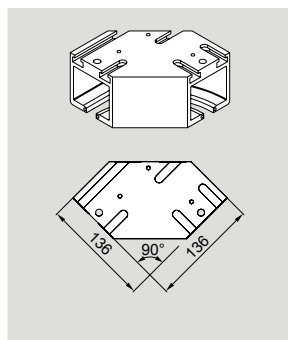


90° T-piece



135° T-branch**Straight track rail**

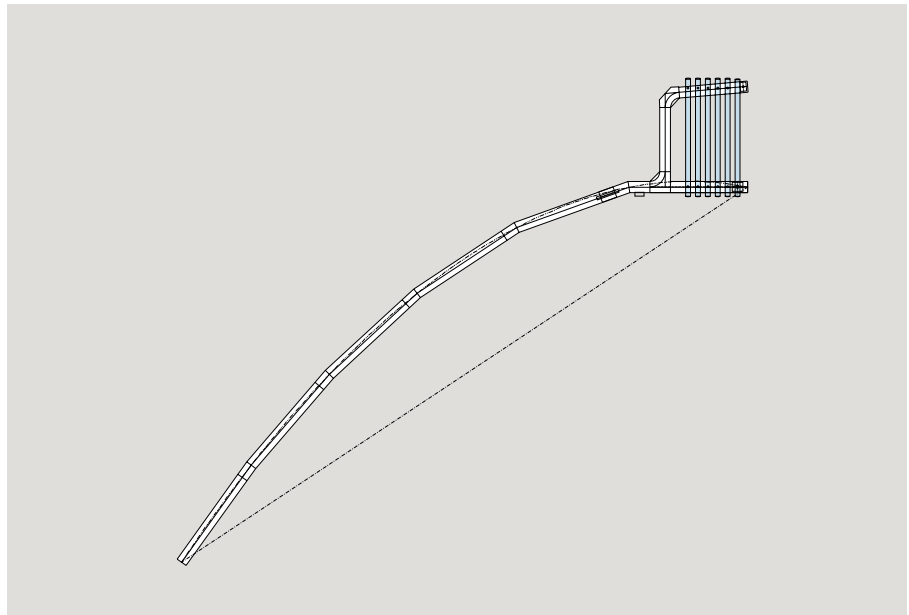
For a straight-line system configuration, a drill hole interval of 300 mm in the track rail is sufficient, while the stacking area requires an interval of 100 mm. Where the track assumes an angle of 161 – 179°, the track rail is mitred, while at angles between 90 and 160°, a segment is incorporated. The standard modules available are indicated in the adjacent illustrations.

90° L-piece**Module 07/09
for 90°/95° angle****Module 06
for 45° angle****Module 04/05
90° angle left/right**

Segmented track rail

With the segmented track rail, it is possible to implement the DORMA-Glas HSW as a polygonal partition or frontage. In so doing, it is essential to note the following requirements:

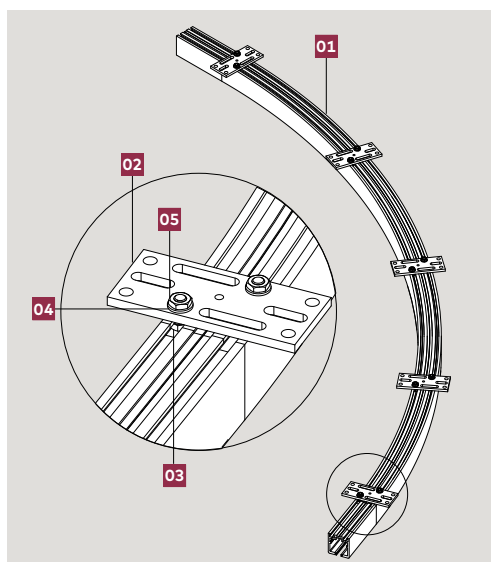
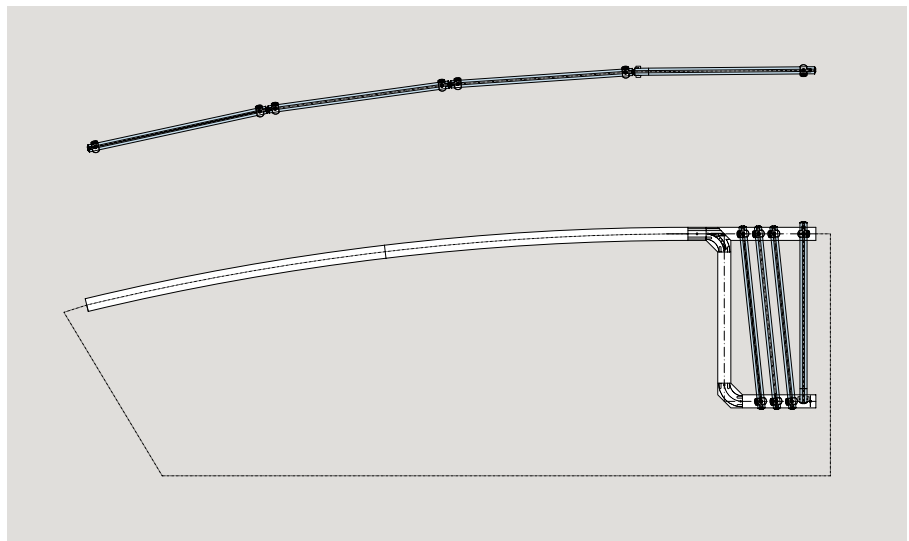
- The panel width and segment chord length must be properly coordinated;
- Segment panels are provided at the bottom with locks or face-mounted floor bolts
- It is important to ensure that the opening sweep of single-action and double-action panels does not give rise to collisions.



Curved track rail

The curved track rail is offered for installing a rounded track rail of a DORMA-Glas HSW system. The following technical conditions are applicable here:

- Only sliding panels can be used in the curved track rail area
- The curved track rail must be foregone in the stacking area
- A top locking device cannot be installed. Each panel gets two front locking devices
- In case of installation in the stacking area, a 100 mm long piece of straight track rail is required
- Tails of the curved installation can be designed with standard modules
- Min. bending radius is 3500 mm (smaller radius upon request)
- If elliptic system configurations are required, it is decided in each individual case. Drawings are required for this
- Curve start and curve end are principally performed with a 90° saw cut (rotary saw cut)

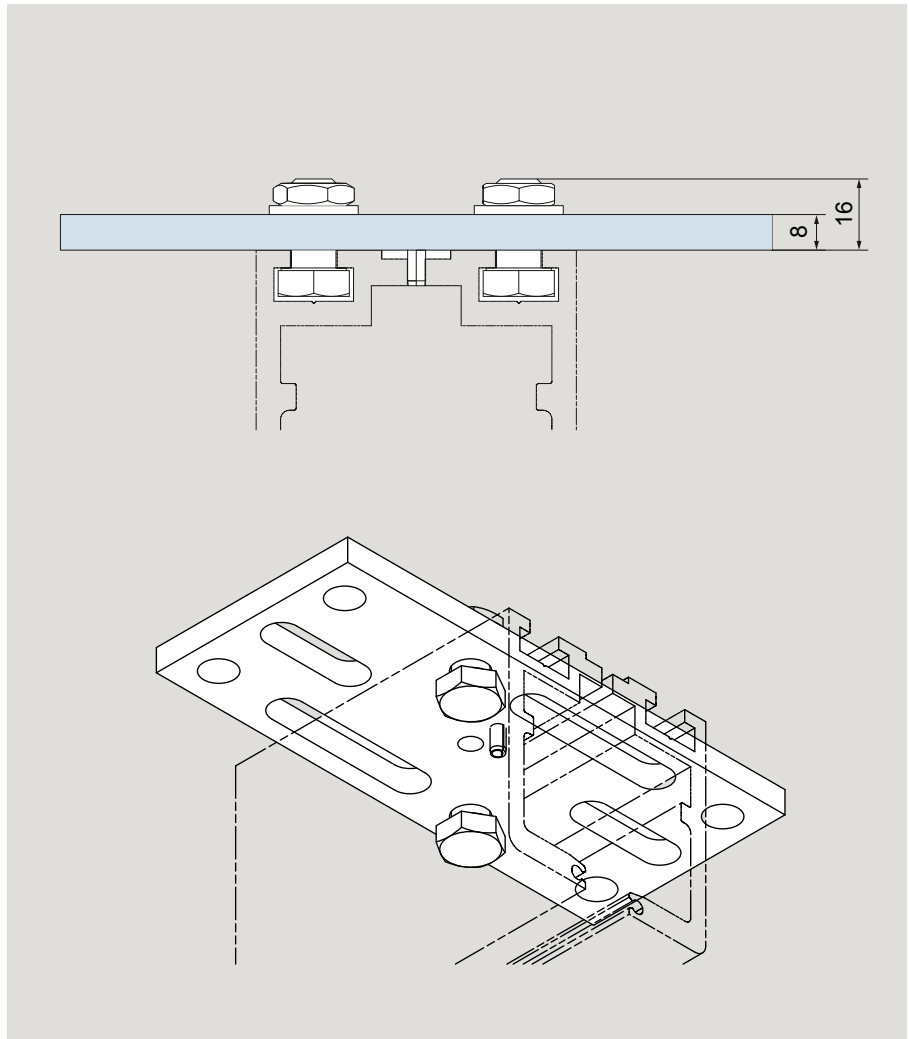


Maximum length of a single arc section = 2600mm
(measured outer edge or track)

No	Unit	Description
01	1	Bended track
02	5	Adapter plate for substructure (84021200099)
03	10	ISO 4017-M10x20-8.8 verz.
04	10	ISO 7089-10-200 HV/St. verz.
05	10	ISO 4035-M10-05 verz.

**Special feature of
curved track rail**

Adapter plates are always mounted on curved track rails. When planning the course of the system and calculating the glass height, the height of the adapter plates plus screws must be taken into account.



Substructure – the system

Solutions

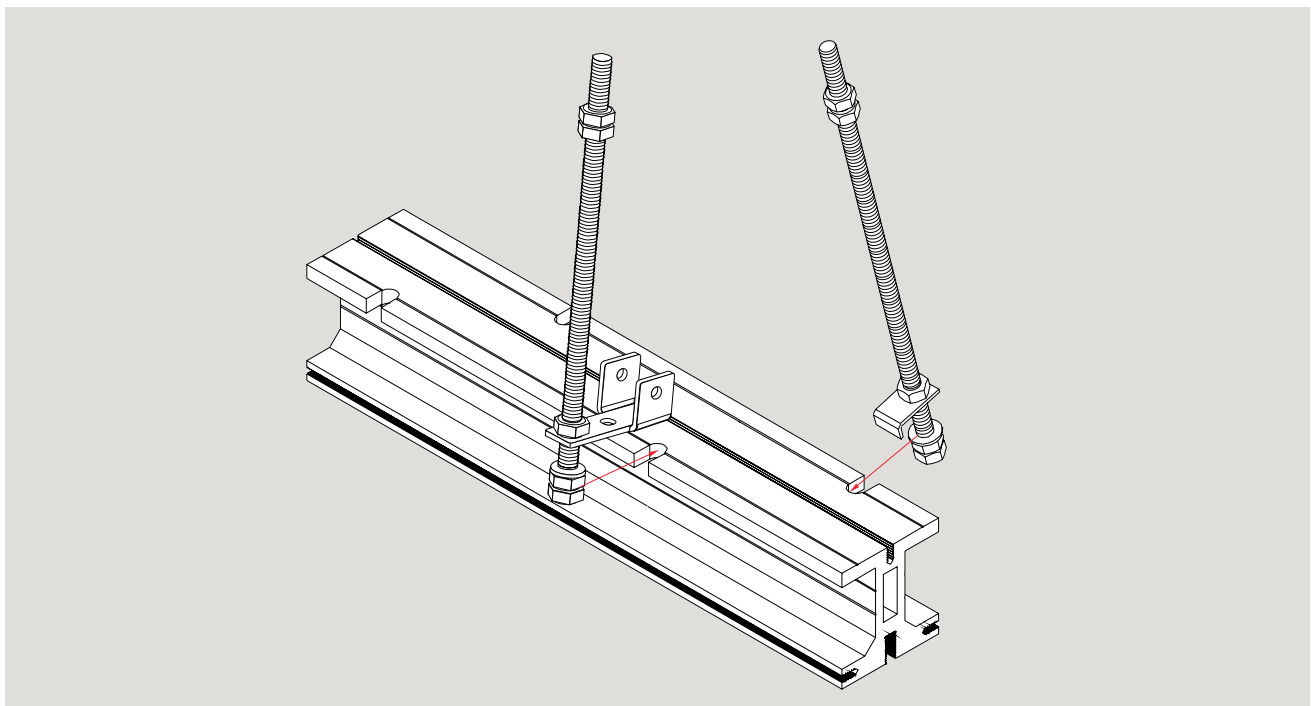
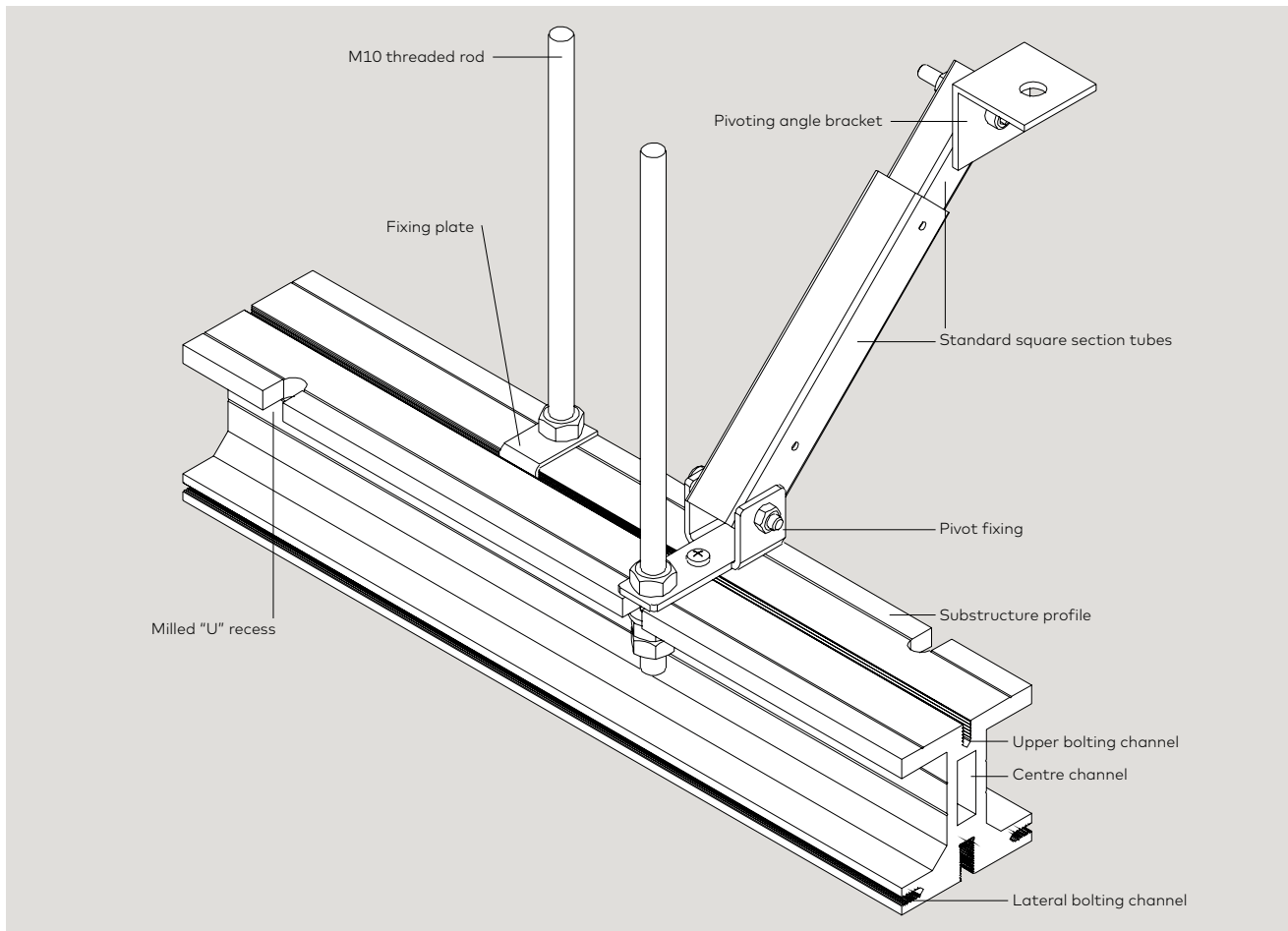
Installing a horizontal glass sliding wall system invariably requires a certain set of structural conditions to be established. The system will need to be precisely aligned vertically – usually sub-sequent to installation – as well as being exactly configured and securely located.

Because DORMA-Glas HSW systems do not use floor-level supports and floor tracks, the system requirements and all their technical properties must be taken into account when designing the substructure and its incorporation within the ceiling. This often very costly planning process is normally undertaken by the fabricator as the installation company, and alongside the calculations there are many individual structural and installation procedures involved.

The new DORMA-Glas substructure system is of modular construction and is designed to significantly reduce on-site installation cost and time. This concept also offers the particular flexibility required to overcome structural constraints, such as the presence of air conditioning shafts or pre-existing electrical systems in the ceiling.

System design

The DORMA-Glas substructure consists primarily of the following components: substructure profile with modules for branching to the stacking area, threaded rods for suspension of the profile(s), and standard square section tubes with appropriate fixings and ceiling brackets for bracing and stiffening the construction.



Safety and flexibility

The DORMA-Glas substructure has been developed on the basis of extensive practical experience of the requirements involved in this kind of system. Consequently, the profile incorporates features that greatly facilitate installation and ensure that pre-existing structural factors can be accommodated with maximum flexibility.

Various bolting channels run the whole length of the profile, allowing bolts to be inserted easily at any location within the system configuration. So there is no need for pre-drilling and thread cutting in order to mount the track rails onto the substructure.

Bolted connections can be made directly through the lower bolting channel. The problem of removing drillings and filings from the track rails is thus also a thing of the past.

Bolting channels on both sides of the profile can be used e.g. for fixing the brackets needed for attaching the ceiling retention elements. In addition, centering grooves on all main profile surfaces facilitate overhead drilling, e.g. for accessory attachment. Welding brackets designed for bolting onto the profile provide another option, allowing the DORMA-Glas system to be utilised for additional customer-specific applications.

The substructure profile is suspended from threaded rods. These are first placed in the U-recesses using fixing plates that lock into the upper bolting channel. Each pair of threaded rods is regarded as constituting one suspension point. Here again the system remains exceptionally flexible: the staggered U-recesses positioned at intervals of 100 mm enhance the ability of the system to accommodate structural constraints. Depending on the weight of the system and the permitted deflection, it is possible to span a distance of up to 2100 mm between two suspension points.

The centre channel can be fitted with two flat aluminium bars to provide additional rigidity in the area of butt joints between profiles. In this case it is possible to dispense with the dual suspension arrangement – with one suspension point either side of the joint – which is otherwise necessary. So existing building installations of all types can be effectively bypassed.

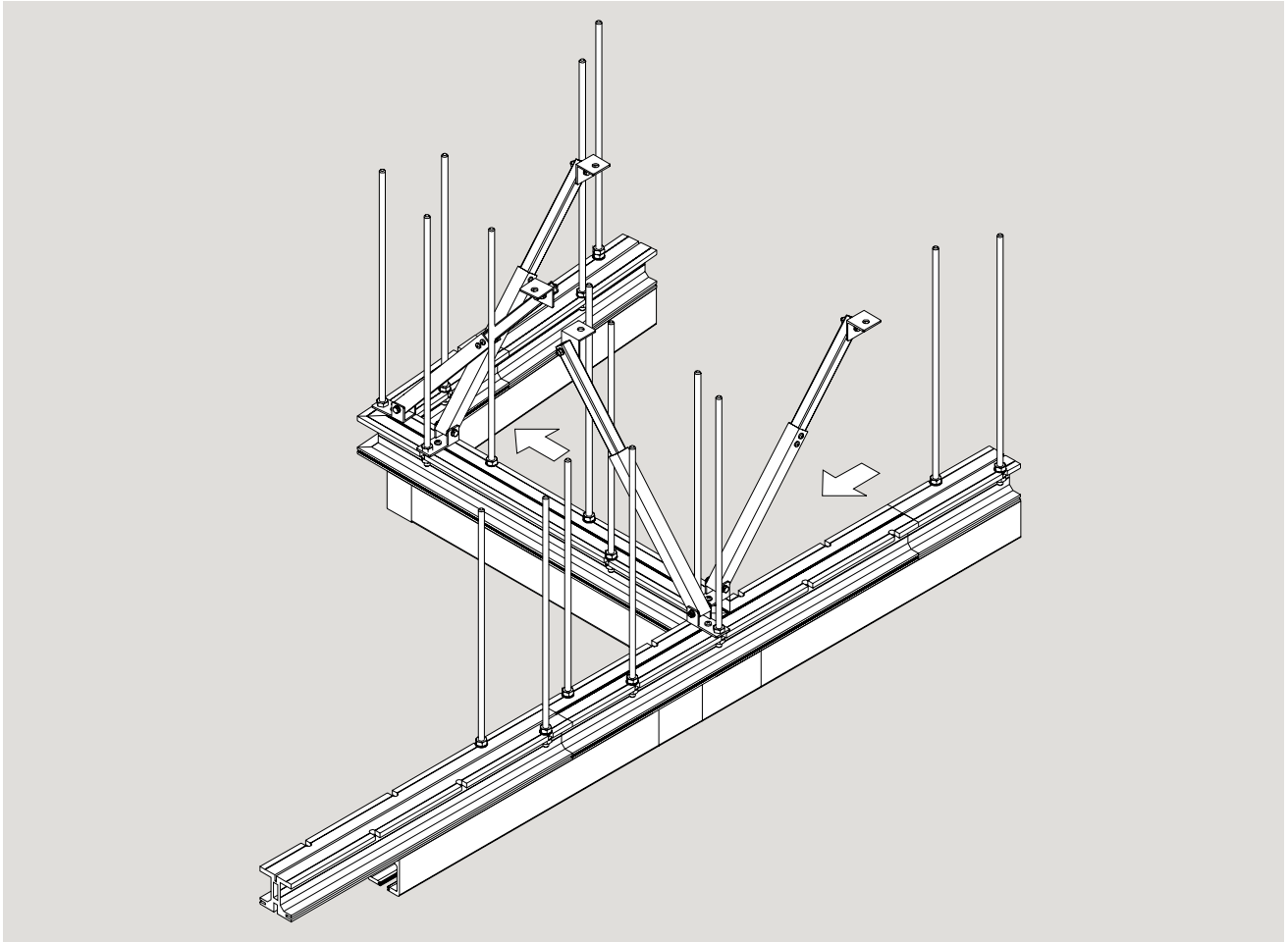
Once the substructure has been installed, the HSW system is vertically aligned and fixed directly via the threaded rods. Subsequent adjustments, e.g. after the building has settled into its foundations, can also be carried out by the same means.

The standard square section tubes offer extra safety, especially where the sliding panels deviate from a straight line. Panel sway must be effectively countered by the structural design adopted at such locations.

Diagonal struts that counteract the pressure load stabilise the system in the area of the stacked panels. The telescopic square section tubes are connected as additional bracing elements (struts) to the substructure by a pivot fixing. The struts are bolted to the ceiling using the appropriate angle brackets.

The modular design of the DORMA-Glas substructure is precisely matched to the modules of the DORMA-Glas HSW track rail. The structural elements can be mixed and matched as desired with the result that a small number of component types is sufficient to create a complex, flexible system that conforms fully to all safety requirements.

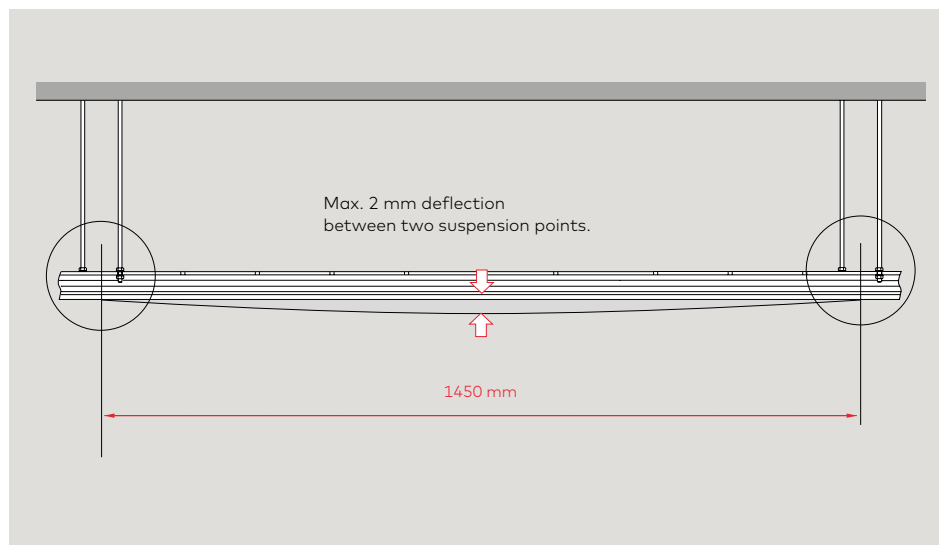
A drawing of the required sub-structure can be requested from DORMA-Glas to supplement the HSW system drawing always supplied with the quotation.



The forces (shown by arrows) that occur during opening and closing of the sliding wall system must be absorbed by appropriately located bracing elements.

Planning details

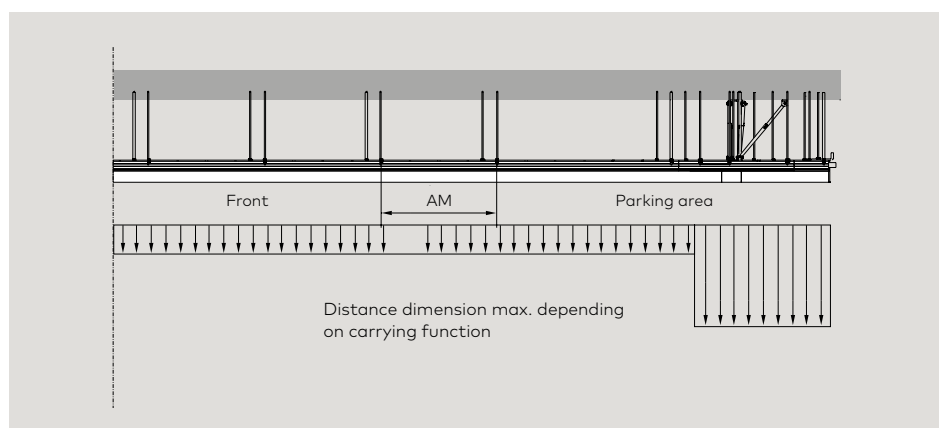
Calculating the suspension intervals



With a maximum load (panel weight) of 150 kg/m and a permitted deflection of the substructure with track rail of 2 mm, the interval between two suspension points must be no greater than 1450 mm. The table below shows other values for different loads.

In order to prevent system sway, every second suspension point must be reinforced by a strut. The substructure profile ends (travel path and stacking area) should ideally be directly connected to the masonry or to existing structural members.

Illustrative example of load values



HSW EASY Safe characteristic values

Formula for calculating the:

Glazing height

= system height – 309 mm

= panel height – 193 mm

Glazing weight

Glass 10 mm = 25.00 kg/m²

Glass 12 mm = 30.00 kg/m²

Door rail weight

Aluminium = 12.00 kg/m

Brass = 14.50 kg/m

Stainl. steel = 13.25 kg/m

Example system

HSW EASY Safe system in stainless steel

System height 3.5 m

Glazing thickness 12 mm

Calculation

Load

$$\begin{aligned}
 &= \text{glazing weight} \times \text{glazing height} + \text{door track weight} \\
 &= 30 \text{ kg/m}^2 \times (3.5 \text{ m} - 0.309 \text{ m}) \\
 &\quad + 13.25 \text{ kg/m} \\
 &= 30 \text{ kg/m}^2 \times 3.191 \text{ m} \\
 &\quad + 13.25 \text{ kg/m} \\
 &= 108.98 \text{ kg/m}
 \end{aligned}$$

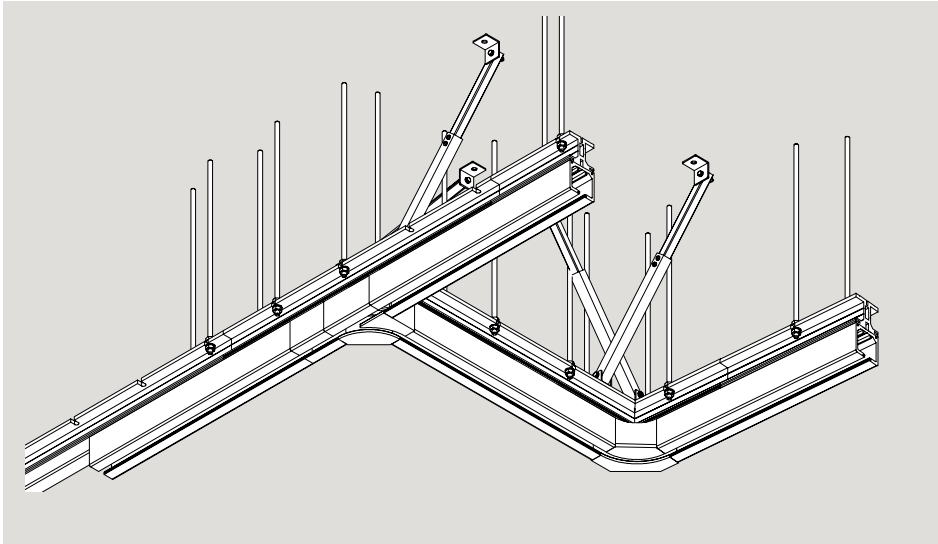
F	AM
60 kg/m	2000 mm
75 kg/m	1900 mm
105 kg/m	1700 mm
135 kg/m	1600 mm
150 kg/m	1400 mm

F = Force
AM = Distance dimension

Force example:
The distance dimension of
108.98 kg/m = 1700 mm

Stacking area design

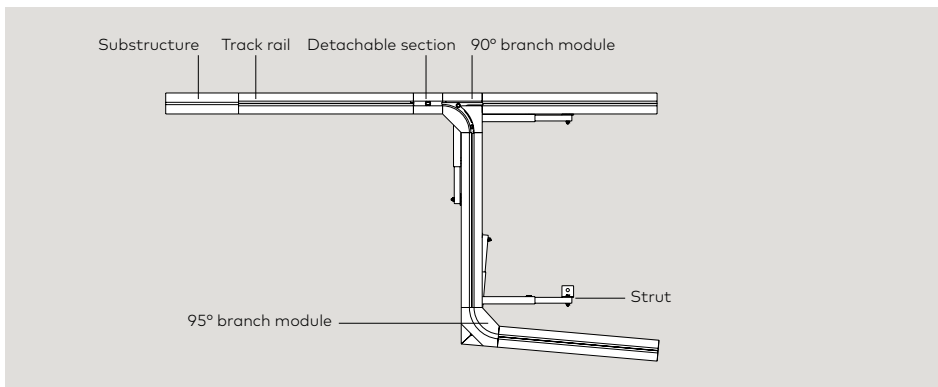
View from below



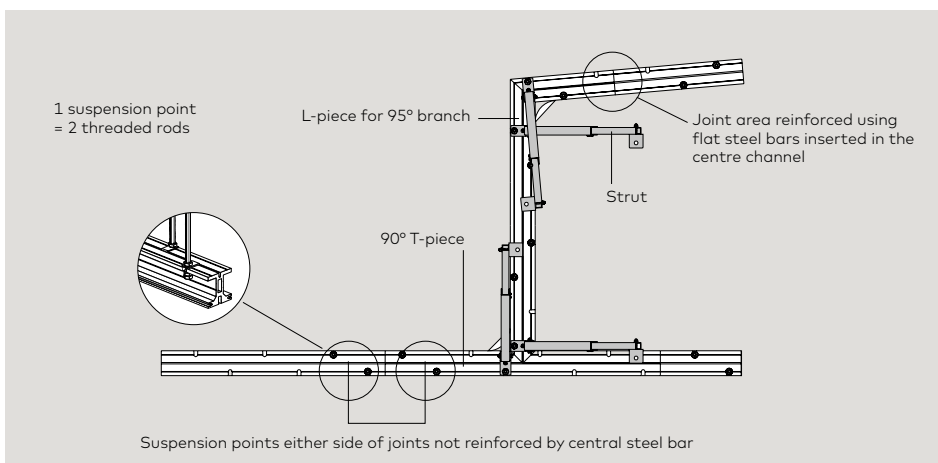
The construction of the stacking area, assembled from substructure and track rail modules, provides a good illustration of how this well-designed system can be utilised. The individual components are coordinated to ensure safe integration. Joints in the substructure are offset to those in the track rails so that individual joints coincide with continuous material in all cases.

Provided that the track rails are adequately bolted to the substructure, gaps of up to 40 cm measured from one suspension point to the next are permitted in the substructure.

View from below

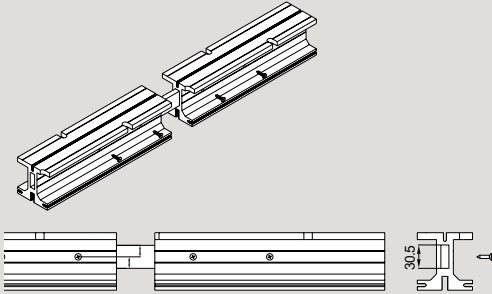
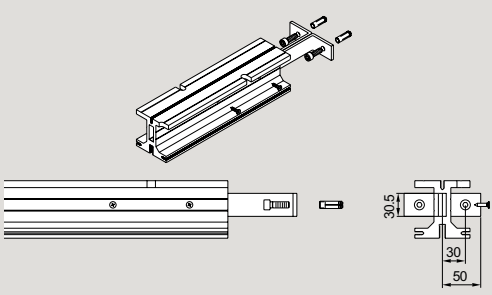


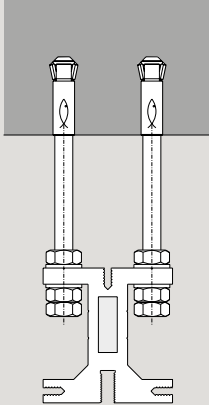
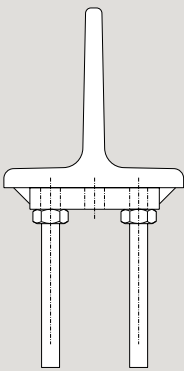
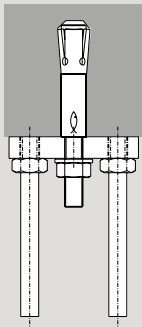
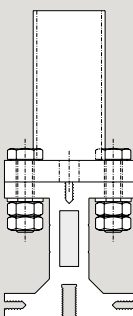
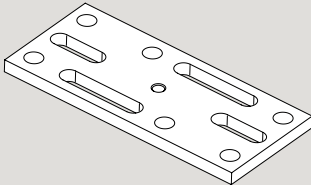
View from above



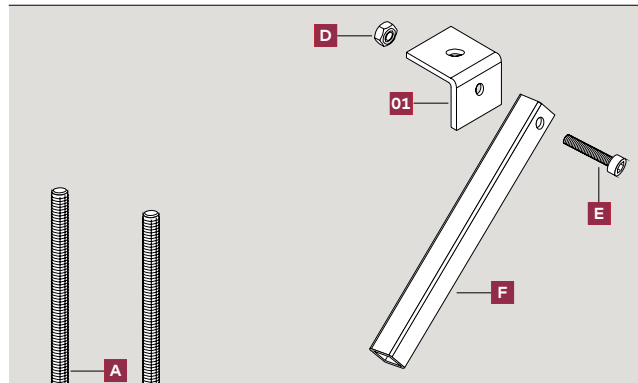
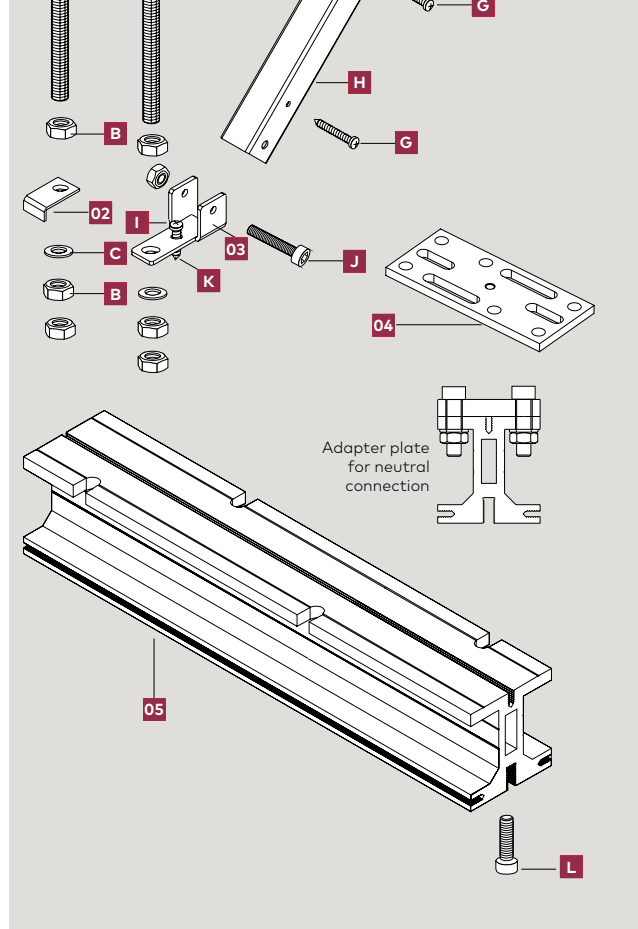
Joints reinforced by central steel bar only require one local suspension point.

Variants of connection/details

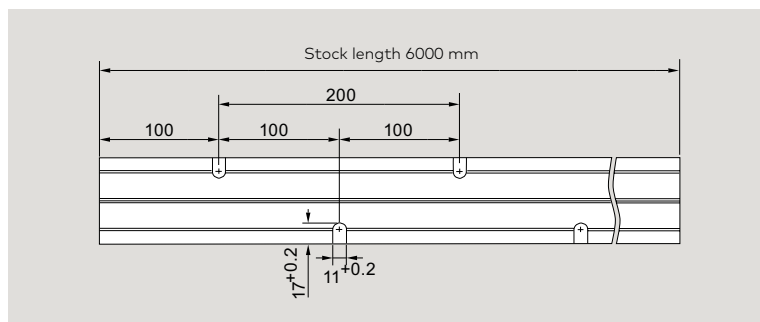
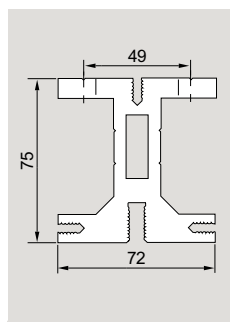
Substructure profile	Product description	Art. No.
	Profile connection with connection lug.	8.15.442.001.40
	Wall connection with angled connection lugs. Bending of connection lug on site according to need.	8.15.442.001.40

Product description		Art. No.
Direct connection to ceiling	Welding connection to steel girder	Connection opportunities to existing bearing structure like ceilings, balks, steel girder by dint of adapter plate. 8.15.435.001.40
		
Flexible connection to ceiling	Connection to steel construction	
		
		Adapter plate 8.40.212.000.99

Component parts, accessories

	Component parts	Product description	Art. No.
	01	Pivoting angle bracket	815.437.001.40
	02	Fixing plate	815.434.001.40
	03	Pivot fixing	815.436.001.40
	04	Adapter plat	840.212.000.99
	05	Basic substructure profile, stock length 6000 mm Fixed length	815.658.000.99 815.659.000.99
	Component parts		CSN
	A	Threaded rod M10 x 1000	800.01.470.3.30
	B	Hex nut DIN 439-2 M10	800.03.001.3.30
	C	Washer ISO 7089-10	800.04.009.3.30
	D	Hex nut DIN 934-M6	800.03.005.3.30
	E	Hex socket screw DIN 933-M6x35	800.01.337.3.30
	F	Telescopic strut top section, square section tube, galvanised steel 20x20x2	800.16.025.4.32
	G	Drilling screw DIN 7504 ST4 8 x 16	800.01.286.3.30
	H	Telescopic strut bottom section, square section tube, galvanised steel 25 x 25 x 2	800.16.026.4.32
	I	Hex nut DIN 934-M6	800.03.005.3.30
	J	Hex socket screw DIN 933-M6 x 40	800.01.319.3.30
	K	Self-tapping screw ISO 7049-St4.8 x 13-C-H	800.01.493.3.30
	L	Cylinder head screw for fixing track rail to substructure profile DIN 912-M8x25	800.01.018.3.30

DIN and standard parts by others or on request
CSN = Company standard no.





Content

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Panel Systems

HSW EASY Safe

Security in use and elegance in design

Outstanding strengths of the HSW EASY Safe system:

- The optional safe use of laminated safety glass increases security and also widens the creative possibilities.
- A visible status display with a clear colour system indicates the status of the top locking device on the single-action sliding panel or double-action sliding panel. This gives a better overview and even more security.
- Double brush seals in the top and bottom door rails, successfully minimize drafts.



Intelligent solutions for more convenience and security

HSW EASY Safe – More clarity and easier locking thanks to status display

Locking status at a glance

Security and convenience in one: The top door locking device clearly shows the locking status of the door panel on the status display. This gives the user a greater feeling of reassurance and security.



Less draft for even greater comfort

Innovative double brush seals in the top and optional in the bottom door rails improve door closure and noticeably minimize the amount of draft. The vertical brush seals, which are also optionally available, can be fitted up to the full height of the panel and give additional draft proofing – for noticeably greater comfort.



Simple locking with hand or foot

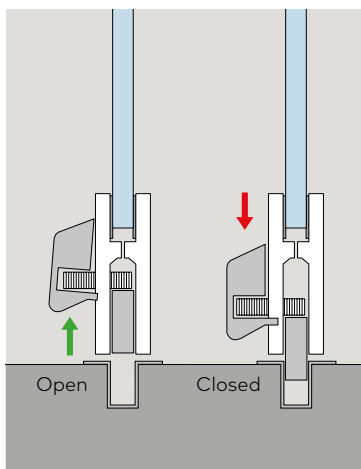
Multilock – Three locking possibilities in one component

The new Multilock system opens up a new world of simplicity

The Multilock combines three locking possibilities in one compact element and can be installed effortlessly in the bottom door rail.



Easy foot-operated opening and closing



Simplicity with clear benefits:

The 3-in-1 Multilock can be offered in three options for secure locking: side locking device, front locking device or cylinder lock.

- Maximum convenience with foot-operated locking options for the face-mounted floor bolt – simple and hassle-free.

Innovative hold for more security

VSG – Improved security with the optional use of laminated safety glass



Creative freedom combined with security

Thanks to the innovative Clamp&Glue bonding technology, the HSW EASY Safe system allows the use of highly secure laminated safety glass. With the insertion of inlays within the laminated safety glass, the horizontal sliding wall can be used as a custom design element, thus setting new standards in interior design.

Hassle-free installation thanks to the new Clamp&Glue technology

The fixing process with HSW EASY Safe is incredibly simple. The special adhesive is fed through an injection hole in the two upper door rail halves to the adhesive channel where it spreads out evenly. After a drying time of just 15 minutes the panel can then be installed.

Attractive added value:

- Laminated safety glass makes the application of HSW EASY Safe not only attractive, but also more secure.
- The innovative Clamp&Glue technology enables easy bonding and also ensures that fittings and LSG (from TSG) are held firmly in place.
- Special inserts in the laminated safety glass offer huge design freedom as well as additional functions such as protection from the sun, noise reduction and privacy screening.

The inlay can be gradually pressed out using clamping force. The bonding of the glass with the fitting prevents the fitting from slipping out of the glass due to possible decrease in clamping force.

HSW FLEX Therm

Aesthetic elegance offering reliable protection against wind and weather

Whether it's for a shop window or a business entrance, the new horizontal glass sliding wall system HSW FLEX Therm impresses with its clear, uniform and straightforward design lines.

Yet the internal values are also compelling. In applications on the outside of buildings, the outstanding insulation properties of the profile come to the fore,

complying with ENEC as from 2016. Added to this is the fact that the system will match virtually any architectural style, as well as offering a wide range of configuration possibilities. Your benefit: A flexible sliding wall system that is easy to design, with excellent form, function and convenience attributes integrated right from the start.



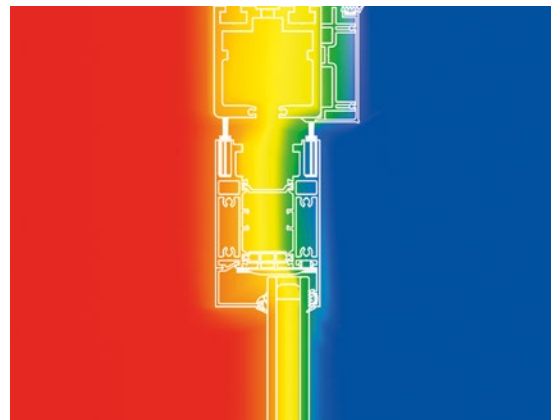
High security, rectilinear design

A new frame system has been created specifically for the HSW FLEX Therm. Its clear, straightforward design lines, its detailed, sophisticated functionality and the high level of safety and security it offers are benefits that cannot be ignored. Frames without miter cuts ensure uniformity in visual appearance, especially with the functional elements such as the locking mechanisms, multi-point locking systems and door closers concealed within the profiles.



Optimized thermal separation

The HSW FLEX Therm frame profile offers 40% better insulation compared to the predecessor model. Optimized with double rubber lip and brush seals on the inside and outside and with air-filled cavities, its profiles ensure improved thermal separation – from the finished floor right up to the overhead track.



Thermal protection

Heat transition coefficient to EN ISO 10077-1, $-2 \text{ UD}[\text{W}/\text{m}^2\text{K}] = 1.8$

Impact load

Grade 5 to EN 13049/16361

Wind resistance:

Grade A3 to EN 12211/12210

Air permeability:

Grade 2 to EN 1026/12207

Durability

Grade 3 to EN 1527, corresponding to 25000 cycles for suspended sliding doors > 100 kg.
Grade 3 to EN 1191, corresponding to 20000 cycles for the door function of single-action sliding panels and offset hung end panels

Sound insulation index

Glazing thickness: 44.4 mm

Evaluated sound insulation index: $R_w = 31.4 \text{ dB}$

Standard: Airborne sound insulation of a movable glass partition wall acc. to DIN EN ISO 10140

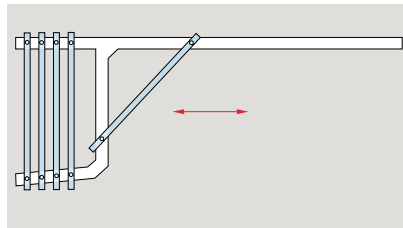
HSW – Transparent versatility

Horizontal glass sliding walls are used in a wide range of different project types, and for both internal and external applications. These partitions can be flexibly designed to suit the site of installation, structural conditions and design concept. They can satisfy a broad spectrum of requirements in relation to styling, material

and finish or colour, and can also be equipped with individually fabricated panels to perform special functions. Additional utilisation of the DORMA-Glas substructure allows a simple, reliable and secure installation of the entire HSW system.

HSW – Glass sliding walls

Panels slide individually – stacking track required

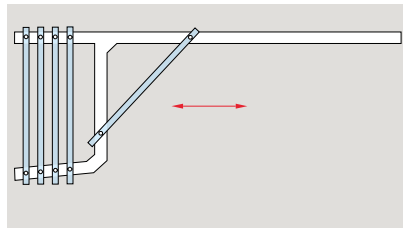


HSW EASY Safe

Glass assembly with top and bottom door rail

HSW Glass sliding walls, fully framed

Panels slide individually – stacking track required



HSW-R

Fully framed for toughened safety glass, laminated safety glass or double glazing

Product overview

HSW EASY Safe

With the HSW Easy Safe glass sliding wall, the panels create a continuous transparent face completely without side frame elements. Under certain circumstances, an additional wind deflector can, however, be provided at the glass edges as a preferred option.

FSW EASY Safe

The FSW EASY Safe glass sliding wall offers both high transparency and enhanced user safety. Door rails top and bottom and roller carriers at the end of every second panel make it ideal for inline configurations. Visually compatibility with HSW EASY Safe panels means that both systems can be effectively combined in the access frontages of a building.

HSW-R

The HSW-R glass sliding wall is suitable wherever likely to be exposed to high wind loads – for example, for shop windows and store entrances located in the façade/on the outside of the building. Aluminium alloy frames clamp the glass on all sides, with lateral rubber lip seals and double brush seals top and bottom providing added weather protection.

HSW FLEX Therm

The horizontal glass sliding wall for reliable and secure protection from wind and weather – flexible and energy-efficient. The straightforward lock bar system makes it easy to change the function of the panel with just one hand. All functional elements are invisibly integrated in the new frame system for added aesthetic allure.

Use and features	HSW EASY Safe	FSW EASY Safe	HSW-R	HSW FLEX Therm
Shop fronts	●	●	●	●
Shop fronts with climate barrier function			○	●
Internal room divider	●	●	○	○
Glass thicknesses (mm) Toughened safety glass (TSG)	10/12/13/ 15/17/19	10/12/13/ 15/17/19	8–24 ¹⁾	8 10–49
Glass thicknesses (mm) Laminated safety glass (comprising TSG sheets)	10,8/12,8/13,5/ 15/17/19	10,8/12,8/13,5/ 15/17/19		
Assembly height (max. mm)	4.000	3.000	3.000	3.500
Panel width (max. mm)	1.250	1.100	1.100	1.250
Panel weight (max. kg)	150	80	100	150
Access panels (pivoting type)				
– Pivoting end panel, single-action	●	●	●	
– Pivoting end panel, double-action	●	●	●	
– Offset hung end panel	●	●	●	●
– Single-action sliding panel	●	●	●	●
– Double-action sliding panel	●	●	●	
– Invisibly integrated door closer ITS 96	●		●	●

● Standard ○ Optional * Weight dependent on panel fittings ¹⁾ also usable for double glazing units.

Panel design

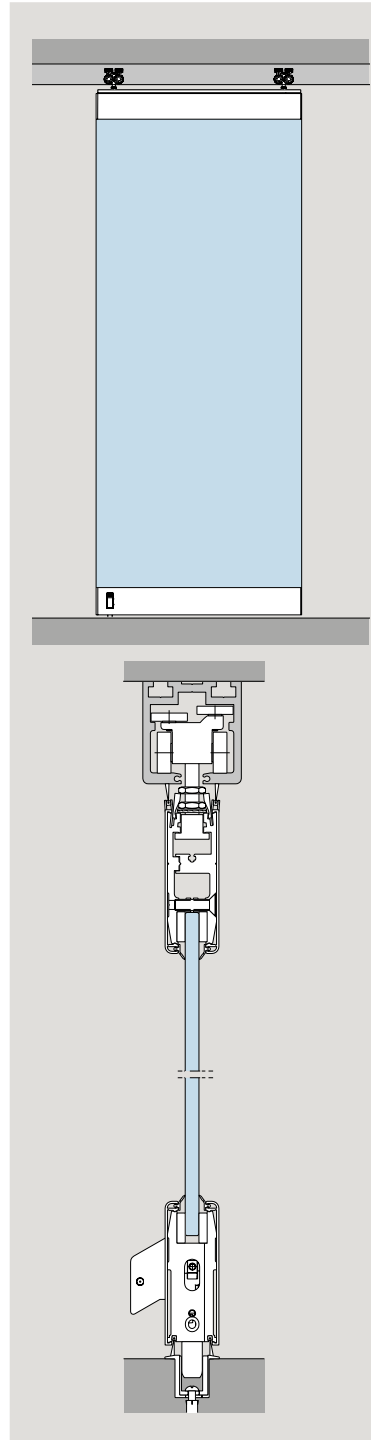
With the features that the different panel types have in common **HSW EASY Safe** satisfies all the requirements placed on transparent façades in the typical applications that arise.

- All panel types are provided with a bottom and a top door rail, which hold the glass safely.
- HSW assembly only with sliding panels, pivoting end panels and fixed panels can do without an additional carrier profile. For single- and double-action sliding panels the carrier profile is indispensable. When an assembly incorporates single- or double-action sliding panels then the carrier profile is provided for all panel types.
- The glass panes can have the following glass thicknesses: 10 mm, 10.8 mm, 12 mm, 12.8 mm, 13.5 mm, 15 mm, 17 mm and 19 mm. (tolerance range +/- 0.5 mm)
- When using laminated safety glass the Clamp&Glue technology provides secure hold without the need for glass drilling.
- The top panel profile (either door rail or carrier profile) incorporates a double brush seal as standard. As an option the bottom door rails can have double brush seals as well.
- Excellent draft protection is reached when additional sealing profiles with matching double brushes are used at the vertical glass edges as well.

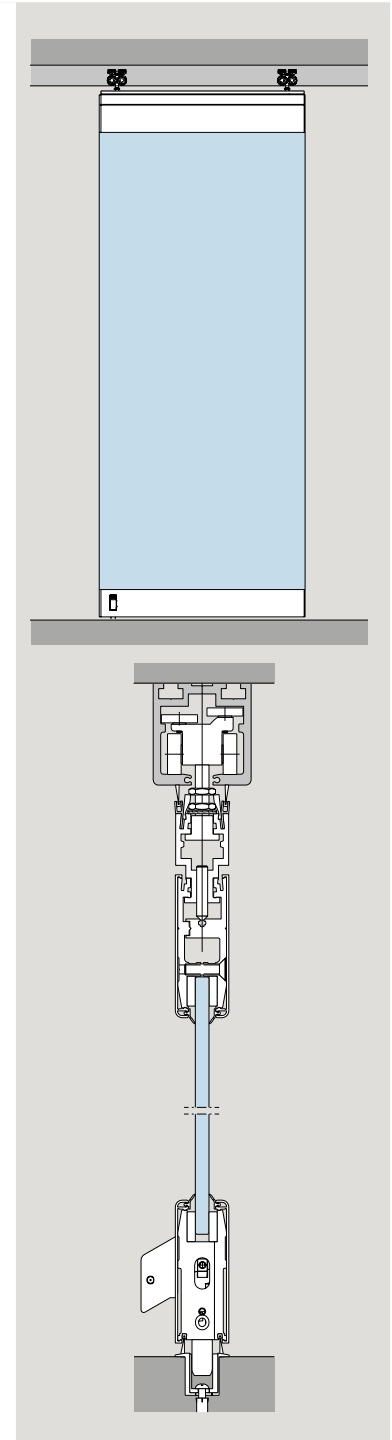
HSW EASY Safe is certified to have reached the following tests:

- Wind load (Frame bending): EN 12210 Class 1
- Endurance strength: DIN EN 1527 Class 3 and DIN EN 1191 Class 3
- Side impact: DIN EN 13049 Class 5 (highest class)
- Corrosion: DIN EN 1670 Class 4
- EPD (Environmental Product Declaration): ISO 14040

Sliding panel
without carrier profile

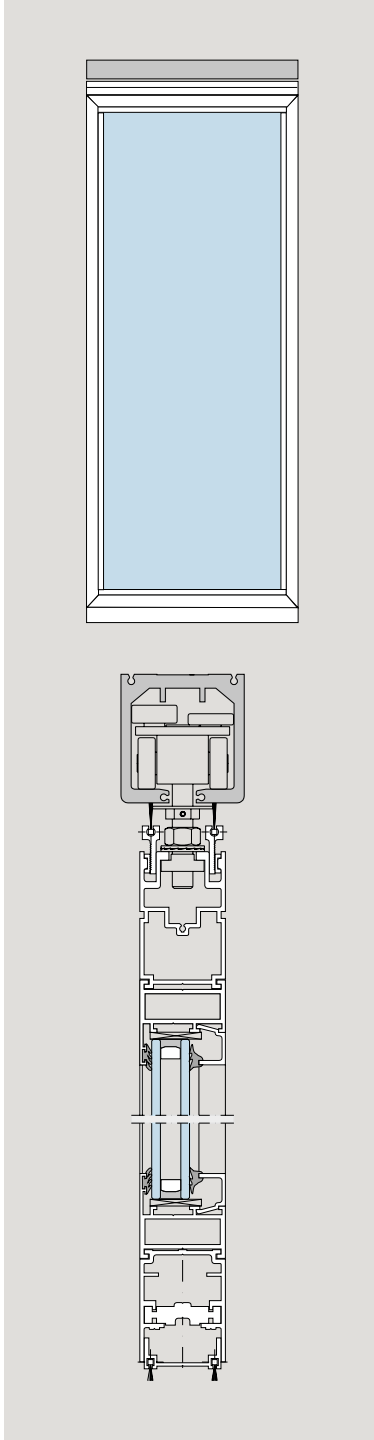


Sliding panel
with carrier profile

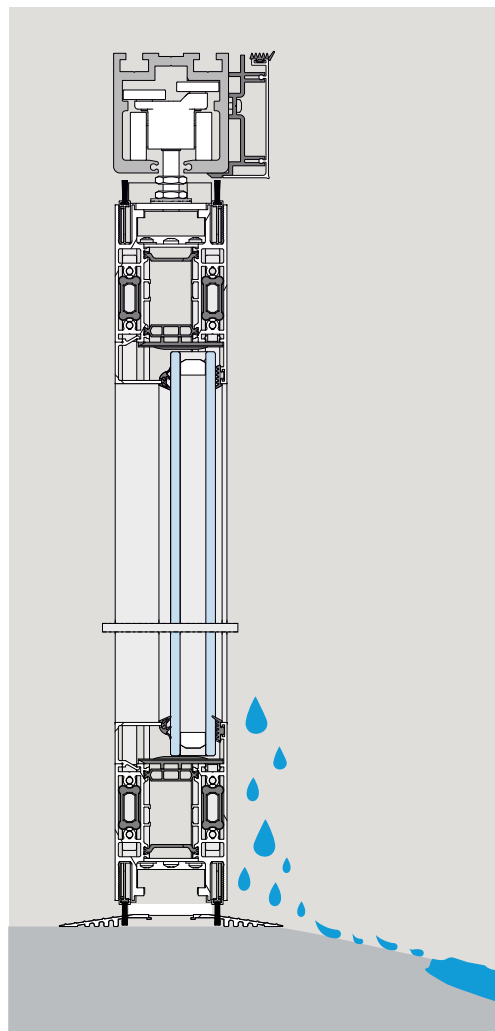


HSW-R

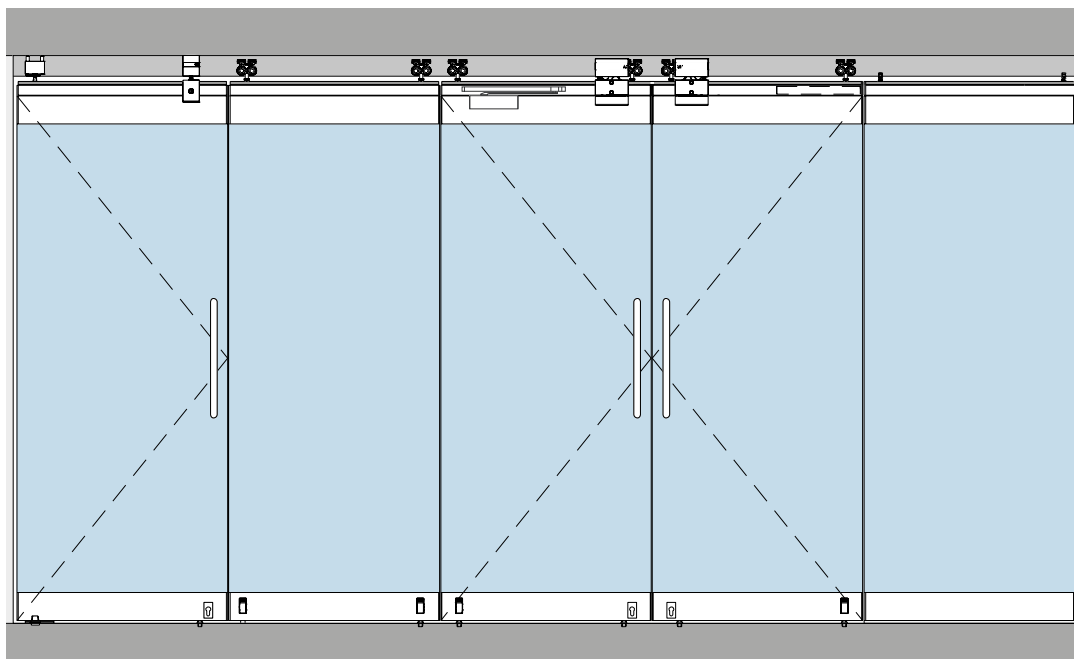
All-round frame



The all-round frames of the individual panels of an HSW-R system offer not only high stability but also effective protection against external influences, with the option of either laminated safety glass (LSG), toughened safety glass (TSG) or double glazing units for the glazing.

HSW FLEX Therm

HSW EASY Safe – Panel functions



A presentation of the offset hung end panel and the sliding folding panel is available on pages 61 and 62

	Pivoting end panel, single- or double-action Non-sliding. Single-action panel with floor pivot and dormakaba TS 92/dormakaba TS 73 door closer. Double-action panel with floor pivot or dormakaba BTS 80 floor spring.	Sliding panel Basic movable panel without additional function.	Single-action sliding panel* Single-action sliding panel with dormakaba TS 92 cam-action door closer, operational when frontage closed. (Alternatively with ITS 96.)	Double-action sliding panel* With ITS 96 door closer, operational when frontage closed.	Fixed panel Fixed panel design matching the design of the sliding panels in the assembly.
Max. panel height	4000 mm	4000 mm	3600 mm	3600 mm	4000 mm
Min. panel width			870 mm	870 mm	
Max. panel width	1250 mm	1250 mm	1250 mm (1100 mm)	1100 mm	1250 mm
Max. panel weight	150 kg	150 kg	120 kg**	120 kg**	150 kg

The individual panels can also be of differing widths. The largest width should not exceed max. 115% of the smallest width.

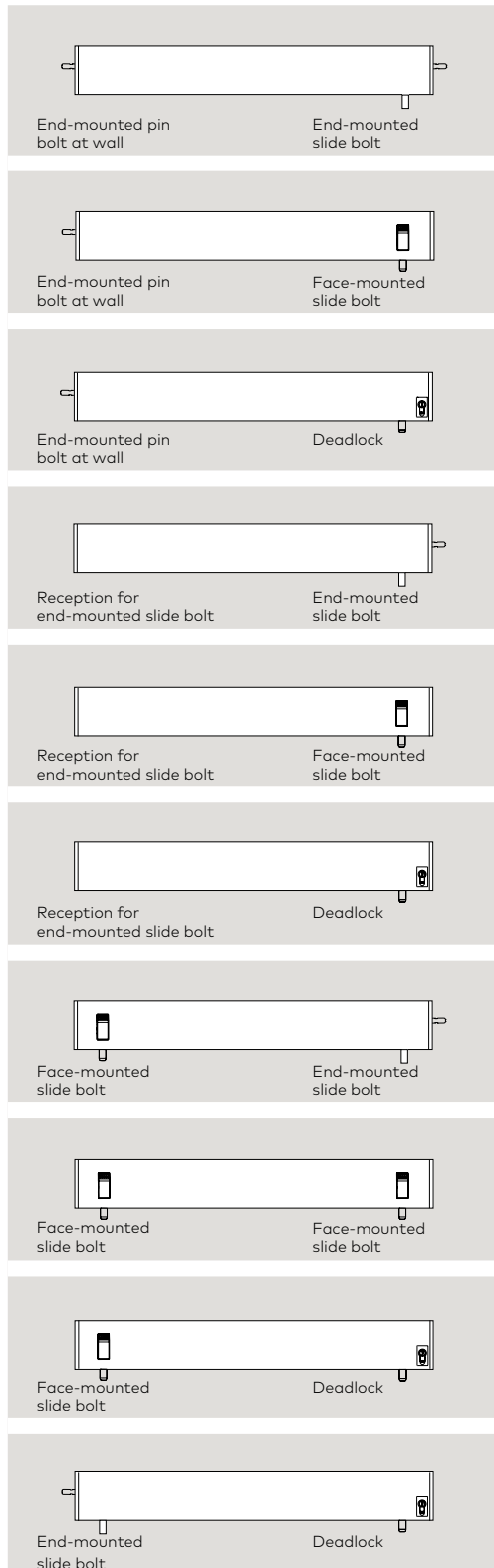
*For these panel types please consider our notes on portal systems on page 137.

**Note: The maximum permissible weight relates to the complete door assembly, including handles.

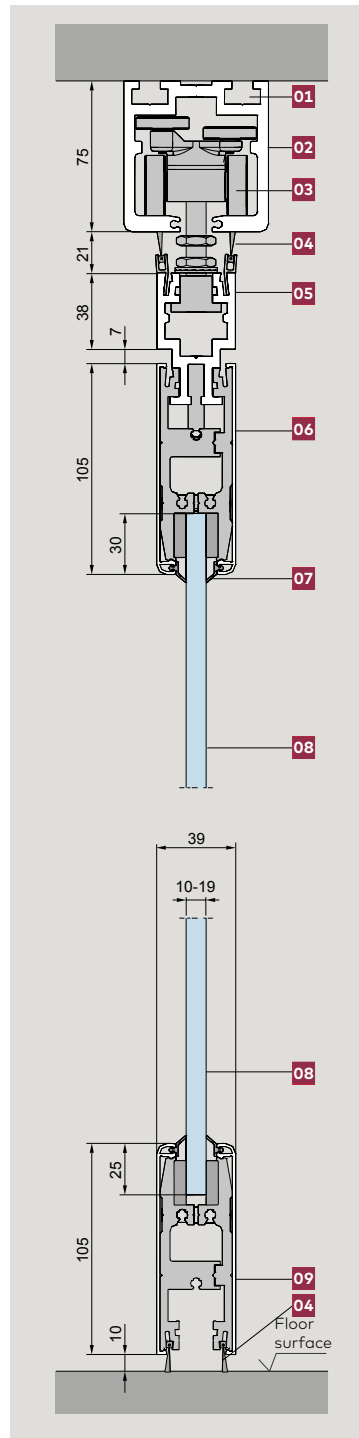
Door rails and general details

Bottom locking devices

All depicted combinations are also available as mirror arrangements.



General parts and measurements

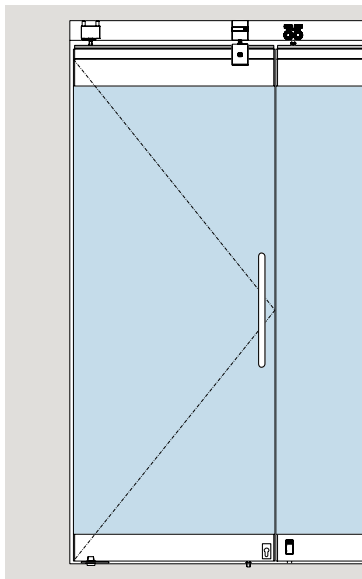


Irrespective of the function of the individual panels, an HSW EASY Safe system comprises the following basic components:

- 01** Two parallel channels suitable for M 10 screws and clamp connectors
- 02** Track rail
- 03** Roller carrier
- 04** Double brush seals on top (bottom layout is optional)
- 05** Carrier profile
- 06** Top door rail and (consisting of basic profiles, cover profile and lateral end caps)
- 07** Rubber seal, bridges the gap between cover profile and glass panel
- 08** Toughened safety glass or toughened laminated safety glass 10–19 mm (by others)
- 09** Bottom door rail, both comprising base profiles with cover profiles and end caps

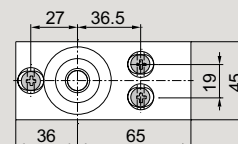
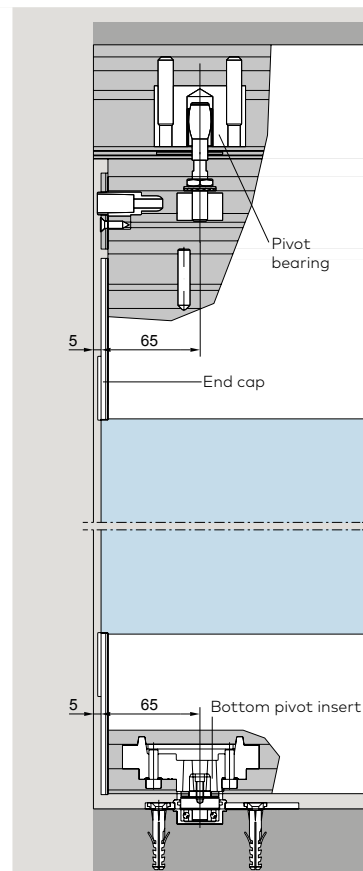
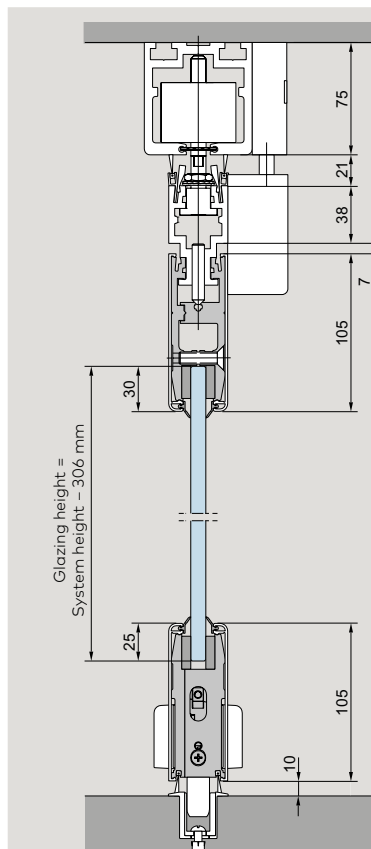
Pivoting end panel

single- or double-action



Pivoting end panel, single- or double-action, with floor pivot

Non-moving and always equipped with a locking dead-lock and the option for an additional upper locking unit.



Pivoting end panel, single-action

with stop-type end caps top and bottom.

Pivot point variants:

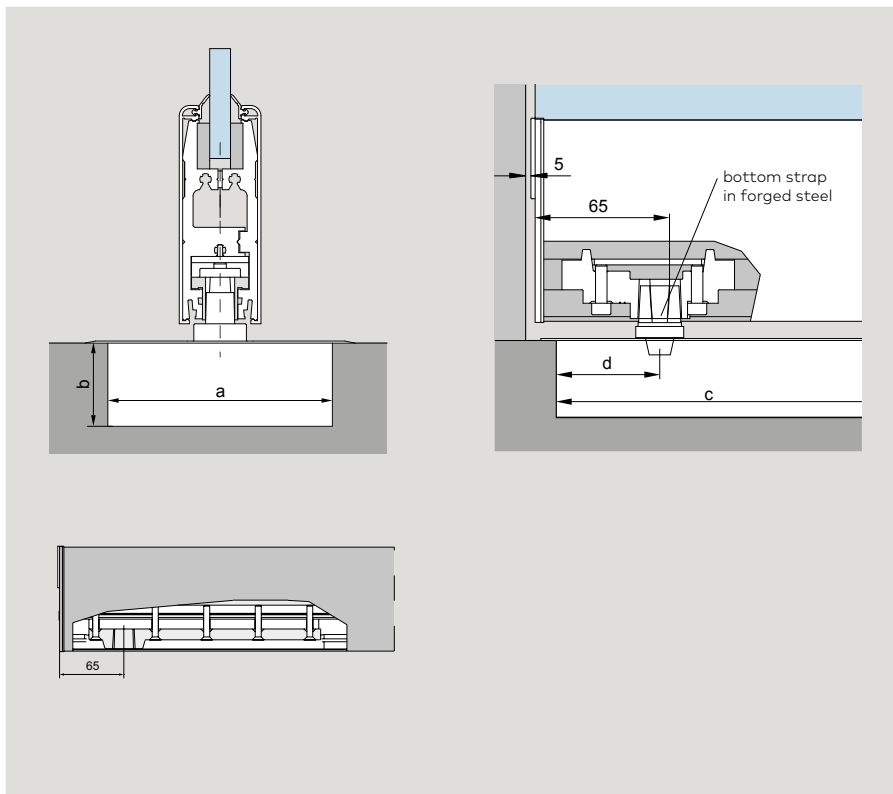
- Floor pivot with round spindle, optional combined with dormakaba TS 92 overhead door closer*
- dormakaba BTS 84 for panels up to 100 kg, with optional hold-open at 90° door opening angle
- dormakaba BTS 80 for panels up to 150 kg with adjustable hold-open device

Pivoting end panel, double-action

Pivot point variants:

- Floor pivot with round spindle
- dormakaba BTS 84 for panels up to 100 kg, with optional hold-open at 90° door opening angle
- dormakaba BTS 80 for panels up to 150 kg with adjustable hold-open device

Pivoting end panel, single- or double-action, with floor spring



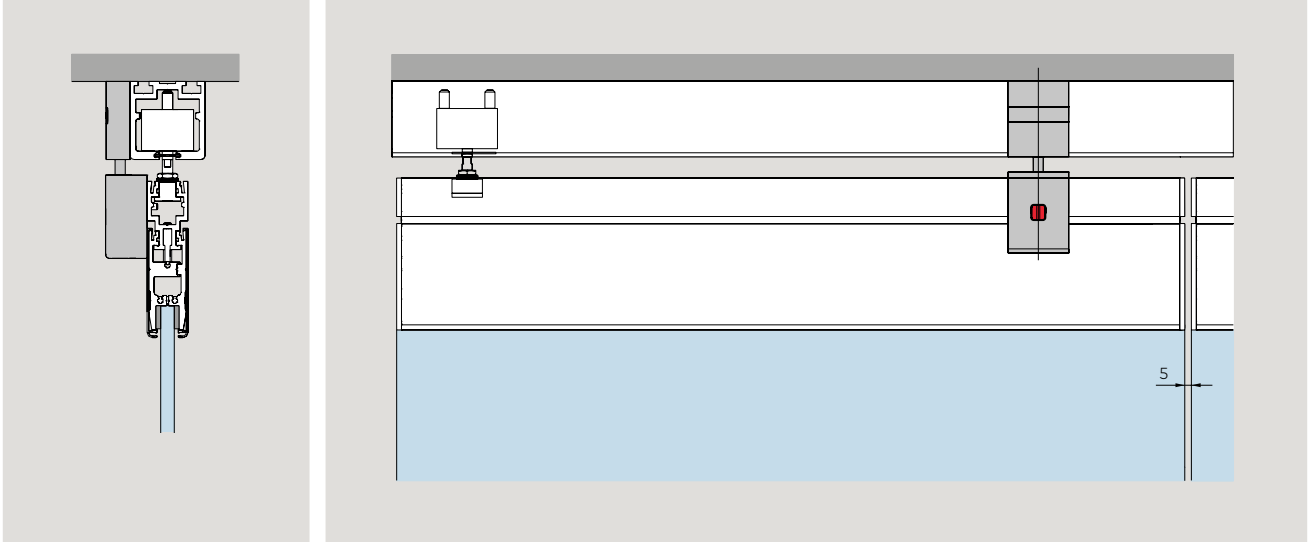
Mounting dimensions (in mm)

	dormakaba BTS 84	dormakaba BTS 80
a	108	78
b	40	60
c	306	341
d	51–58	51–57

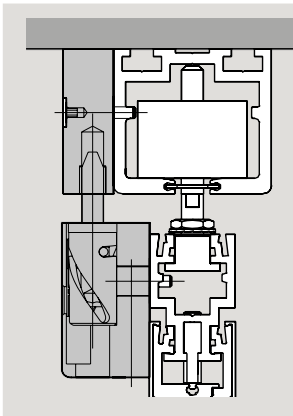
* Data and features dormakaba TS 92 see page 55.

Pivoting end panel

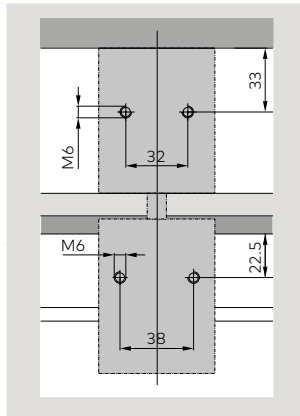
single- or double-action, with additional upper locking bolt



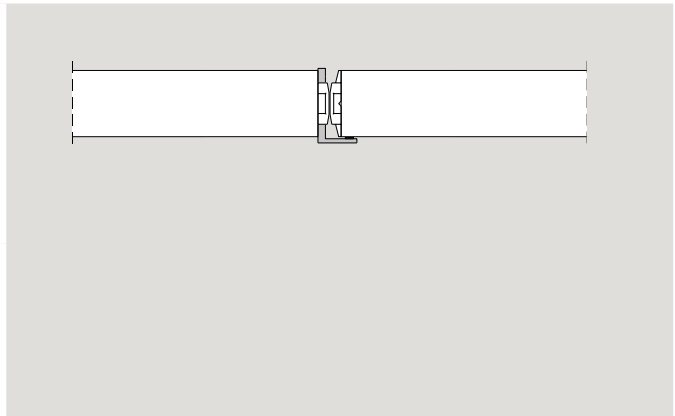
Additional upper
locking bolt



New drill hole of pattern



End cap with stop (optional)

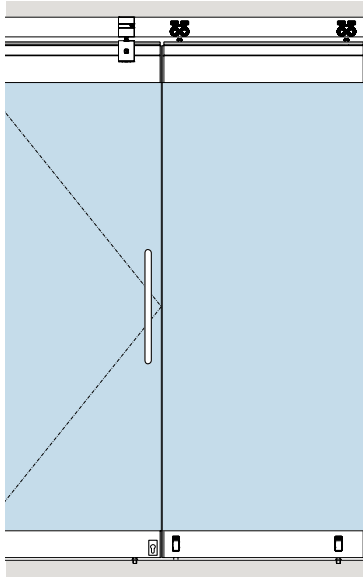


Data and features		dormakaba BTS 80			dormakaba BTS 84		
Spring strength (EN)		3	4	6*	2	3	4
Standard and external doors	≤850 mm				●		
	≤950 mm	●				●	
	≤1100 mm		●				●
	≤1400 mm			●			
Closing speed adjustable by valve	130°–0°				●	●	●
	130°–20°				●	●	●
	175°–0°	●	●	●			
Delayed action (adjustable by valve) (selectable alternative to the hold-open feature)		●	●	●			
Max leaf weight (kg)		300	300	300	100	100	100
Hold open	90°				●	●	●
	adjustable	●	●	●			
Dimension	Length	341	341	341	306	306	306
	Overall width	78	78	78	108	108	108
	Height	60	60	60	40	40	40
Door closer tested to EN 1154		●	●	●	●	●	●

* **Note:** Special components are required for spring thickness EN 6, see page 49 below.

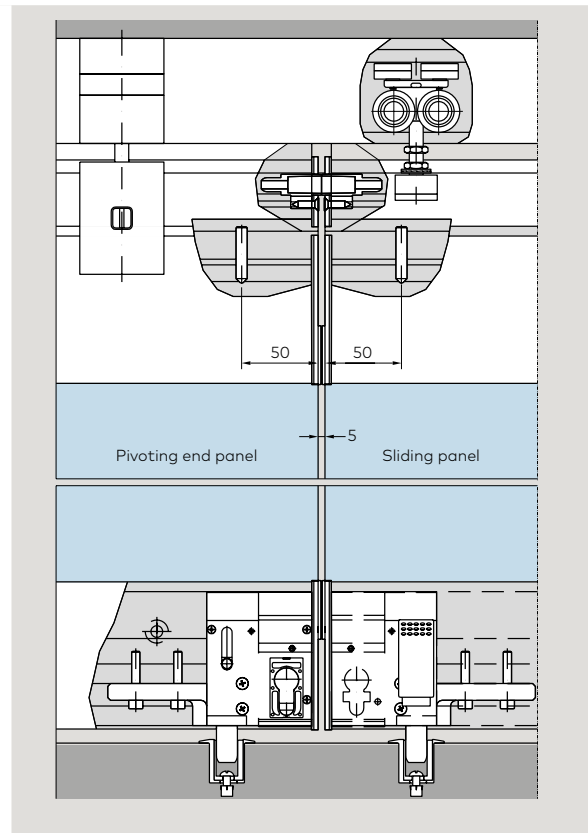
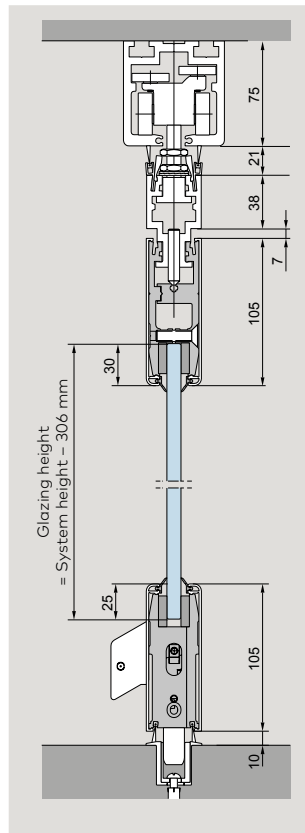
Sliding panel

Basic movable panel without additional function.

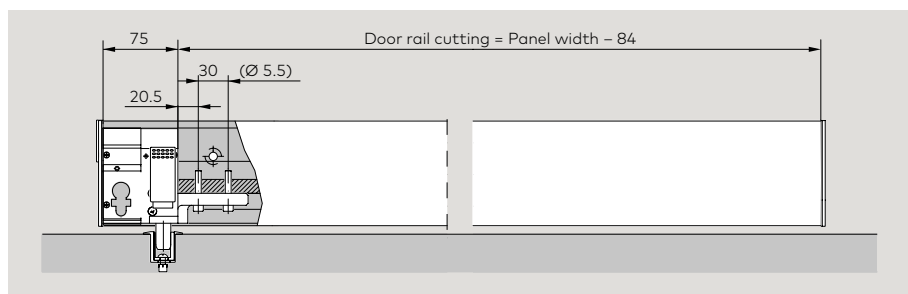


The sliding panels are movable. Once in their closed position, they are locked. The locking components provided in the bottom door rail can be face-mounted slide bolts, end-mounted slide bolts, end pin bolts or deadlocks.

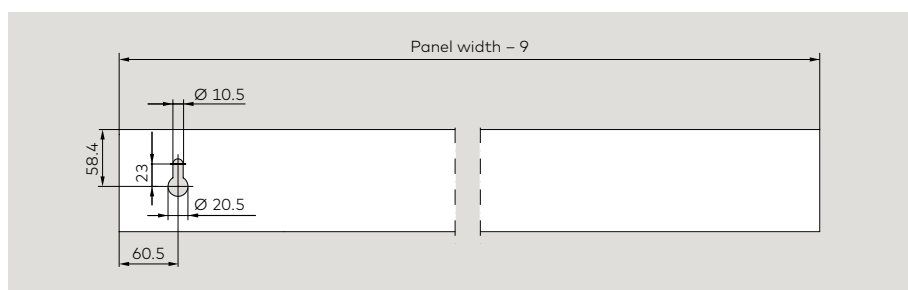
The structure of the bottom door rail applies also to single-action/double-action sliding panel.

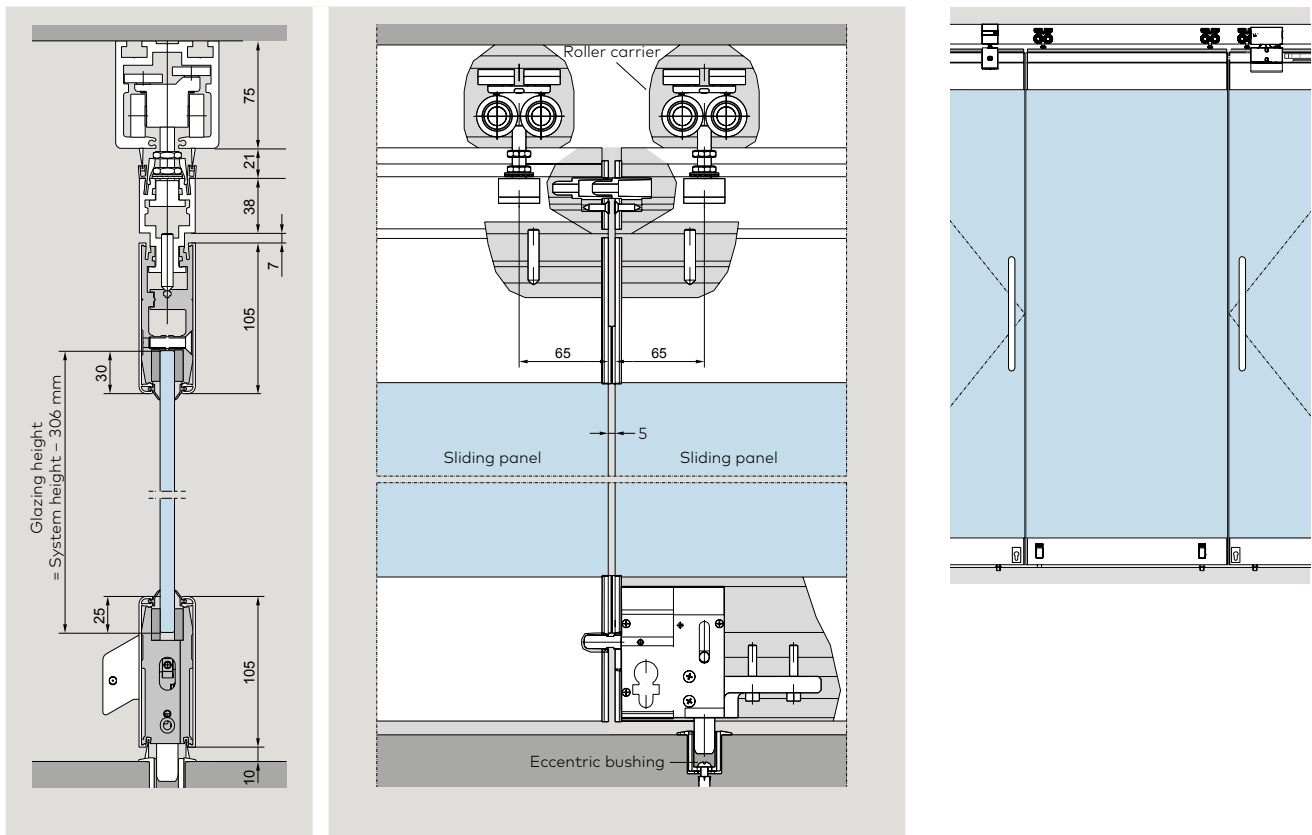


Bottom door rail with face-mounted slide bolt

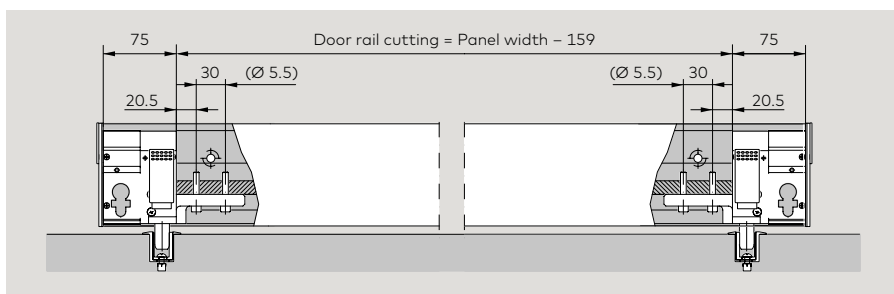


Machining of cover profile (face-mounted slide bolt)

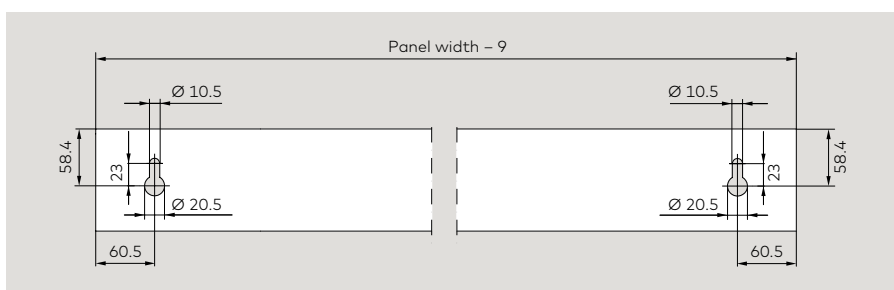




Bottom door rail with face-mounted slide bolt on both sides

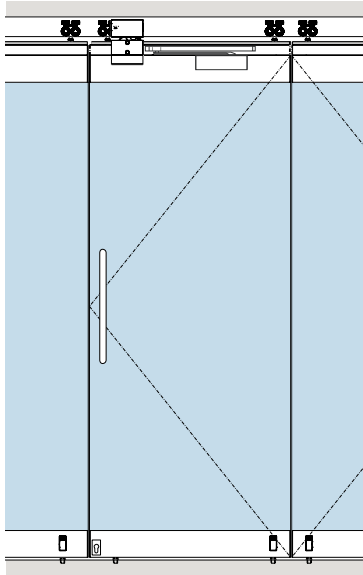


Machining of cover profile (face-mounted slide bolt)

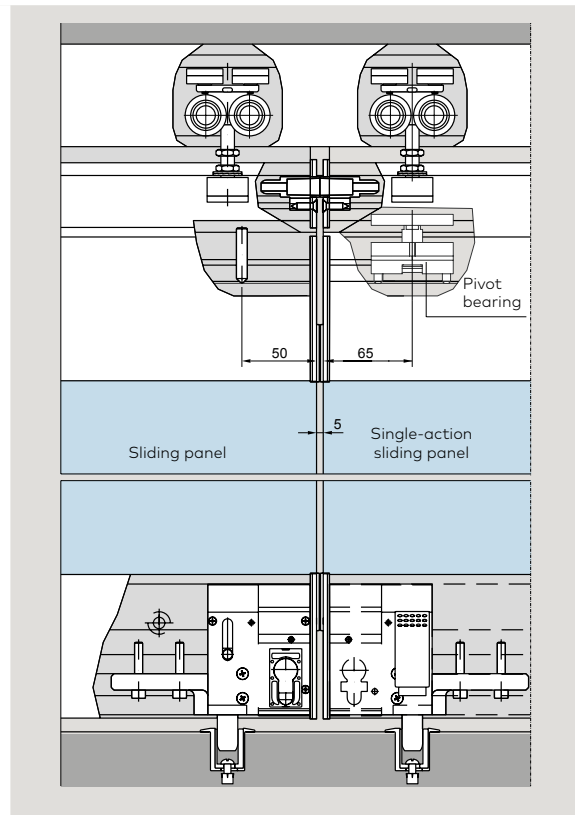
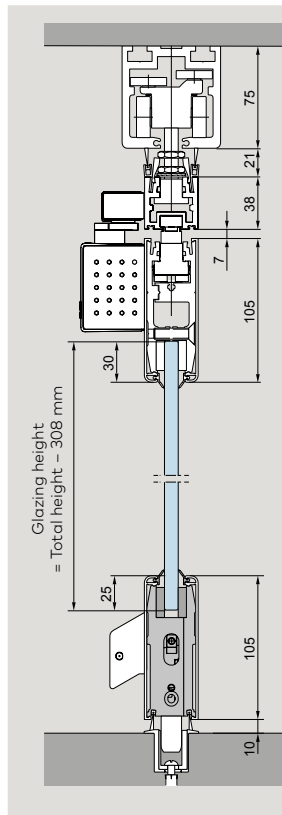


Single-action sliding panel

with dormakaba TS 92 cam-action door closer

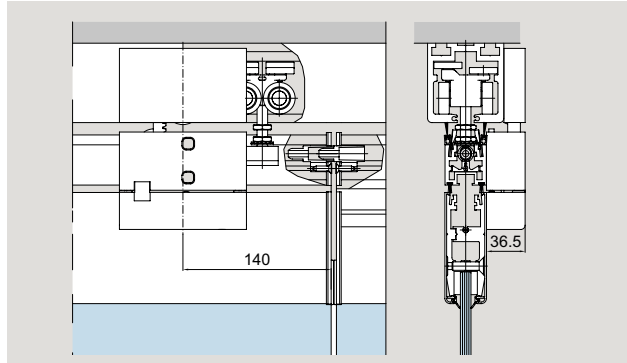


This panel type is installed where doors only need to be opened in one direction, either inward or outward. In both cases, the cam-action door closer is fixed to the internal side of the assembly. If you are considering this panel type, please note our advisories relating to portal systems on page 137.





Status display



Sliding function	locked	locked	open
Door function	open	locked	locked

Data and features: dormakaba TS 92

Closing strength/size	EN 2-4
Closing speed and latching action independently adjustable at two separate valves	180°-15° 15°-0°
Non-handed	yes
Cushioned stay limit adjustment	80°-120°
Hold-open adjustment	75°-150°
Weight	1.9 kg
Length	281 mm
Overall depth	47 mm
Height	65 mm

Standard assembly

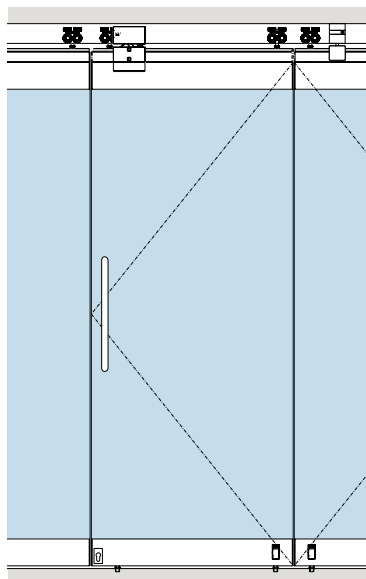
top: Pivot bearing, dormakaba TS 92 with slide channel, one locking device.
bottom: Face-mounted slide bolt as pivot (released for sliding function), deadlock.

Optional equipment

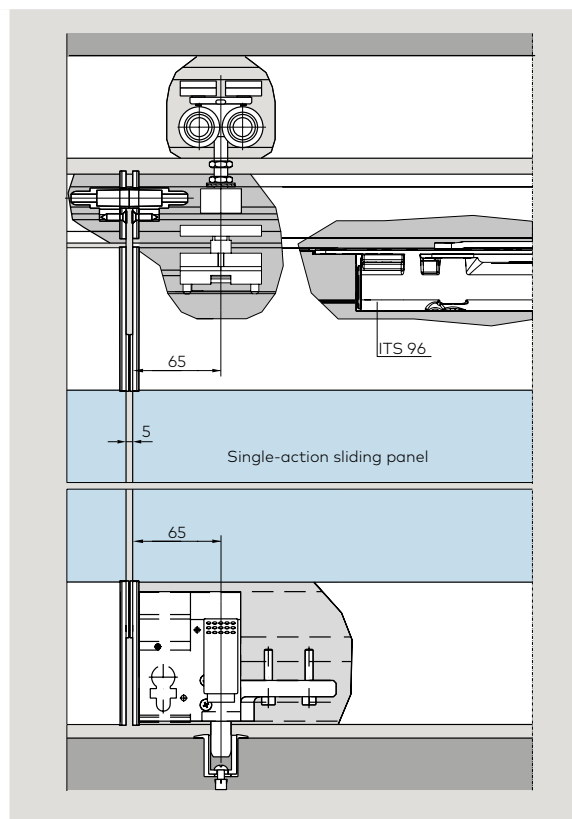
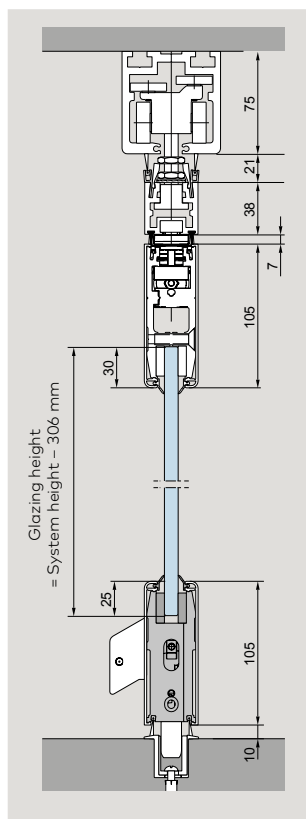
top: Additional locking device (upper locking unit) to secure the panel in the area of a reshuffle bypass or for more stability in closed position (Illustration see page 44).
bottom: Second face mounted slide bolt instead of deadlock.

Single-action sliding panel

with integrated door closer dormakaba ITS 96, 2-4



This panel variant is used where the door element is required to only open in one direction, either inward or outward. If you are considering this panel type, please note our advisories relating to portal systems on page 137.



Standard assembly

- top: Pivot bearing, ITS 96 with slide channel, one locking device.
- bottom: Face-mounted slide bolt as pivot (released for sliding function), deadlock.

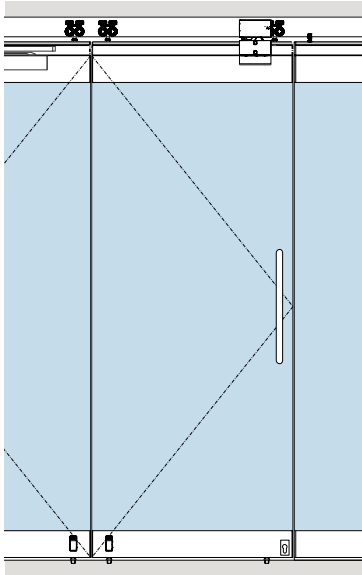
Optional equipment

- top: Additional locking device (upper locking bolt) to secure the panel in the area of a reshuffle bypass or for more stability in closed position.
- bottom: Second face mounted slide bolt instead of deadlock.

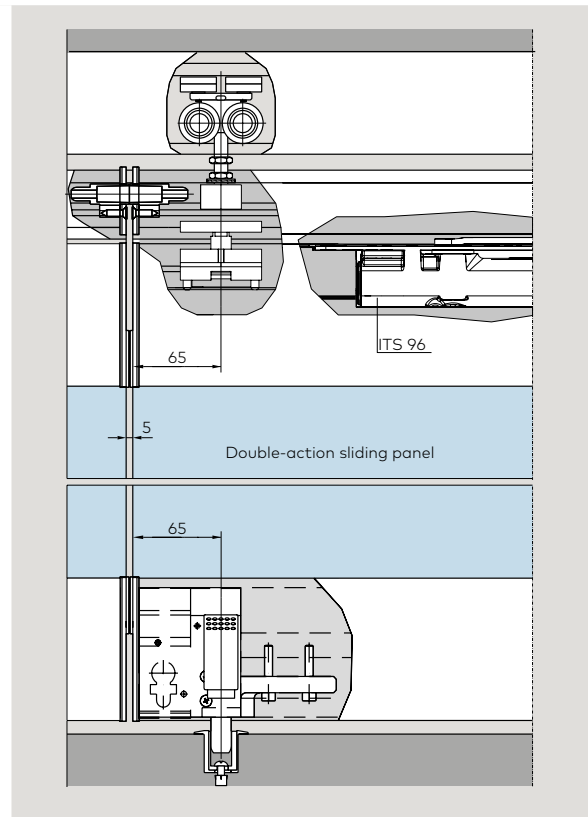
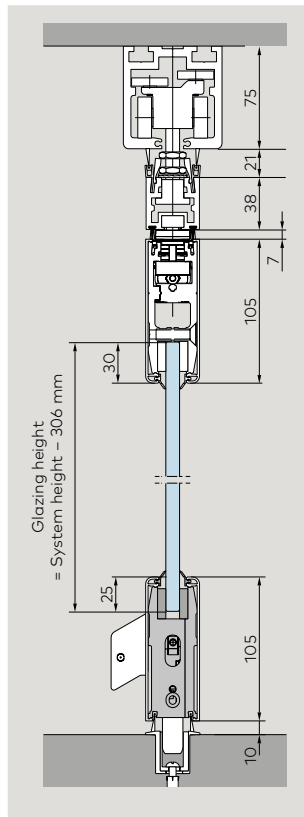
Data and features: ITS 96, Gr. 2-4	
Closing strength/size	EN 2-4
Max. panel width	≤ 1100 mm
Max. panel weight	≤ 120 kg
Closing strength continuously variable	Adjusting screw
Closing speed continuously variable	by valve
latching speed is adjustable from 15°-0°	by valve
Cushioned stay limit mechanically variable	yes
Max. opening angle	ca. 120°
Hold-open variable	yes (door stop necessary)
Weight	1.3 kg
Length	277 mm
Overall depth	32 mm
Height	42 mm
Door closer tested according to EN 1154	yes

Double-action sliding panel

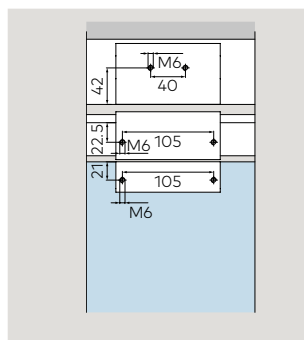
with integrated door closer dormakaba ITS 96, 2-4.



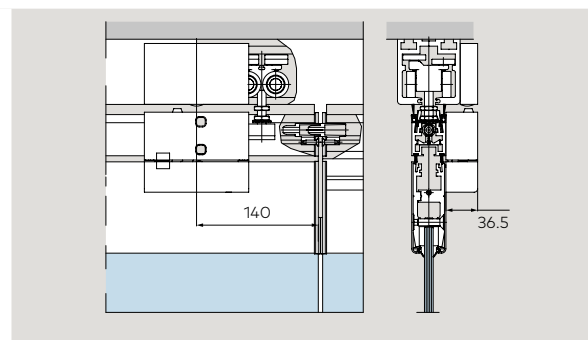
Being virtually invisible, its presence has no effect on the overall appearance of the partition. In its standard form, ITS 96 is provided with a 90° hold-open. If you are considering this panel type, please note our advisories relating to portal systems on page 137.



Hole of pattern upper locking unit



Upper locking unit

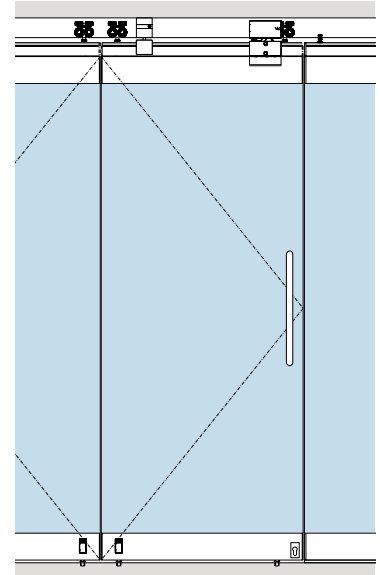
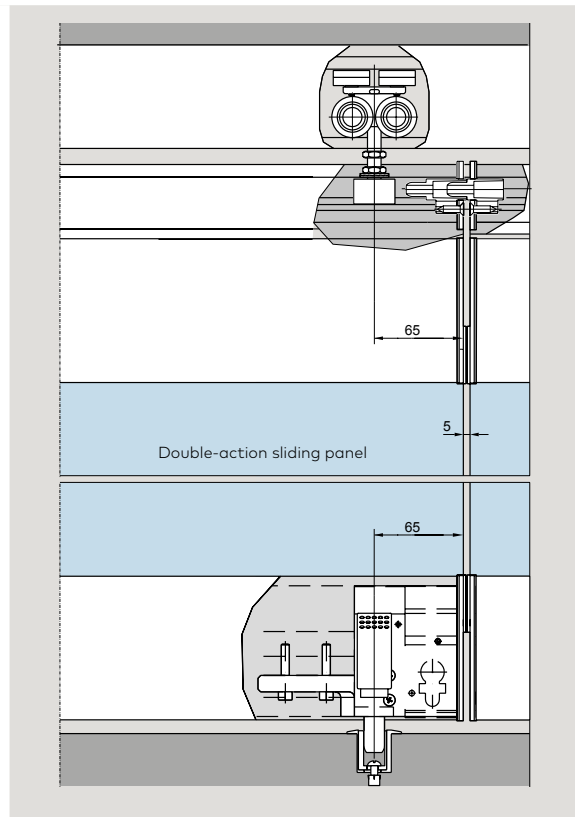
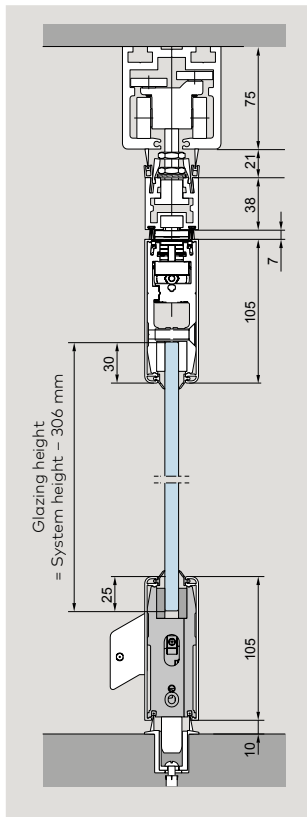


Standard assembly

- top: Pivot bearing, ITS 96 with slide channel, one locking device
- bottom: Face-mounted slide bolt as pivot (released for sliding function), deadlock

Optional equipment

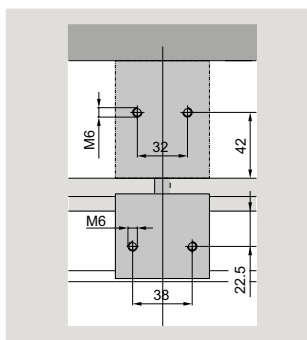
- top: Additional locking device (upper locking unit) to secure the panel in the area of a reshuffle bypass or for more stability in closed position.
- bottom: Second face mounted slide bolt instead of deadlock



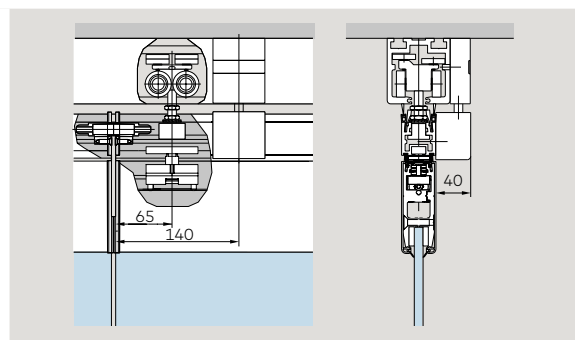
Additional upper lock

The additional upper locking bolt is used for single-action or double-action sliding panels as an optional addition to the upper locking unit at the other end of the door. In some cases it is recommended for additional stabilization of the carrier profile.

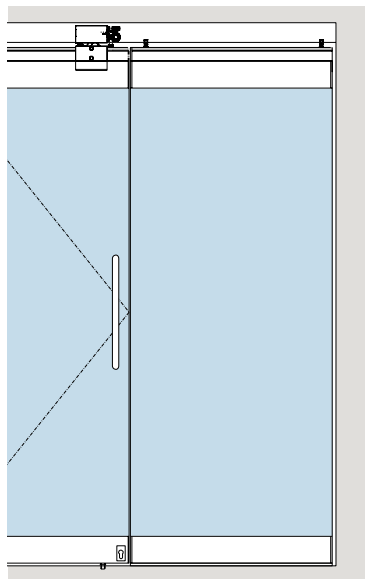
Hole of pattern additional upper lock



Additional upper lock



Fixed panel

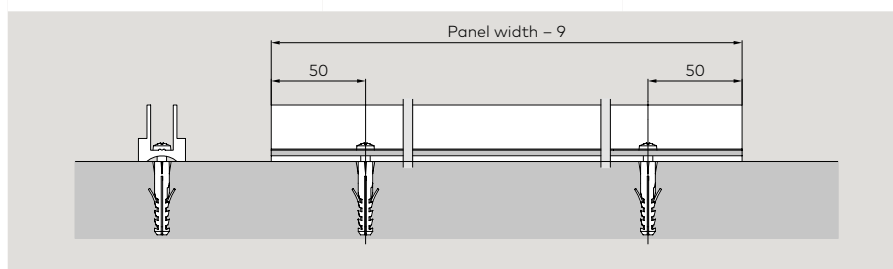
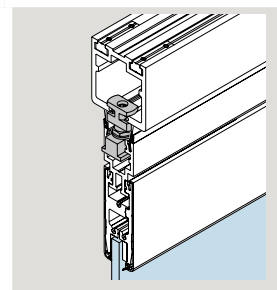
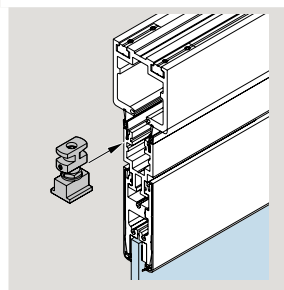
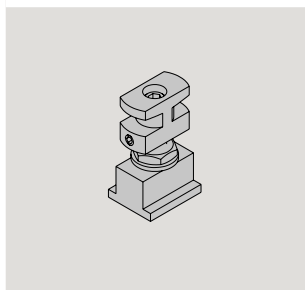
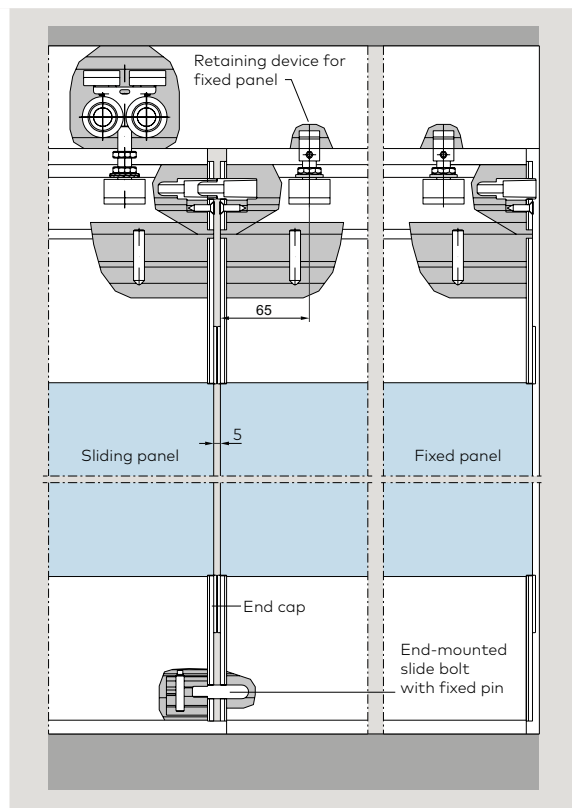
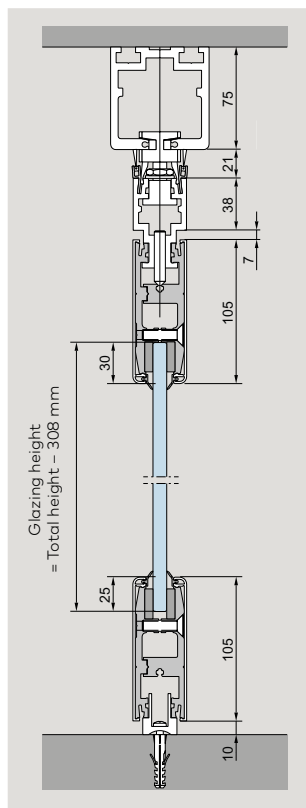


Non-moving side panel, independent of the rest of the system. The fixed side panels are of the same basic design as the sliding panels and continue the appearance of the frontage without any optical break. If required, the retaining devices at the top can be replaced by a carrier system to convert such a panel into a sliding panel.

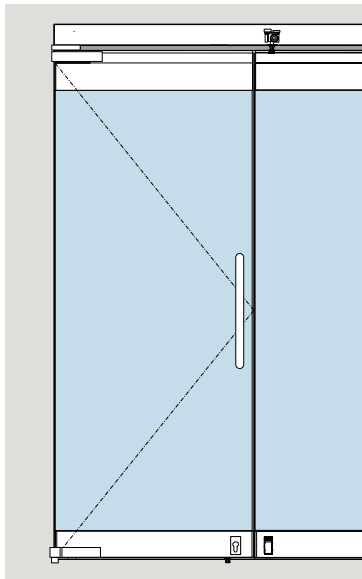
Standard assembly

top: Retaining devices fixed to the track rail.

bottom: Spacer profile fixed to the floor; access for fixed end pin of the adjacent panel.



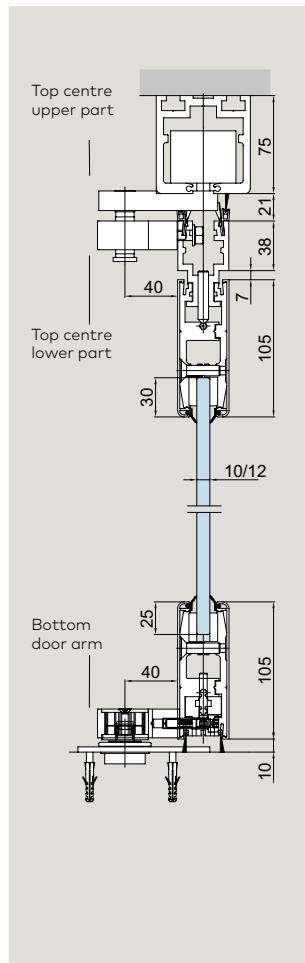
Offset hung end panel



Offset hung end panel

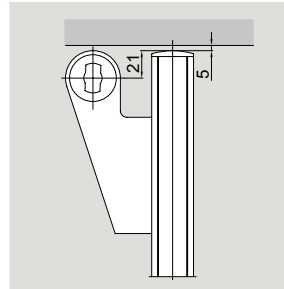
Single action panel, non-sliding, operates independently of the rest of the system.

The single action door with offset pivoting arm assembly can be swung around 180°, so leaving the entire operating zone free. A bottom deadlock secures the closed leaf.



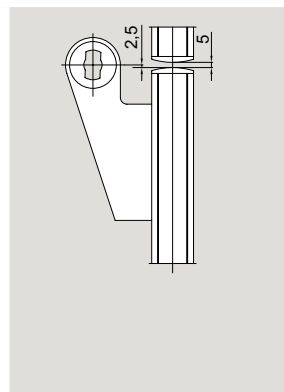
Position 90° and 180° opening angle at wall

Position 90° opening angle at wall



180° opening angle

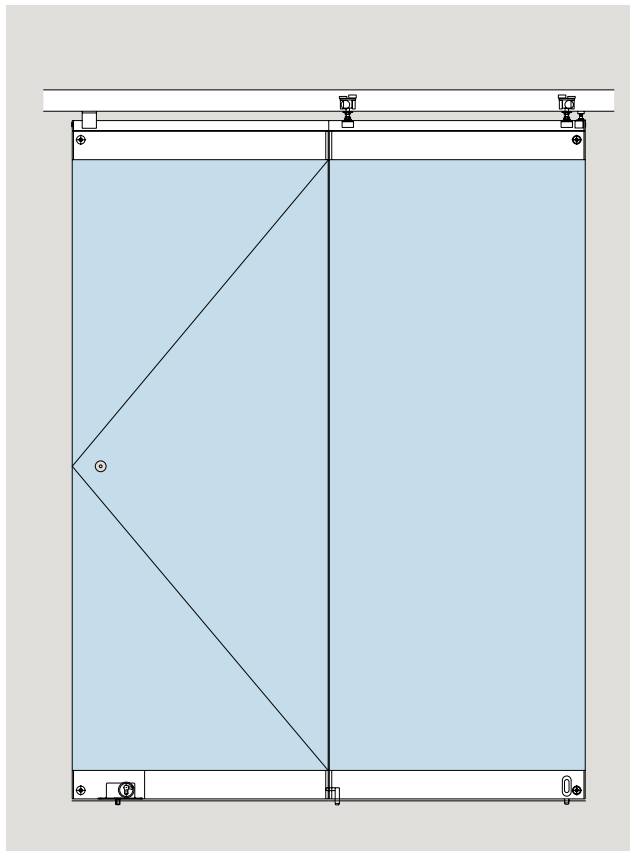
Offset hung end panel at fixed panel



Max. panel weight
100 kg

Pivoting end panel views as seen from below

Sliding / folding panel

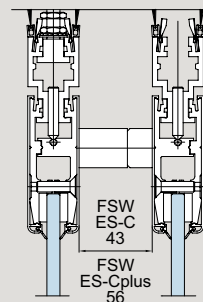


Hinged, with lock and slide bolt at the bottom, magnetic holder top and bottom for fixing the final folding panel to the slide panel.

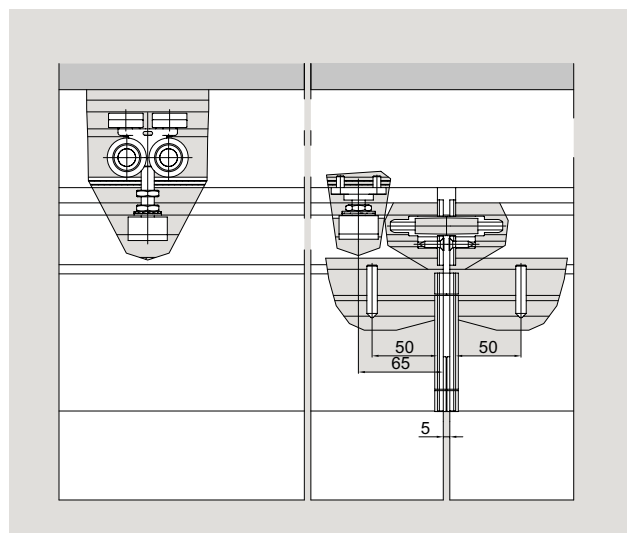
Max. panel sizes and weights

Max. panel width
2 x 1000 mm
Max. system height
3000 mm
Max. panel weight
2 x 70 kg

Magnetic door holders top and bottom

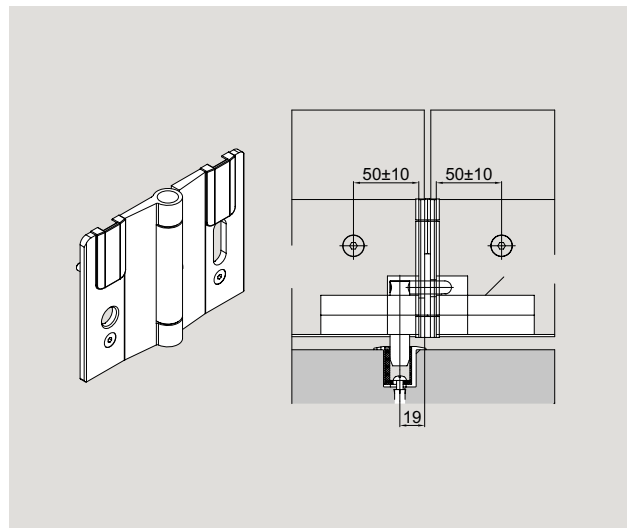
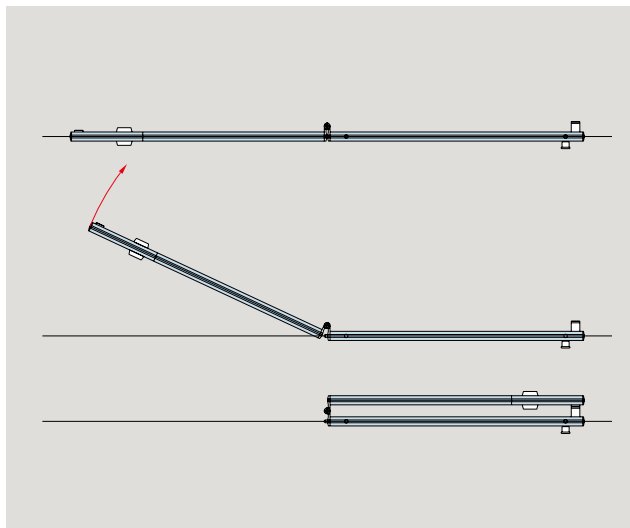


X = 110,5 mm (usage end mounted locking bolt)
X = 280 mm (usage lock module)



End mounted slide bolt

Panel hinge





FSW EASY Safe – Types and functions

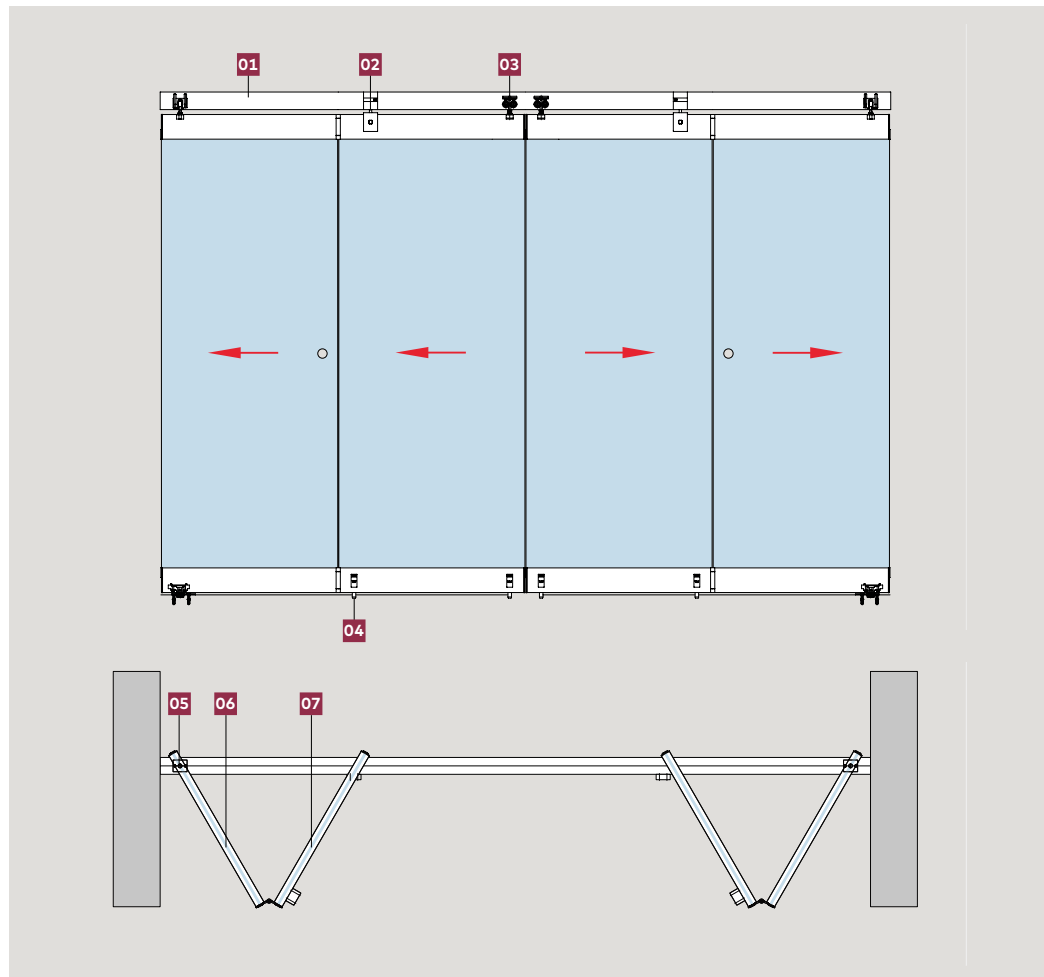
FSW toughened glass folding walls featuring door rails top and bottom and a roller carrier at the end of each second panel.

FSW folding sliding walls are suitable for linear configurations. With an FSW EASY Safe assembly, you can have either two or four panels (a basic panel and 1 or 3 folding panels) linked together. Where two counter-running (bi-parting) assemblies are installed, it is possible to create frontages with up to eight FSW panels.

As the panels are visually compatible with the HSW EASY Safe pivoting/sliding panels, and both systems use the same track design, shop/store frontages or similar transparent partition systems can be made up of these two different types, with the FSW assembly at the free end or supplemented by a single- or double-action HSW end panel (types 4+5). FSW systems can be designed for either opening direction.

Example: Design with 2 x 2 panels (type 1c), bi-parting

- 01**
Track rail
- 02**
Upper locking bolt
- 03**
Roller carrier
- 04**
Face mounted slide bolt
- 05**
Upper pivot bearing of the basic panel
- 06**
Basic panel
- 07**
Folding panel

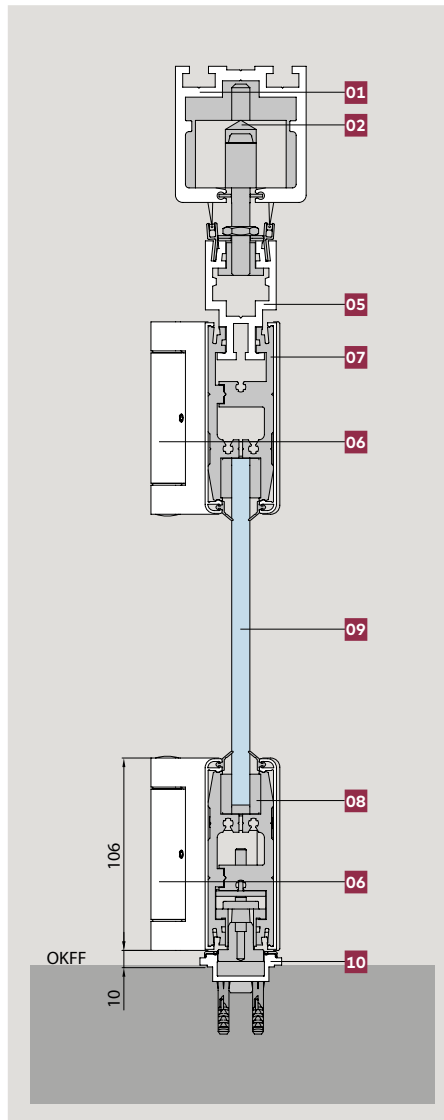


Max. panel sizes and weights	Basic panel with top pivot and floor pivot	Folding panel with roller carrier and lock bolts top and bottom	Folding panel with roller carrier and lock bolts top and bottom	Basic panel with roller carrier and lock bolts top and bottom
Max. assembly height	3000 mm	3000 mm	3000 mm	3000 mm
Max. panel width	1100 mm	1100 mm	1100 mm	1100 mm
Max. panel weight	80 kg	80 kg	80 kg	80 kg

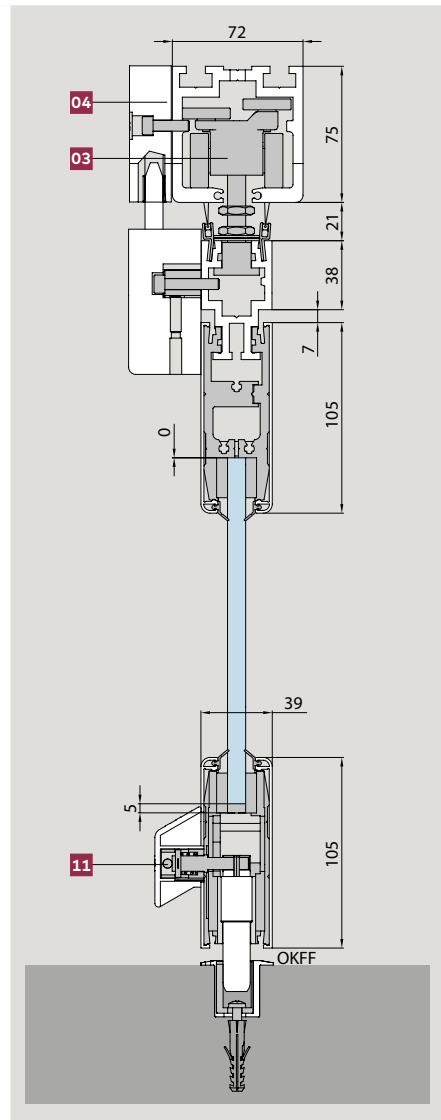
The standard thicknesses are 10/12 mm toughened safety glass (TSG).
Other thicknesses and glazing with laminated safety glass (LSG) available on request.

System components

Basic panel



Folding panel



The FSW EASY Safe assembly consists of the following basic components:

01
Track rail (fixed to the substructure)

02
Upper pivot bearing

03
Roller carrier

04
Upper locking bolt

05
Carrier profile

Design without a carrier profile also available – see drawing below

06
Folding hinge

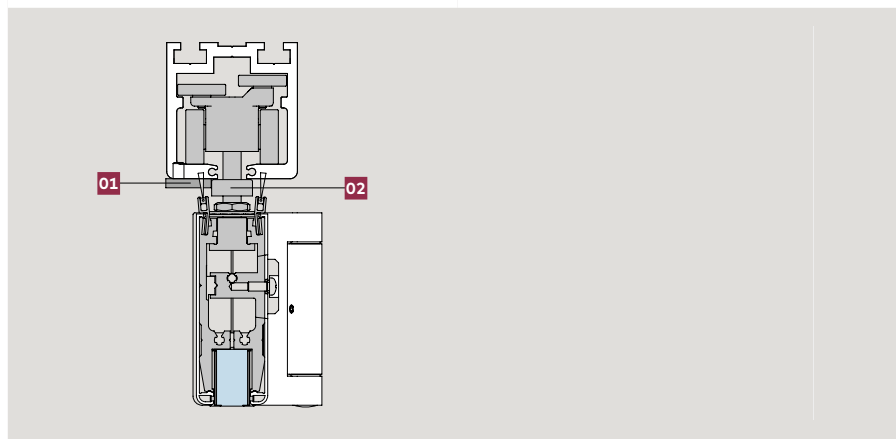
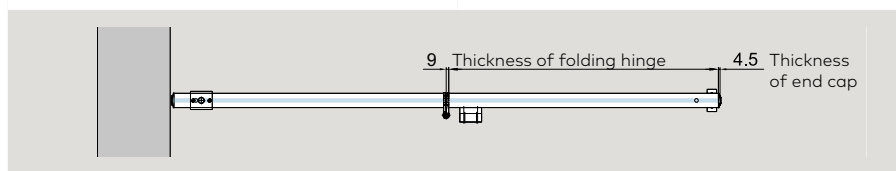
07
Top door rail (consisting of basic profile and covers with lip seal)

08
Bottom door rail (consisting of basic profile and covers with lip seal)

09
Toughened safety glass, or LSG of TSG (when using LSG we recommend the Clamp&Glue technology)

10
Floor pivot bearing

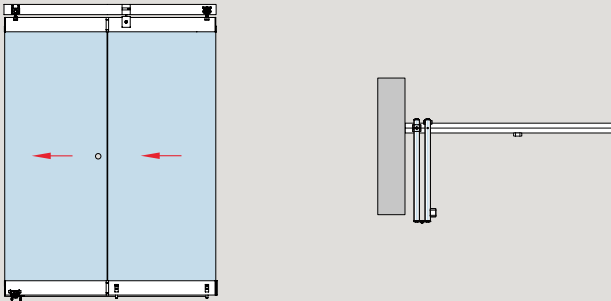
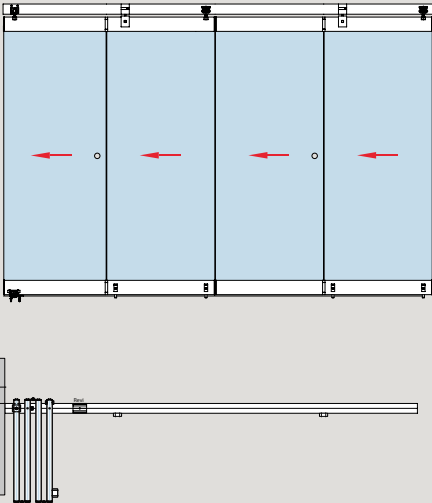
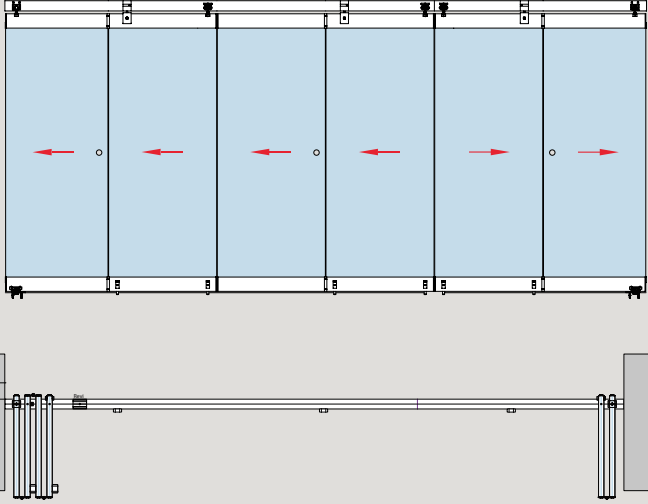
11
Face mounted slide bolt



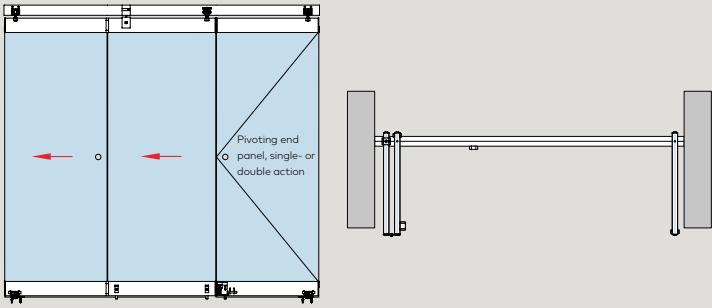
01
Contact plate

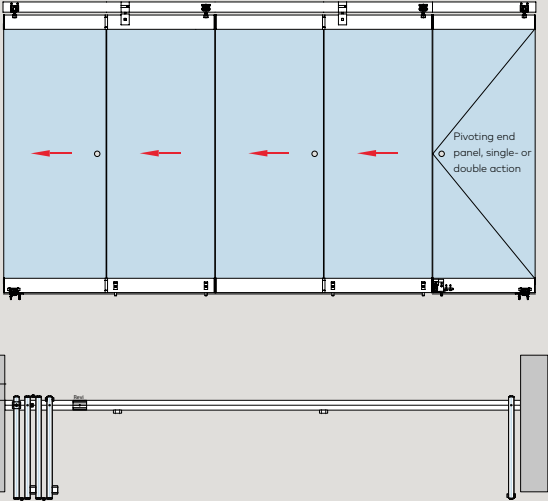
02
Roller carrier with stop device

Layout variants

Type 1	Classification Product description
	1a 2 panels left, as illustrated 1b 2 panels right, invers 1c 4 panels (2 panels left and 2 panels right), bi-parting
Type 2	Classification Product description
	2a 4 panels left, as illustrated 2b 4 panels right, invers 2c 8 panels (2 panels left and 4 panels right), bi-parting
Type 3	Classification Product description
	3a 6 panels left, as illustrated (4 panels left and 2 panels right) 3b 6 panels left, invers (2 panels left and 4 panels right) 3c 8 panels (4 panels left and 4 panels right)

* Minimum structural clearance (e.g. balustrade, railings etc.)

Type 4	Classification	Product description
	4a	2 panels left and 1 pivoting end panel, single- or double action, right (as illustrated)
	4b	2 panels right and 1 single- action or double-action end panel left (invers)

Type 5	Classification	Product description
	5a	4 panels right and 1 pivoting end panel, single- or double action, right (as illustrated)
	5b	4 panels right and 1 pivoting end panel, single- or double action, left (invers)

* Minimum structural clearance (e.g. balustrade, railings etc.)

FSW EASY Safe C – Types and functions

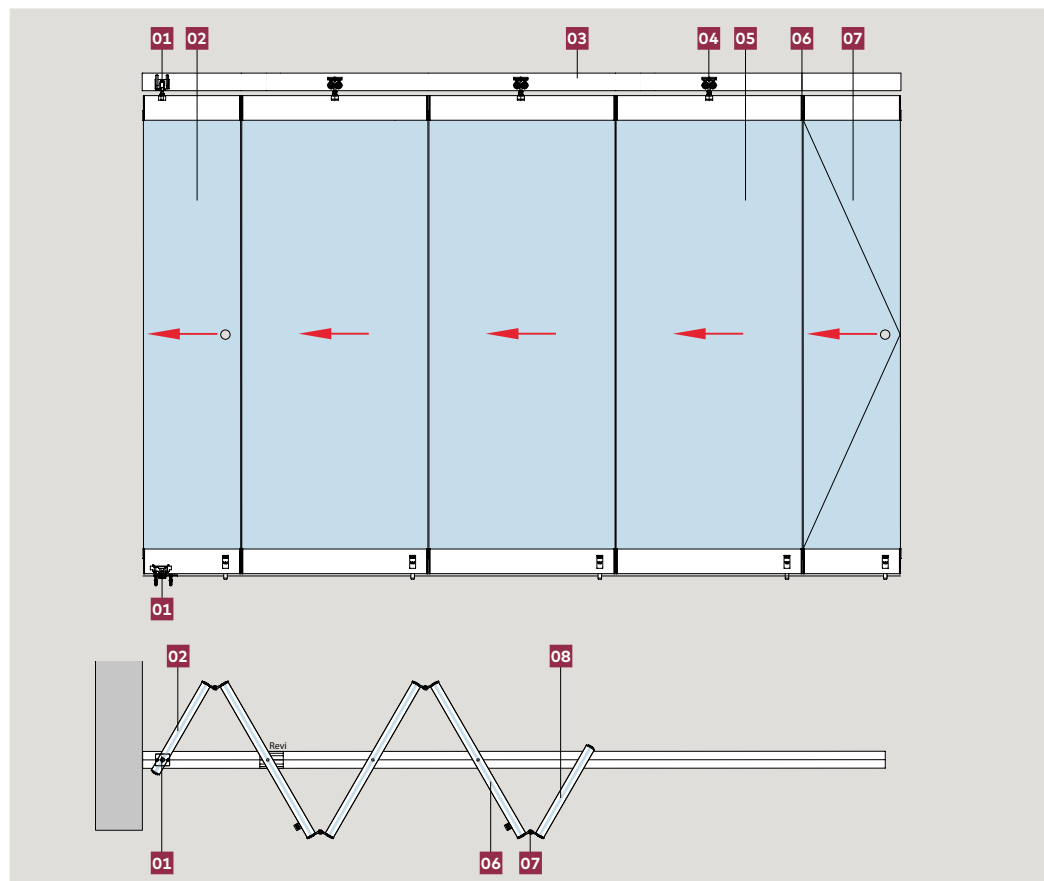
Toughened glass folding partitions with door rails top and bottom roller carrier at panel centre

The FSW EASY Safe C is adaptable to large spans. An assembly comprises a basic panel, up to 6 folding centre panels and a folding pivoting panel which, when the system is closed, can be used for access (alternatively, a non-attached single or double action end panel can be used). The number of panels therefore ranges between 3 and 8. As the roller carriers are centrally arranged on the centre panels, the basic

panel must be designed as a half-width unit (plus pivot offset of 65 mm). The pivoting access panel can be of either basic panel or centre panel width. The slightly offset hinges mean that the panels can be folded into particularly compact stacks, with high stability also ensured. Available as standard for glass thicknesses of 10 or 12 mm. Other glass thicknesses and models with laminated safety glass also available on request. Please indicate your requirements when ordering!

Example: Partition type C2 (symmetrical with narrow pivoting access panel)

- 01**
Pivot bearing top and bottom
- 02**
Basic panel
- 03**
Track rail
- 04**
Roller carrier
- 05 + 07**
Flap panel unit
- 06**
Folding hinge

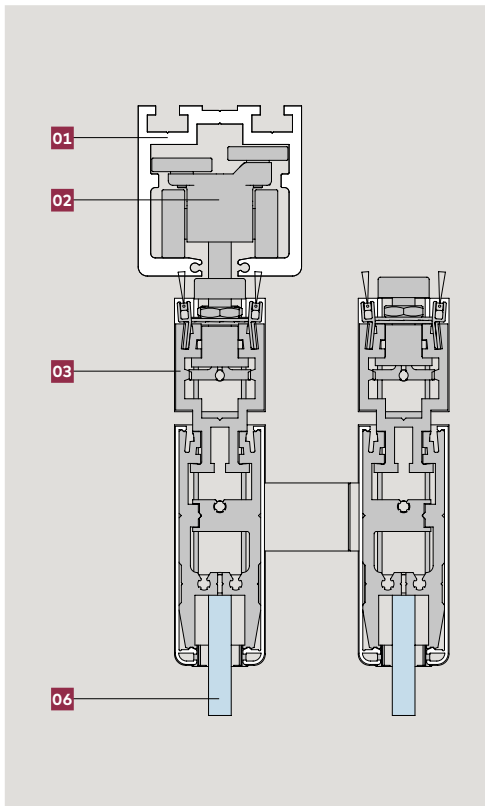


Max. panel sizes and weights	Basic panel with top pivot and floor pivot	Centre panel with roller carrier and lock bolts top and bottom	Centre panel with roller carrier and lock bolts top and bottom	Flap panel unit
Max. assembly height	3000 mm	3000 mm	3000 mm	3000 mm
Max. panel width	½ panel width + 65mm	1100 mm	1100 mm	1100 mm
Max. panel weight	80 kg	80 kg	80 kg	80 kg

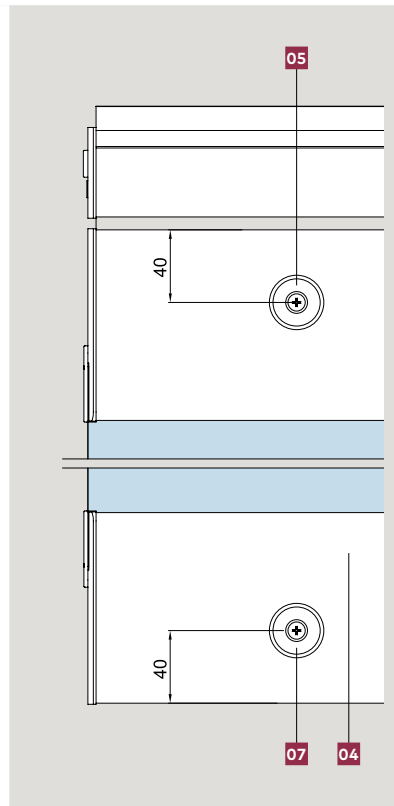
The standard thicknesses are 10/12 mm toughened safety glass (TSG).
Other thicknesses and glazing with laminated safety glass (LSG) available on request.

System components

Folding panel with bolt



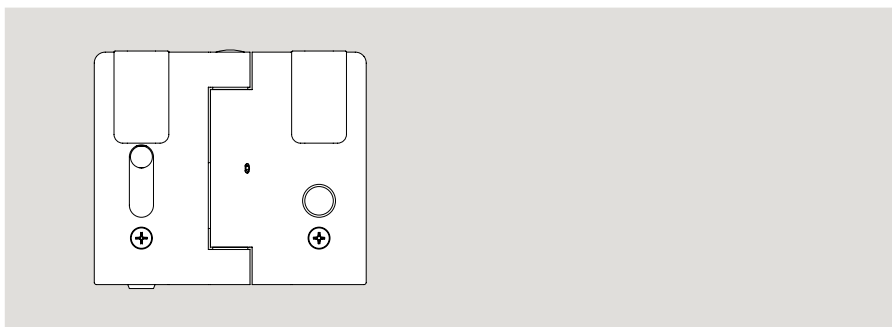
Magnetic door holders top and bottom



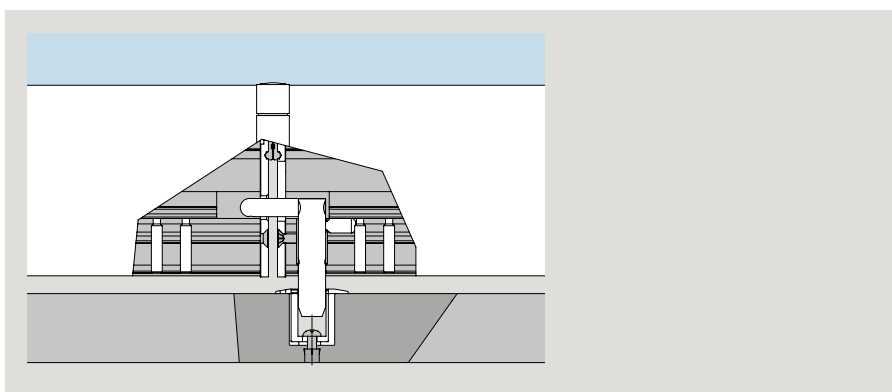
The FSW EASY Safe C system consists of the following basic components:

- 01** Track rail (fixed to the substructure)
- 02** Roller carrier
- 03** Carrier profile
Top door rail also available in a design without the carrier profile – see drawing below.
- 04** Bottom door rail consisting of basic profile and covers with lip seal.
- 05** Magnetic holder top
- 06** Toughened safety glass, or LSG of TSG (when using LSG we recommend the Clamp&Glue technology)
- 07** Magnetic holder bottom

Bottom hinge



End mounted slide bolt at the bottom between both panels of the flap panel unit

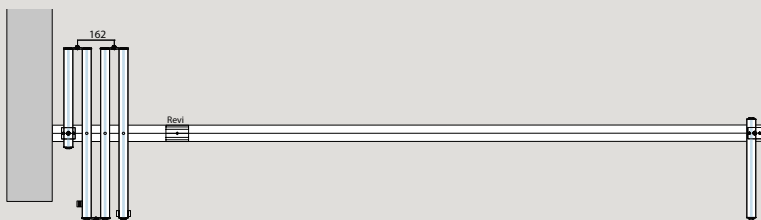
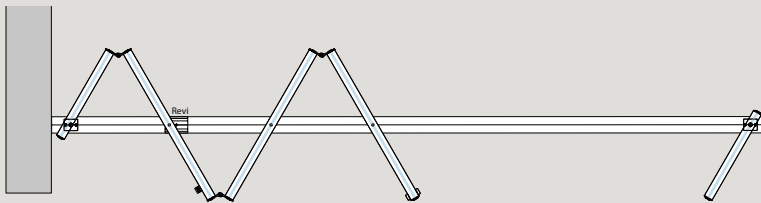
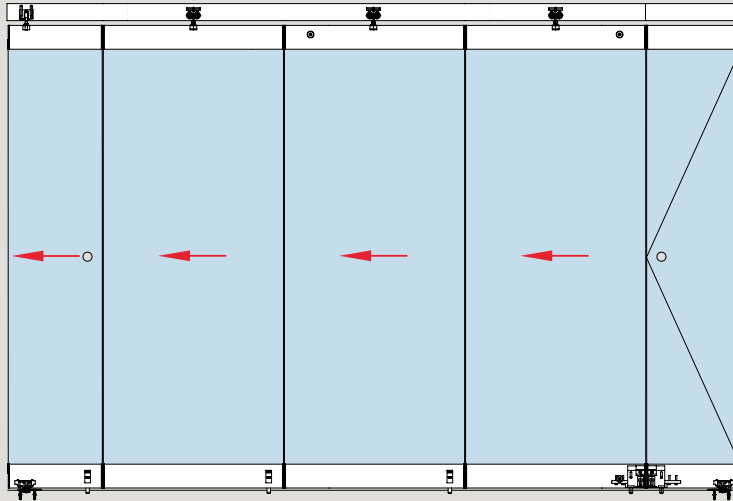


Layout variants

Type C1

Product description

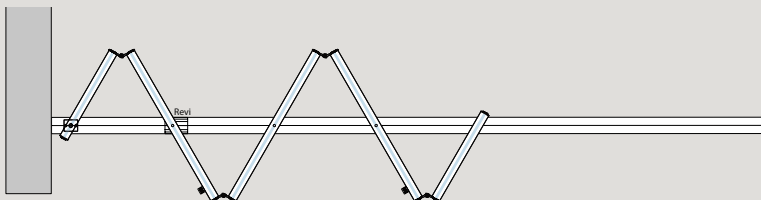
- 1 pivoting end panel, single-action, as access (here in narrow design for reasons of symmetry)
- 1-6 centre panels
- 1 basic panel (narrow)

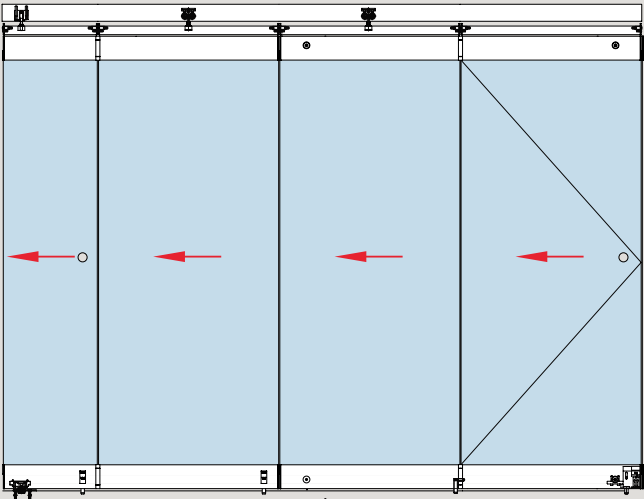
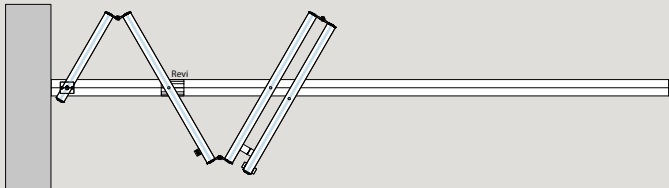
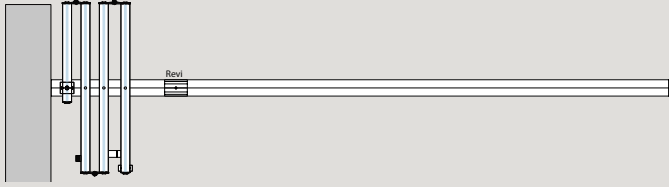


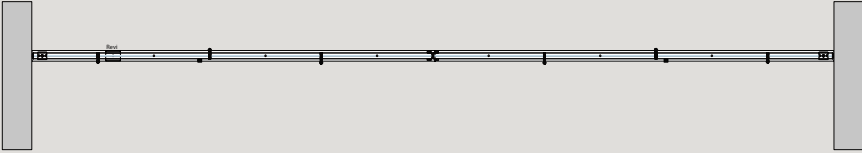
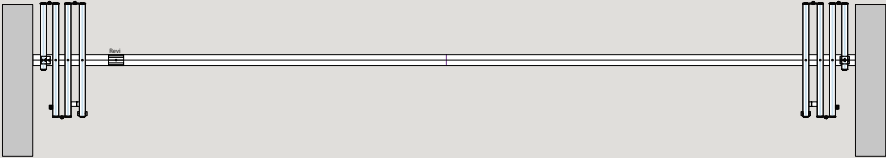
Type C2

Product description

- 1 pivoting access panel (here in narrow design for reasons of symmetry)
- 1-6 centre panels
- 1 basic panel (narrow)



Type C3	Product description
	• 1 basic panel (narrow) • 1-5 centre panels • 1 dual panel assembly
	
	

Type C3, dual assembly (bi-parting)	Product description
	Left: • 1 basic panel (narrow) • 1-5 centre panels • 1 dual panel assembly
	Right: • 1 basic panel (narrow) • 1-5 centre panels • 1 dual panel assembly

FSW EASY Safe Cplus – Types and functions

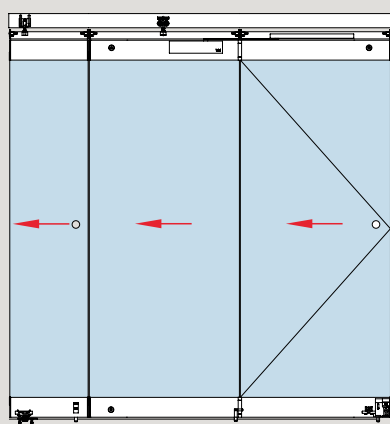
Access with convenience – the plus you get with the FSW EASY Safe Cplus

Based on the design of the FSW EASY Safe Cplus, the model variant FSW EASY Safe Cplus offers the possibility of including a flap panel as a fully fledged access door when the system is otherwise closed – with all the automatic closing convenience which the dormakaba TS 93 G cam-action door closer can offer.

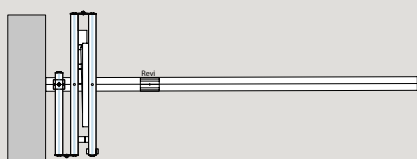
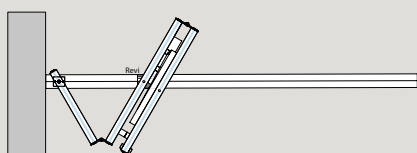
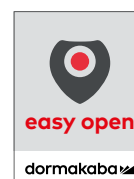
The special bottom lock bolt and the top clamp-fitted stop serve to stabilize the first panel of the flap panel unit in this configuration. The top angle stop ensures the correct positioning of the closed flap panel unit. The folding hinges connect both panels of the flap panel unit and offer a larger pivot offset in order to create space for the door closer and pull handles. All the other folding panels are equipped with standard hinges and roller carriers.

Type Cp 1

Product description

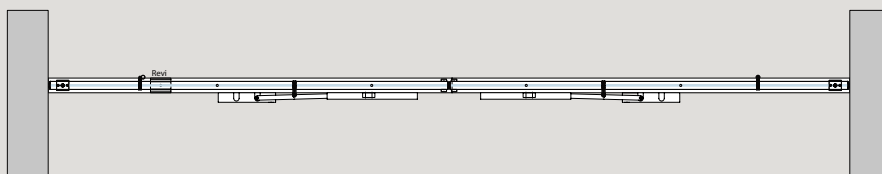


- 1 basic panel (narrow)
- 1 dual panel assembly with dormakaba TS93 G cam-action door closer

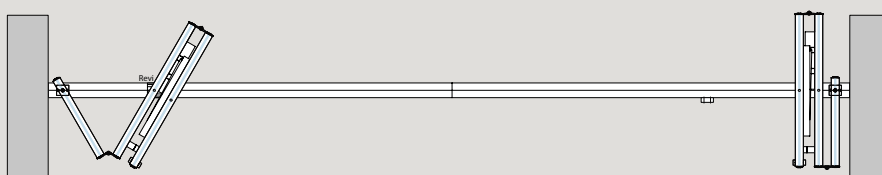


Type Cp1 dual assembly (bi-parting)

Product description



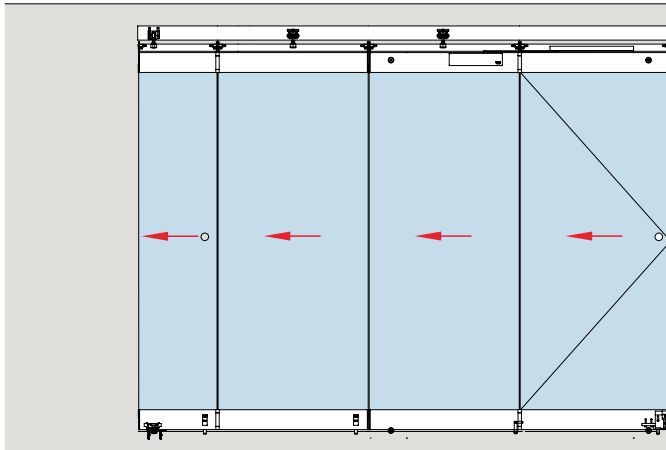
- Left:**
- 1 basic panel (narrow)
 - 1 dual panel assembly with dormakaba TS93 G cam-action door closer



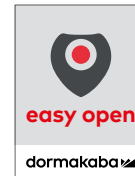
- Right:**
- 1 basic panel (narrow)
 - 1 dual panel assembly with dormakaba TS93 G cam-action door closer

Type Cp 2

Product description

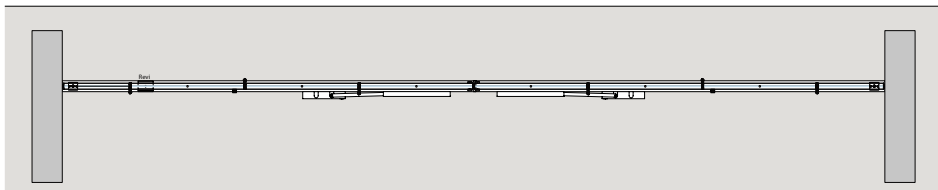


- 1 basic panel (narrow)
- 1 – 5 centre panels
- 1 dual panel assembly with dormakaba TS93 G cam-action door closer



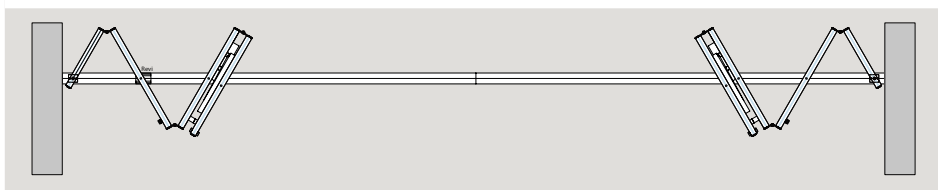
Type Cp2, dual assembly (bi-parting)

Product description



Left:

- 1 basic panel (narrow)
- 1 – 5 centre panels
- 1 dual panel assembly with dormakaba TS93 G cam-action door closer



Right:

- 1 basic panel (narrow)
- 1 – 5 centre panels
- 1 dual panel assembly with dormakaba TS93 G cam-action door closer

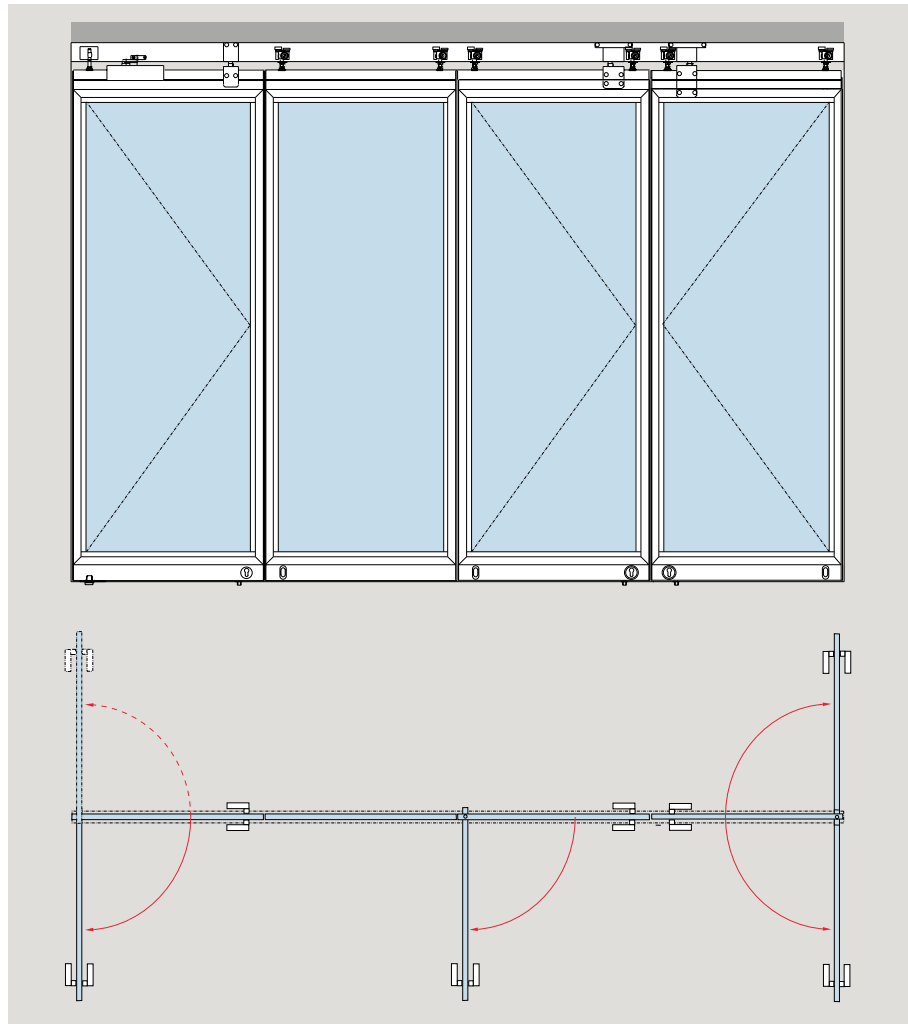
dormakaba TS 93 technical data and features

Spring strength/Door closer size	EN 2 – 5	EN 5 – 7
Adjustable closing force	Adjustable screw	Adjustable screw
Adjustable closing speed	Adjustable valve	Adjustable valve
Non-handed	Yes	Yes
Adjustable latching action	Adjustable valve	Adjustable valve
Adjustable backcheck	80° – 120°	80° – 120°
Adjustable hold-open	75° – 150°	75° – 150°
Weight	3.5 kg	5.2 kg
Length	275 mm	285 mm
Installation depth	53 mm	62 mm
Height	60 mm	71 mm

HSW-R – Types and functions

Horizontal sliding walls, framed all round for toughened safety glass, laminated safety glass or double glazed units

Resistant to mechanical stress, protect against the influences of the weather, heat loss and drafts thanks to sturdy profile frames with brush seals top and bottom and laterally arranged rubber lip seals. Optionally prepared for single pane toughened safety glass (TSG) or laminated safety glass (LSG), insulating glass/ double glazing or special glass. Frame profiles for 8 to 24 mm. Other glass thicknesses on application.

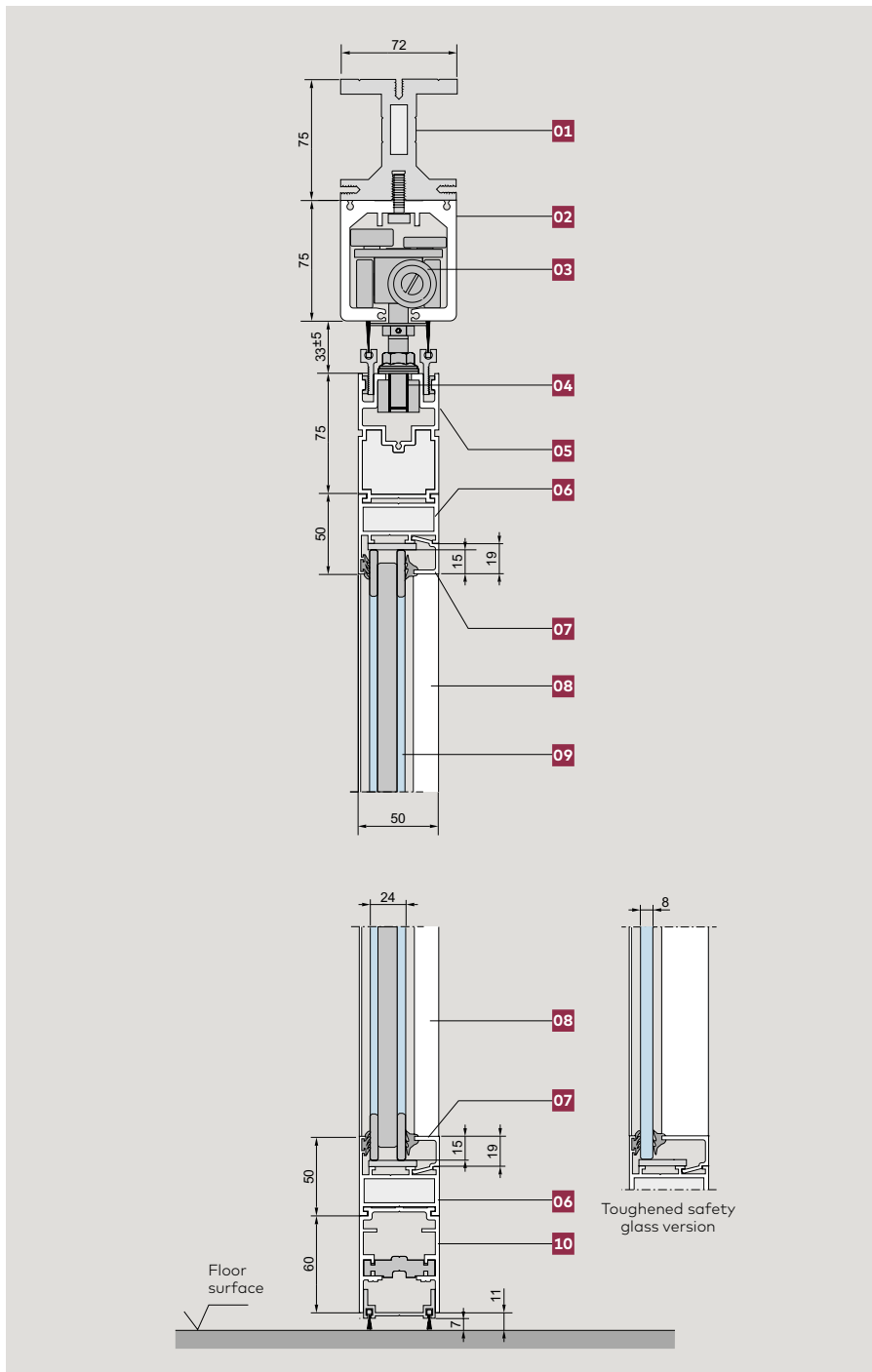


Max. panel sizes and weights	Pivoting end panel, single- or double-action Non-moving. Pivoting end panel, double-action, with floor bearing and top pivot. Optional with floor spring dormakaba BTS 80 /84. Or as pivoting end panel, single-action, with stop and dormakaba BTS 80 /84 or dormakaba TS 92/TS 73.	Sliding panel Fixed when frontage closed.	Pivoting end panel, When frontage closed with integrated concealed door closer type ITS 96, Size 3–6; operational. Minimal panel width 870 mm.	Double-action sliding panel* When frontage closed with integrated concealed door closer type ITS 96, Size 3–6; operational. Minimal panel width 870 mm.
Max. system height	3000 mm	3000 mm	3000 mm	3000 mm
Max. panel width	1100 mm	1100 mm	1100 mm	1100 mm
Max. panel weight	100 kg	100 kg	100 kg	100 kg
Frame weight (with width = 1000 mm and height = 2500 mm)	20 kg	20 kg	20 kg	20 kg

The individual panels can also be of differing widths. The largest width should not exceed max. 115% of the smallest width.

* For these panel types please consider our notes on portal systems on page 137.

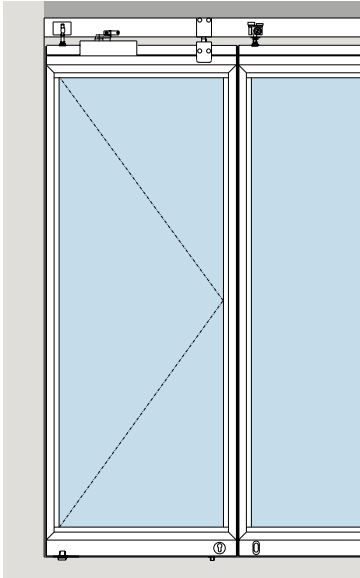
System design



Irrespective of the function of the individual panels, an HSW-R system comprises the following components:

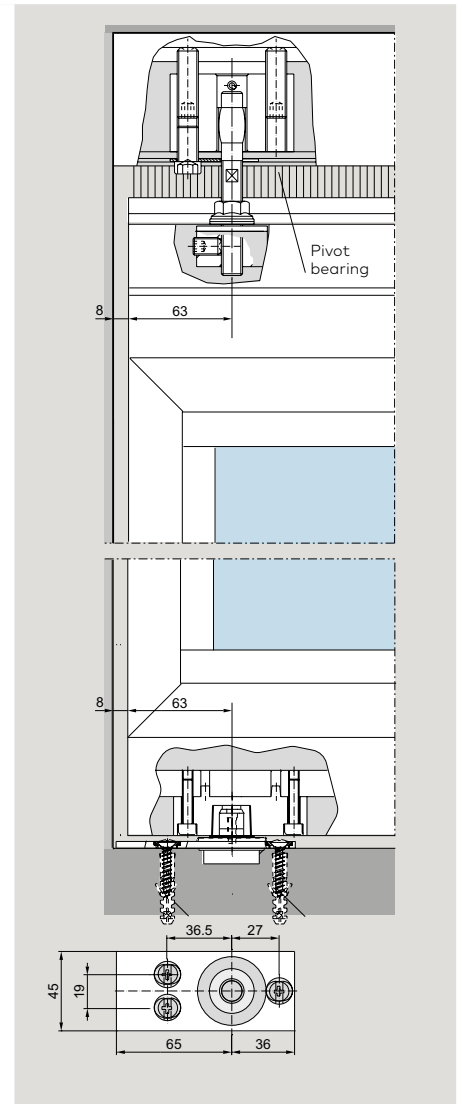
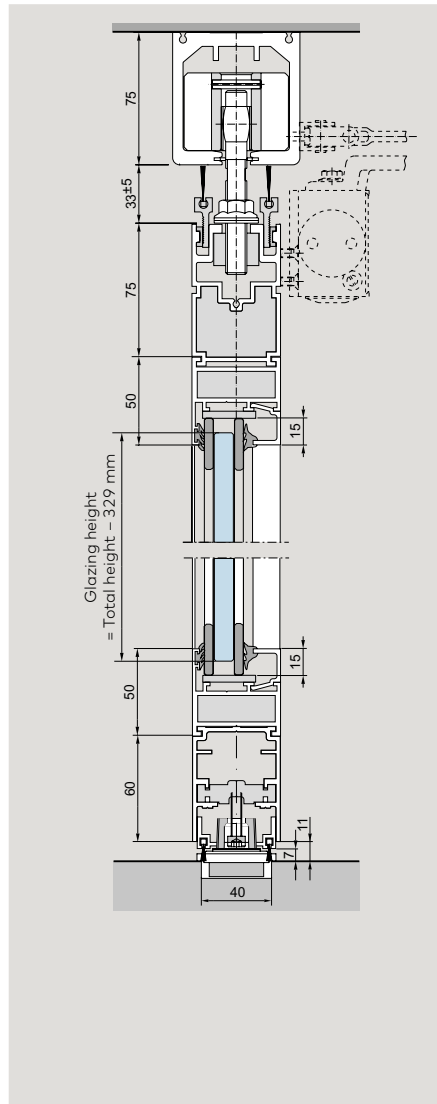
- 01**
Installation-efficient DORMA-Glas substructure to accommodate track rail mounting requirements (optional)
- 02**
Track rail (for bolting to the substructure)
- 03**
Carrier
- 04**
Suspension assembly
- 05**
Adapter frame
- 06**
Glazing frame profile, horizontal
- 07**
Glass clamping bar
- 08**
Glazing frame profile, vertical
- 09**
Toughened safety glass, laminated safety glass or double glazing units (by others)
- 10**
Bottom frame profile.

Single/double-action panels



Pivoting end panel, single- or double-action, with floor pivot

Non-moving and always equipped with bottom dead-bolt with the option of a top bolt or side action deadlock. Single-action or double-action options.



Pivoting end panel, single-action

with stop plates at the top bolt.

Assembly types:

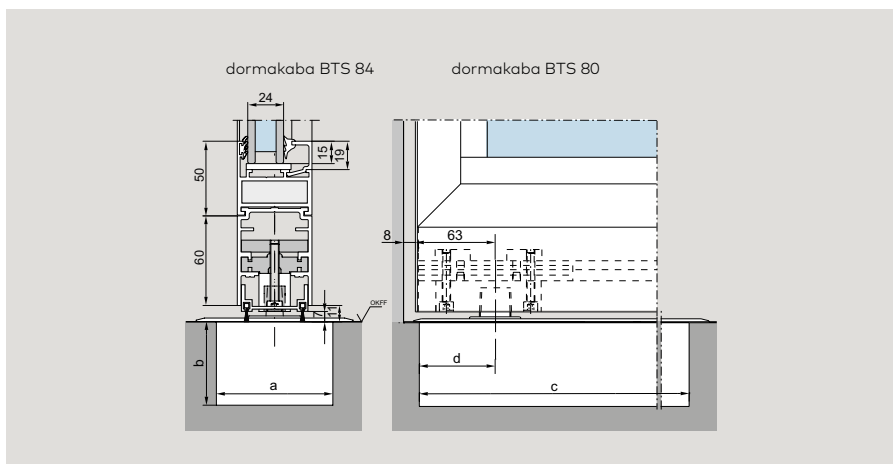
- Floor pivot with round spindle
- As above, but with TS 73 or TS 92 overhead door closer
- dormakaba BTS 84 for panels up to 100 kg, with optional hold-open at 90° door opening angle
- dormakaba BTS 80 for panels of 100–150 kg, provided with hold-open as standard

Pivoting end panel, double-action

Assembly types:

- Floor pivot with round spindle
- dormakaba BTS 84 for panels up to 100 kg, with optional hold-open at 90° door opening angle
- dormakaba BTS 80 for panels of 100–150 kg, provided with hold-open as standard

Pivoting end panel, single- or double-action, with floor spring

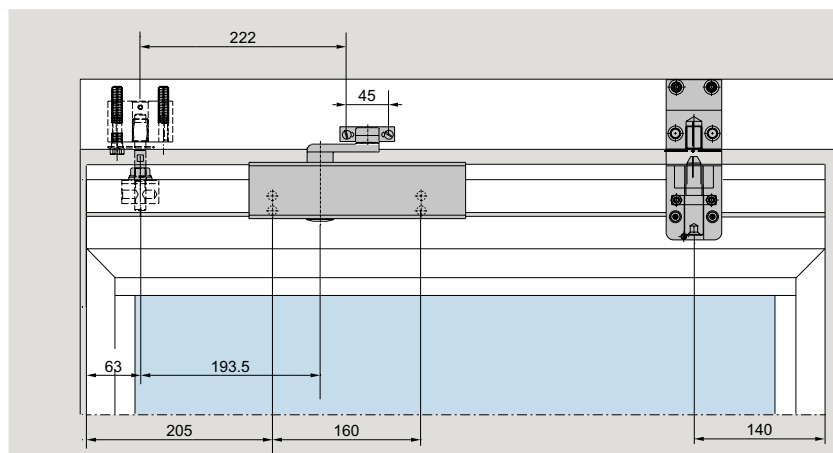
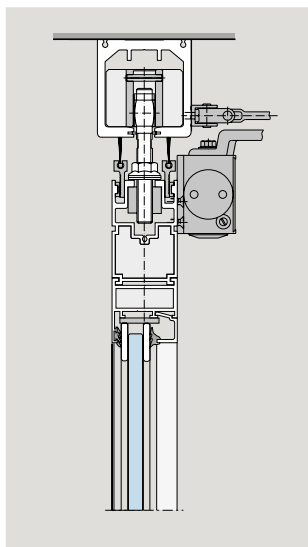


Mounting dimensions (mm)

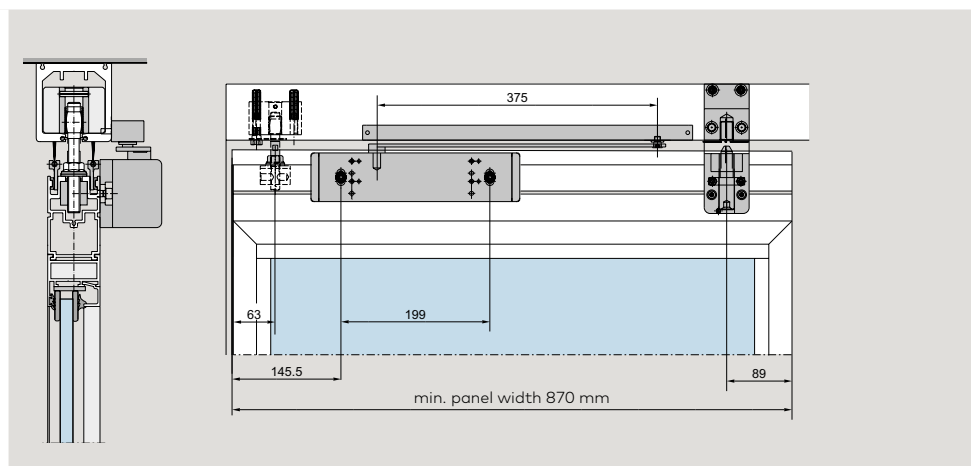
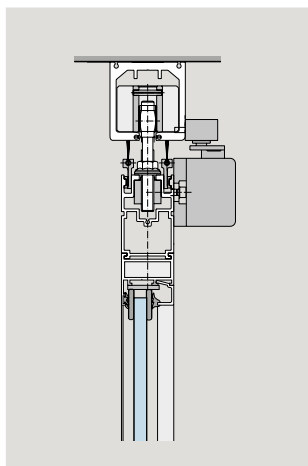
	dormakaba BTS 80	dormakaba BTS 84
a	78	108
b	60	40
c	341	306
d	51–57	51–58

Pivoting end panel, single-action

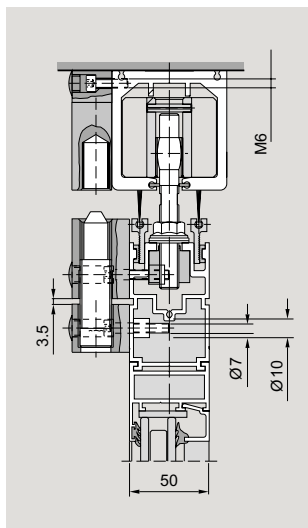
with dormakaba TS 73 overhead door closer and additional locking device and door stop



with dormakaba TS 92 overhead door closer and additional locking device

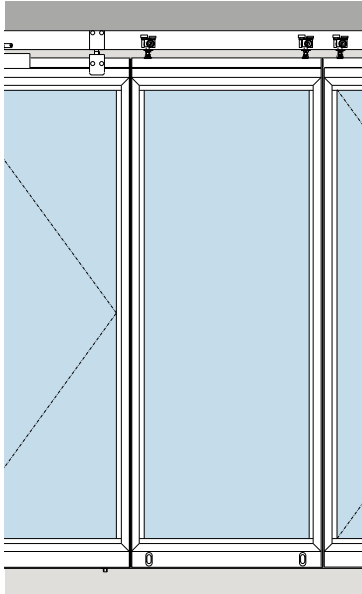


Additional locking device



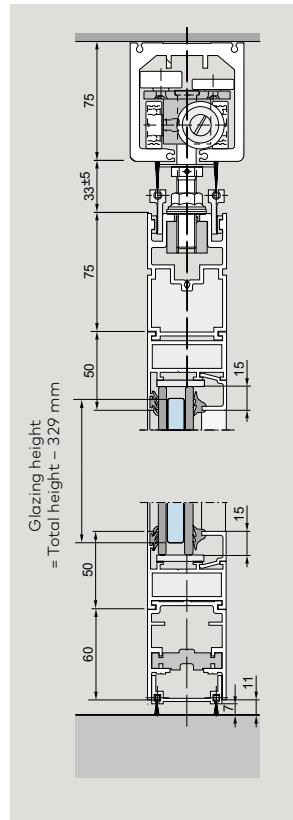
Data and features	dormakaba TS 73 V	dormakaba TS 92
Closing strength/size	EN 2-4	EN 2-4
Closing strength, variable	via adjusting screw and arm hinge	via adjusting screw and arm hinge
Closing speed adjustment	via valve	via valve
Non-handed	●	●
Latching speed adjustment	via arm	via arm
Cushioned stay limit adjustment	75°-180°	80°-120°
Hold-open adjustment	75°-160°	75°-150°
Weight	1.8 kg	1.9 kg
Length	233 mm	281 mm
Overall depth	42.50 mm	47 mm
Height	60 mm	65 mm

Sliding panels and connections

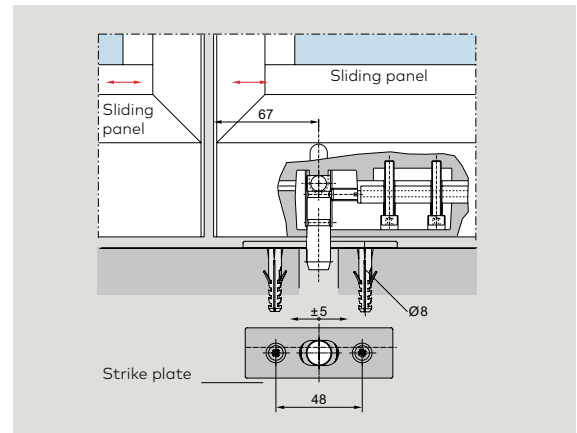


Fixed when partition is closed.

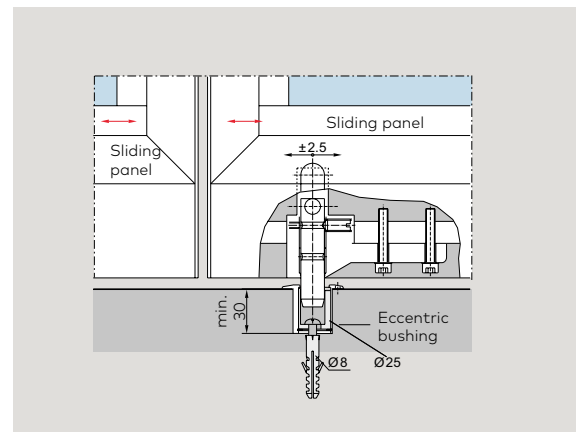
The sliding panels are moving elements. Once in their closed position, they are locked down. The components available for this are provided in the bottom rail in the form of face-mounted floor bolts or deadlocks.



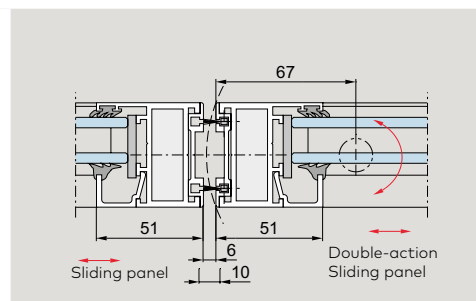
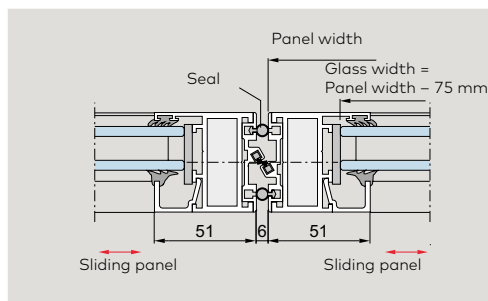
Fixing the panel in the strike plate



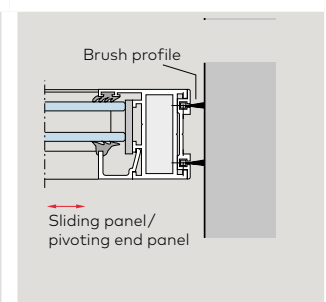
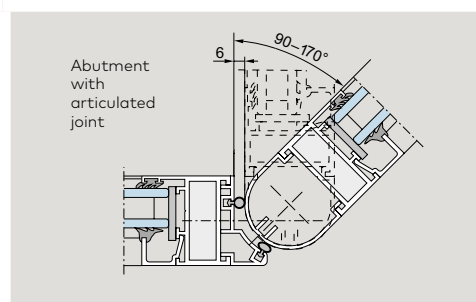
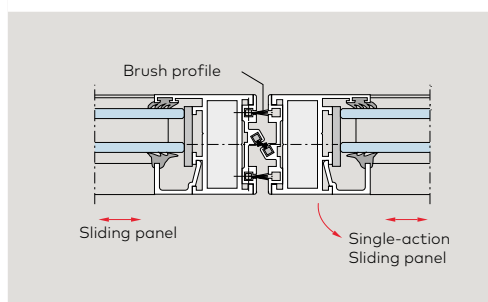
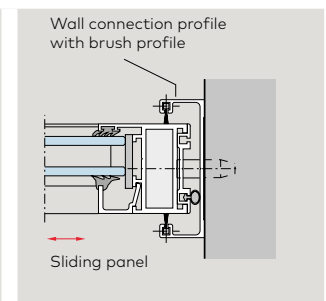
Fixing the panel in eccentric bushing



Sliding panel to panel connections

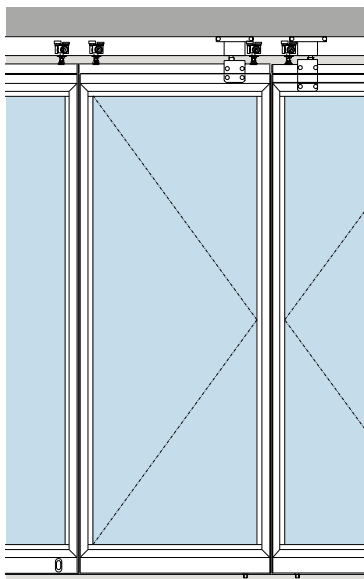


Panel to wall connection



Single-action sliding panel

with integrated dormakaba ITS 96 concealed door closer, size 3–6



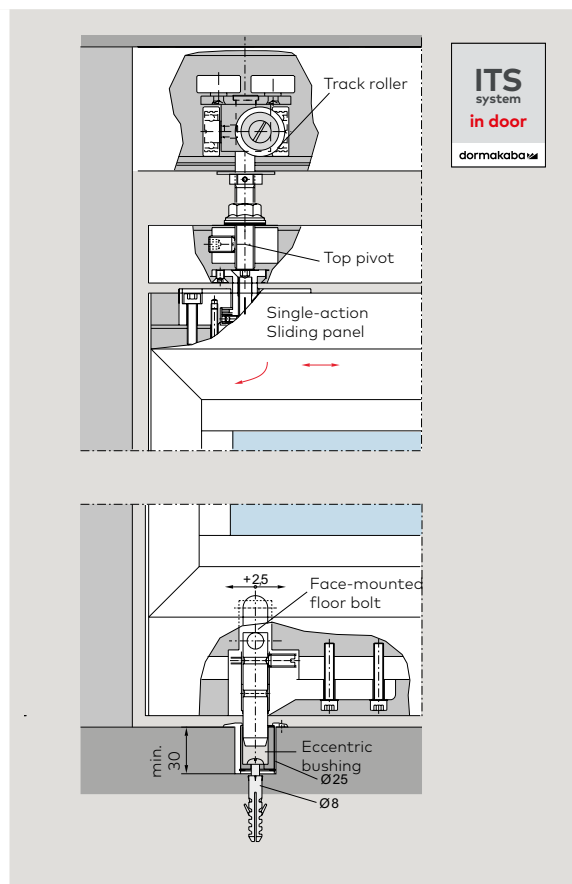
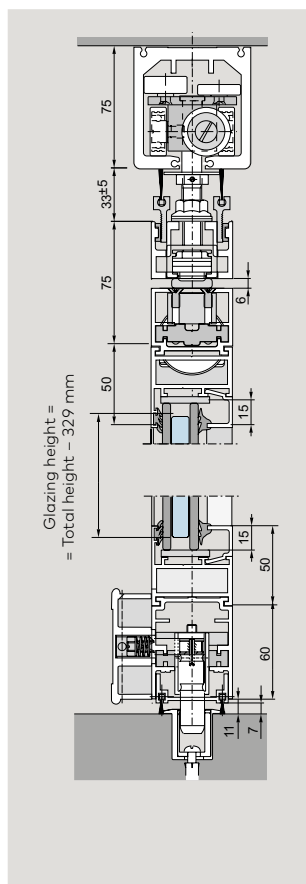
This panel type is used where passdoors only need to be opened in one direction. The single-action sliding panel can be configured for either inward or outward opening.

Standard assembly

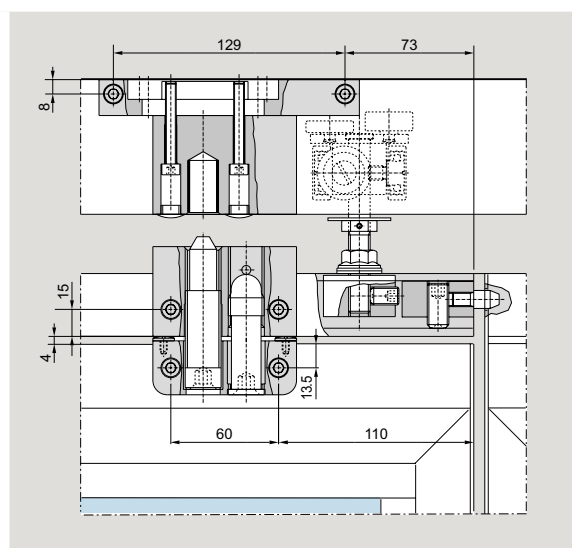
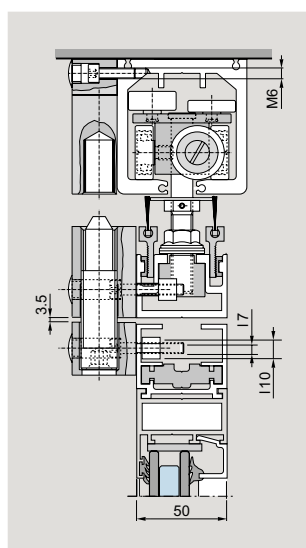
- top: Pivot bearing,
ITS 96, size 3–6,
one locking device
bottom: Face-mounted floor
bolt as pivot (released
for sliding function)

Optional equipment

- top: Second locking device
(for reshuffle bypass
stacking)
bottom: Optional second
face-mounted floor
bolt or deadlock

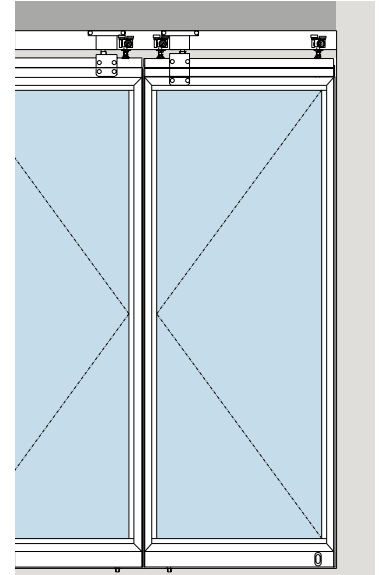
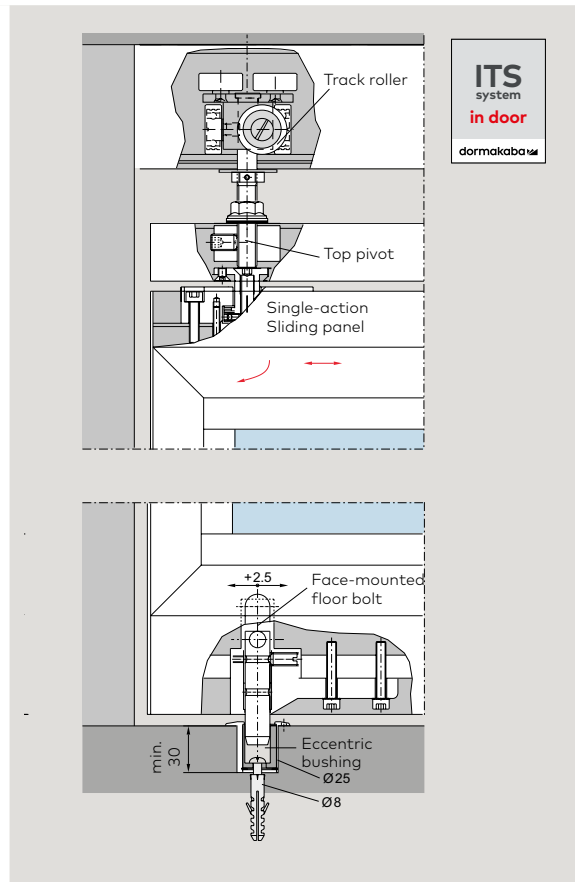
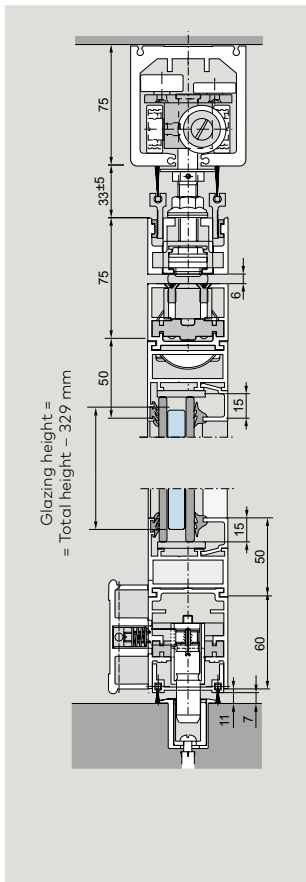


Locking device



Double-action sliding panel

with integrated dormakaba ITS 96 concealed door closer, size 3–6

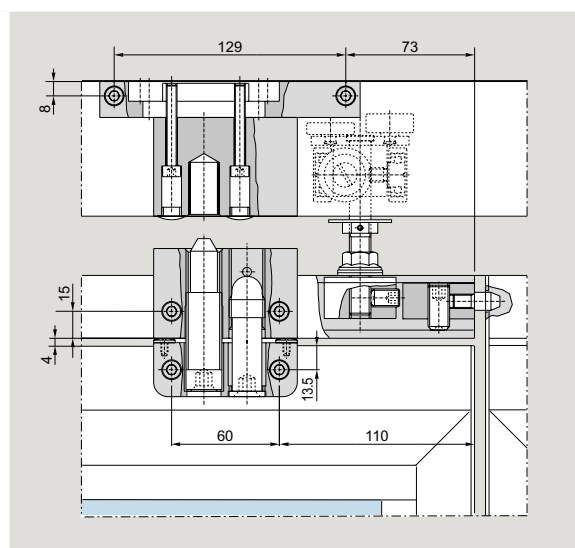
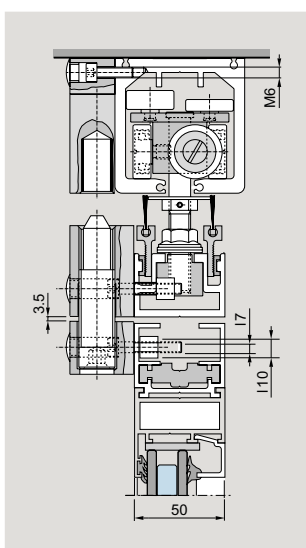


Double-action sliding panels with ITS 96, size 3–6 door closers are characterised by their exceptional ease of installation and operation. These passdoor panels are generally equipped with a bottom deadlock and top locking device plus a bottom floor bolt operating as the pivot bearing (released for the sliding function).

The ITS 96 does not feature a hold-open function as standard.

For these panel types please consider our notes on portal systems on page 137.

Locking device



HSW FLEX Therm – Easy to slide, easy to lock with just a flick of the wrist

The quality of a sliding door system is also exemplified by the manual devices that get used on a daily basis – for opening and closing, for locking, and for effortless sliding and parking of the individual panels. With HSW FLEX Therm, switch-over between the pivoting and sliding function is by means of a simple bolt operation.

The HSW FLEX Therm sliding elements are available in widths up to 1250 mm per panel and for system heights up to 3500 mm, with a maximum permissible panel weight of 150 kg.



01

All the sliding panels of a system can be parked at any point inside or outside the system frontage. The panels run on proven, low-friction roller carriers that are ideally matched to the track system.

02

The basic elements of each system are the sliding panels whereby the switchover between stationary location and sliding function is performed by means of a simple bolt actuator positioned either at foot height (06) or – as an option – at lock bar height (07).

03

With the single-action sliding panels, it is possible to provide single and double doors at certain points along the configuration. The switchover from the sliding to the door function is carried out with a simple manual operation of the lock bar (05).

04

Fixed panels and offset hung end panels offer same design. Each system can be augmented by any number of stationary elements such as side screens or offset hung end panels as required.



05

A simple lock bar for switching from the sliding to the door function of single-action sliding panels



06
End-mounted floor bolts at foot operating height for fixing the sliding panels in their end positions.



07
Optional flush bolts at handle height for fixing the sliding panels in their end positions.



01
Concealed door closer ITS 96
All the single-action sliding panels are equipped with the ITS96 door closer integrated in the door profile and featuring a mechanical hold-open.



02
Swivel-type steel hook bolts
protected against drill and saw attack by an auxiliary bolt.



03
Selector in the door rebate for implementing the door functions in the case of the MULTIBLINDO easy.

Doors with multiple security – and high utility values

Integrated door closers and multi-point locking are invisibly combined in the elegant frame profile.

The MULTIBLINDO classic multi-point locking system comes as standard in the form of a three-point or four-point arrangement, depending on the system height. In the locked condition, swivel-type steel hook bolts with auxiliary bolt secure the door against unauthorized access. The swivel-type bolts of special steel are protected against drill and saw attack.

As an option, the doors may also be equipped with the MULTIBLINDO easy multi-point locking system, a further upgrade that offers additional, practical door functions, making it the ideal complementary system

for public-access applications. The functions are readily selectable at the locking mechanism, as indicated by the illustration and description below.

Also emergency exits and panic exits are according to DIN standards feasible. The connection of MULTIBLINDO Easy Exit lock with the corresponding OGRO handles fulfils the requirements according to DIN EN 179 and the use of the PRO Exit Push bars fulfils the prerequisites according to DIN EN 1125 at the offset hung end panels.

Door functions MULTIBLINDO easy



Selector position 0

Increased security (night-time mode). The door is secured by the multi-point lock.



Selector position 1

The door can only be opened from the inside.



Selector position 2

Public-access function. The door can be opened from the inside and the outside.

View from the inside

View from the outside

Possible system configurations – as varied as your requirements

Architecture is, by its very nature, versatile and frequently demanding. Whether applied to an existing building or in the form of an unusual system, HSW FLEX Therm will adapt to virtually any spatial requirements and design grids that you wish to impose.

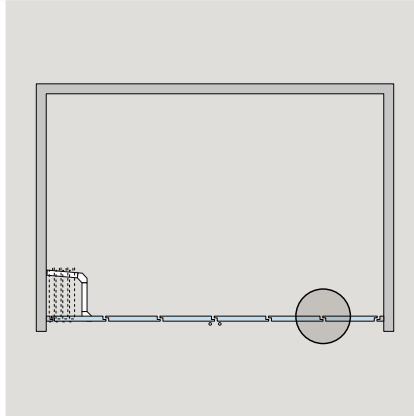
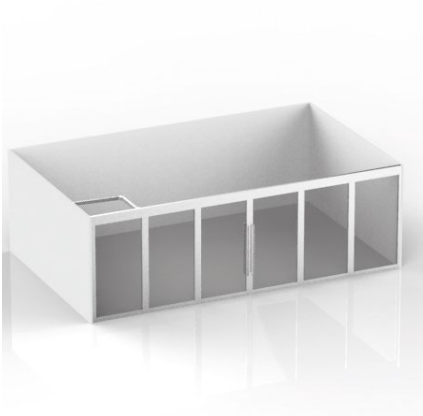
The maximum element width of 1250 mm and heights up to 3500 mm make the sliding door system extremely flexible. It should, however, be borne in mind that single-action sliding panels must remain within a

maximum height of 3000 mm and a maximum weight per individual element of 150 kg.

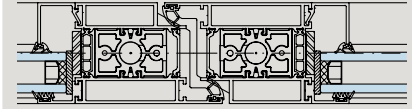
The examples that follow offer a selection of common system configurations, although there are many other options available.



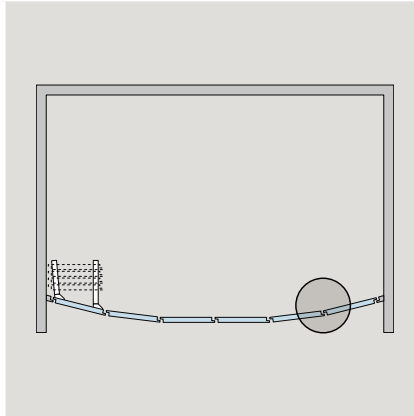
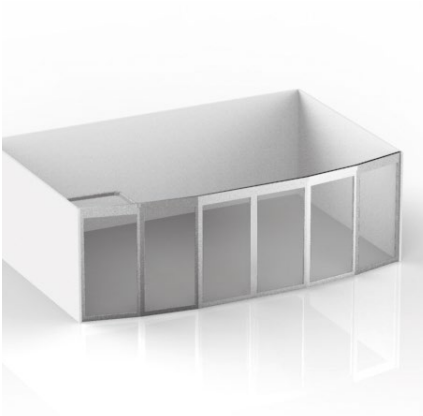
Straight run



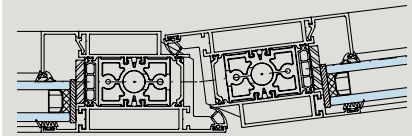
Standard profile interlock with double-offset sealing arrangement



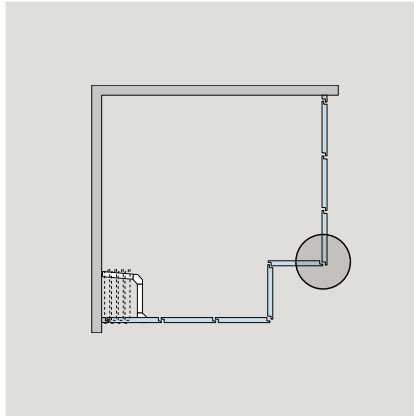
System with round segmentation implemented with standard profiles



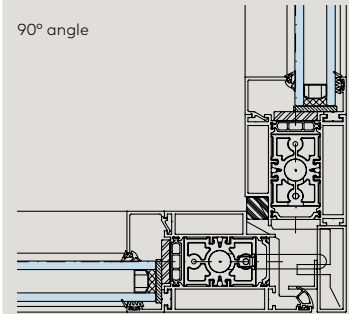
Standard profile interlock with double-offset sealing arrangement implementable up to an angle of 7°



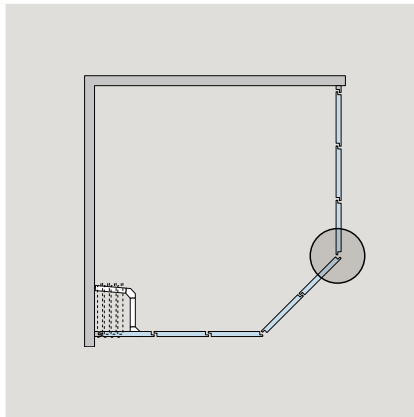
System configuration with 90° angles



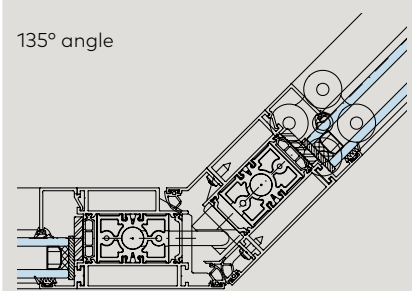
90° angle



System configuration with 135° angles



135° angle



System height

Particular attention must be given to the system height. Adherence to the specified design dimensions must be ensured during installation, e.g. by providing a 1 meter datum in the vicinity of the planned system that the installers are able to use without hindrance.

Definition of abbreviations in drawings

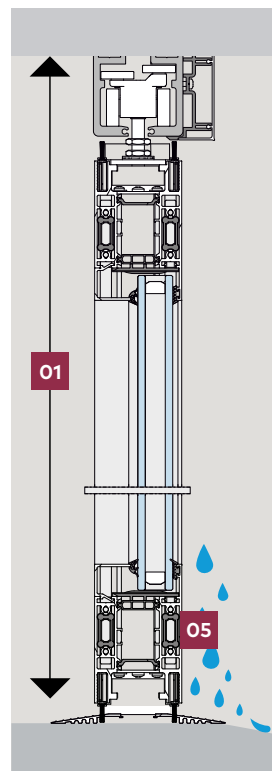
AH	= Assembly height
FH	= Panel height
GH	= Glass height
BB	= Base width (purely calculated value)
FB	= Panel width
GB	= Glass width
LDW	= Clear passage width (with door elements open 90°)



The system height is always measured from the finished floor level (FFL) to the top edge of the track.

Tolerances

The roller assembly can be adjusted following installation for vertical compensation amounting to +/- 4 mm. The gap width in the horizontal direction can be adjusted by 5 mm (-2 mm / + 3mm) for each sliding panel by means of rubber bumpers.



01
System height

02
Top edge of track =
top edge of system

03
Finished floor level =
bottom edge of system

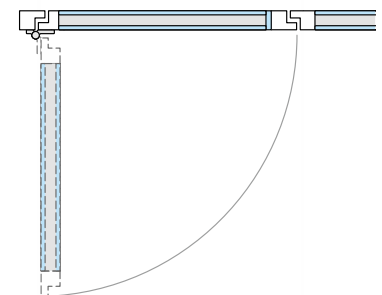
04
1-meter datum
(local reference dimension)

05
The sill (optional) forms a
clean finish to the floor and
increases the tightness.
Sufficient water drainage
must always be ensured on
site.



First panel as an offset hung end panel (OHEP)

Non-sliding, e.g. as a side entrance
for when the system is closed.
For details, see page 22



Panel types and equipment

The various panel types and panel designs can be combined together in one and the same system. The clear and uniform design lines remain constant across the entire system width.

Max. panel width:	1250 mm
Max. panel height:	3500 mm
For single-action sliding panels:	3000 mm
Max. panel weight incl. glass:	150 kg
For single-action sliding panels:	150 kg
Max. Glass thickness:	49 mm



First panel as a sliding panel for a bypass system

Sliding panels as bypass panels with MULTIBLINDO classic multi-point locking system.

For details, see page 19.

Sliding panel (SP)

Sliding panel without additional functions. For details, see page 20.

Single-action sliding panel (SASP)

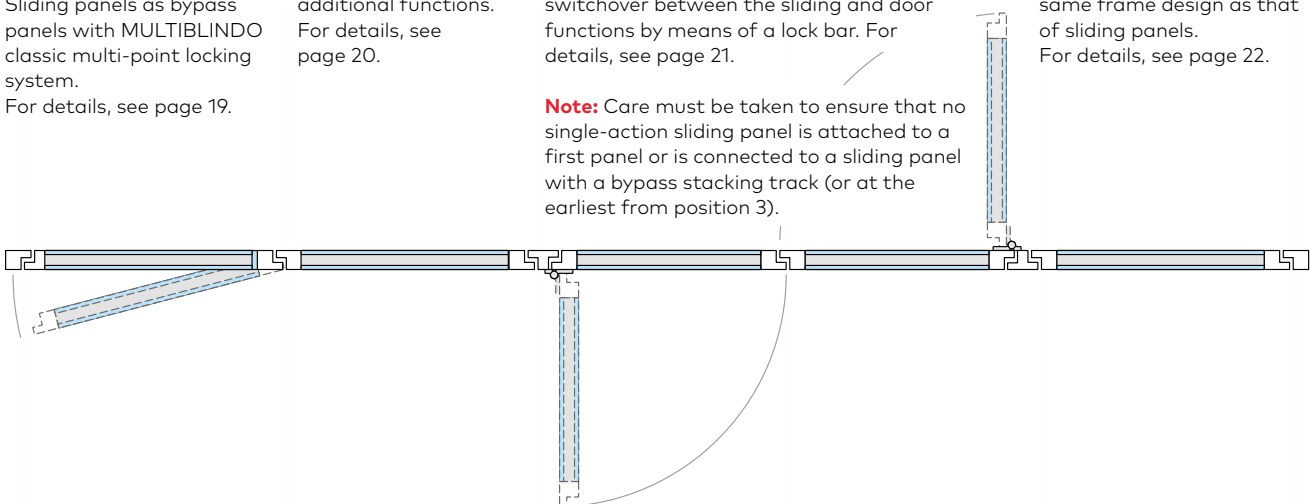
Sliding panels with door function. Effortless switchover between the sliding and door functions by means of a lock bar. For details, see page 21.

Note: Care must be taken to ensure that no single-action sliding panel is attached to a first panel or is connected to a sliding panel with a bypass stacking track (or at the earliest from position 3).

Fixed panel (FP)

Non-sliding panel with the same frame design as that of sliding panels.

For details, see page 22.



Offset hung end panels

System termination at parking locations

01

Surface-mounted door closer dormakaba TS 93 with mechanical hold-open device

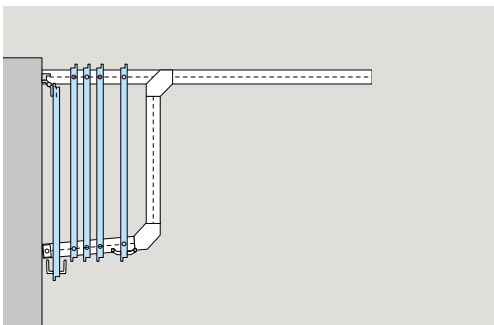
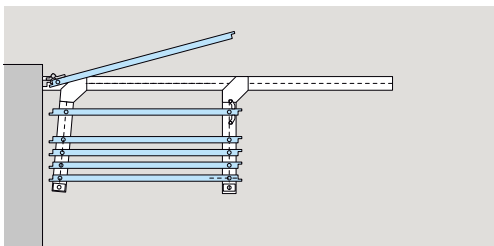
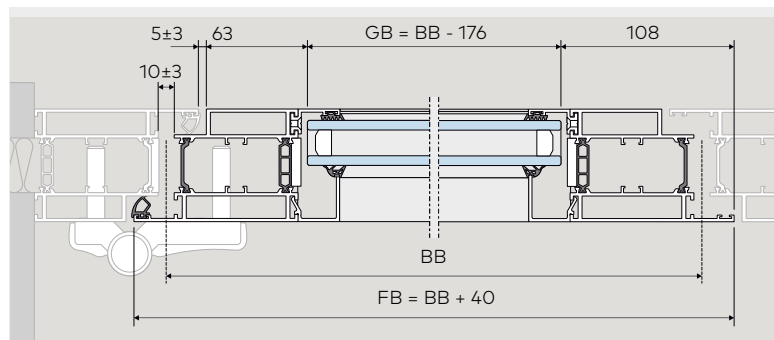
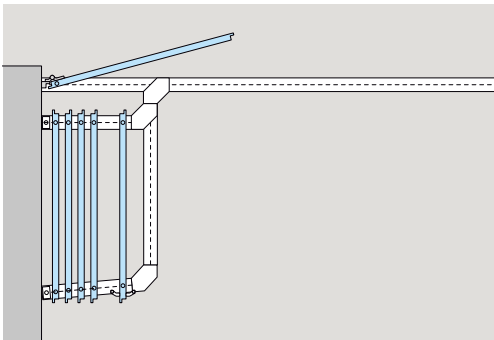
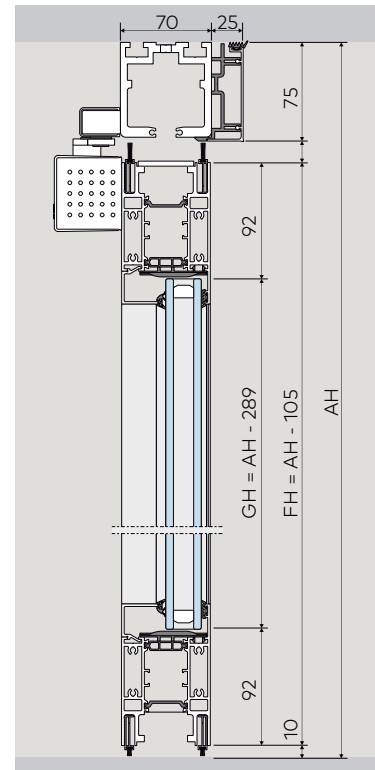
02

Lever handle

03

Multi-point locking

Example of a stacking track closed off by an offset hung end panel



The non-sliding offset hung end panel is mounted separately from the rest of the system at the wall abutment profile, either on the inside or the outside. It can be swung open, depending on the connection situation, on 90° to 180° to release the entire panel assembly for sliding in and out. The offset hung end panel can also be used as a side entrance.

Standard design

- MULTIBLINDO classic mortise lock with 3-point locking. From a panel height of 2500 mm with 4-point locking as a combination of hook and pin locks
- Lever handle (for details, see page 119)

Dimensions

- Panel width of 400 - 1250 mm
- Panel height of 2000 - 3500 mm
- Panel height of 150 kg
- Glass thickness 8 mm, 10 - 49 mm

Optional equipment

- Surface-mounted door closer dormakaba TS 93 with mechanical hold-open
- Pull handles and push bars (for details, see page 110)
- MULTIBLINDO easy mortise lock with selectable automatic locking action and practical door functions (for details, see page 118). Suitable for both knob or pull handle outside and lever handle inside.

Additional equipment:

- Mortise lock MULTIBLINDO easy Exit with emergency or panic exit approval

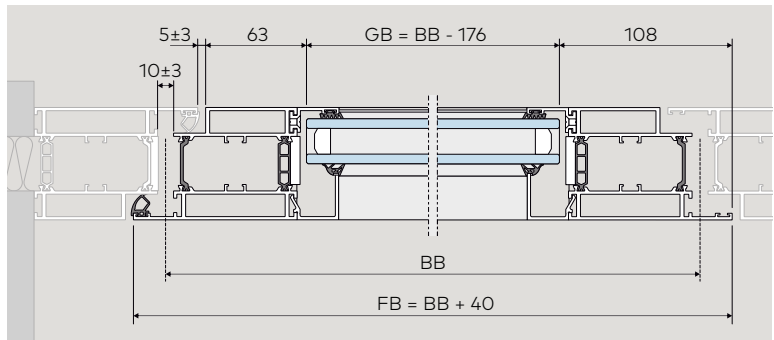
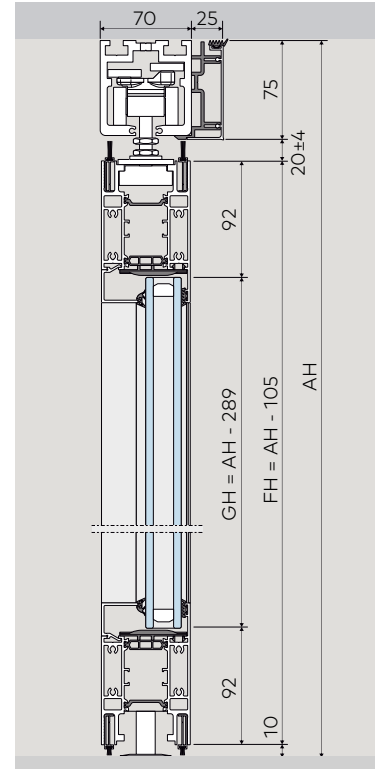
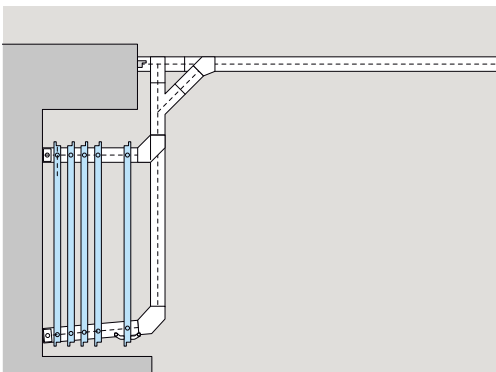
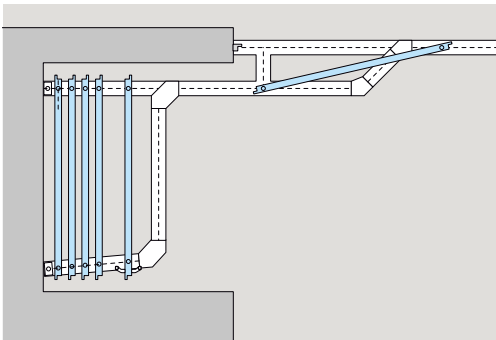
Sliding panels as bypass panels

All panels concealed in a parking niche

04

MULTIBLINDO classic
Multi point locking system

Example of parking situations with bypass panels



If no panels are to be visible when the frontage is open, a bypass arrangement can be provided in the track to link the frontage to the parking area. The first panel (sliding panel) is opened and closed using the multipoint locking system engaging in the wall abutment profile. The panels that make up the system may, for example, be parked in a niche or along a wall.

Standard design

- MULTIBLINDO classic mortise lock with 3-point locking. From a panel height of 2500 mm with 4-point locking as a combination of hook and pin locks
- 2 x Manet door knobs, single-sided inward opening

Dimensions

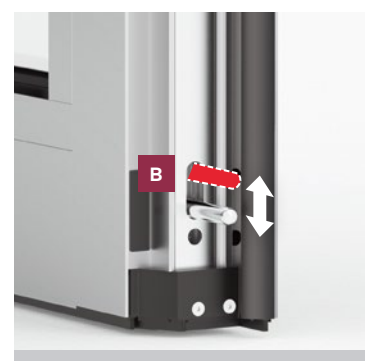
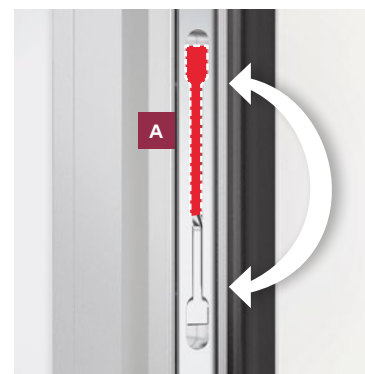
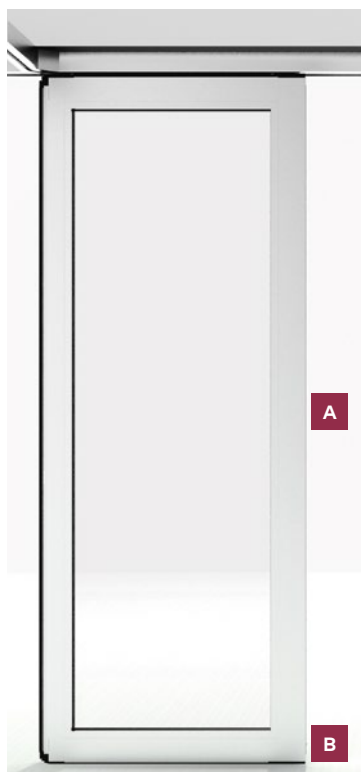
- Panel width of 400 - 1250 mm
- Panel height of 2000 - 3500 mm
- Panel weight incl. glass 150 kg
- Glass thickness 8 mm, 10 - 49 mm

Sliding panels

Super-easy to operate

A
Flush bolt at handle height (approx. 900 mm) for securing the sliding panels at their end positions.

B
End-mounted floor bolt at foot operating height for fixing the sliding panels in their end positions.



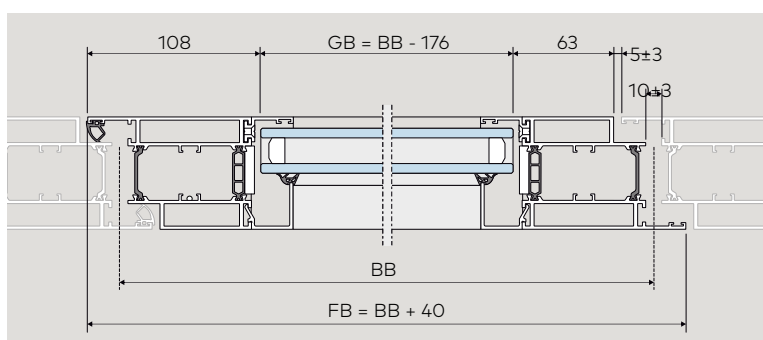
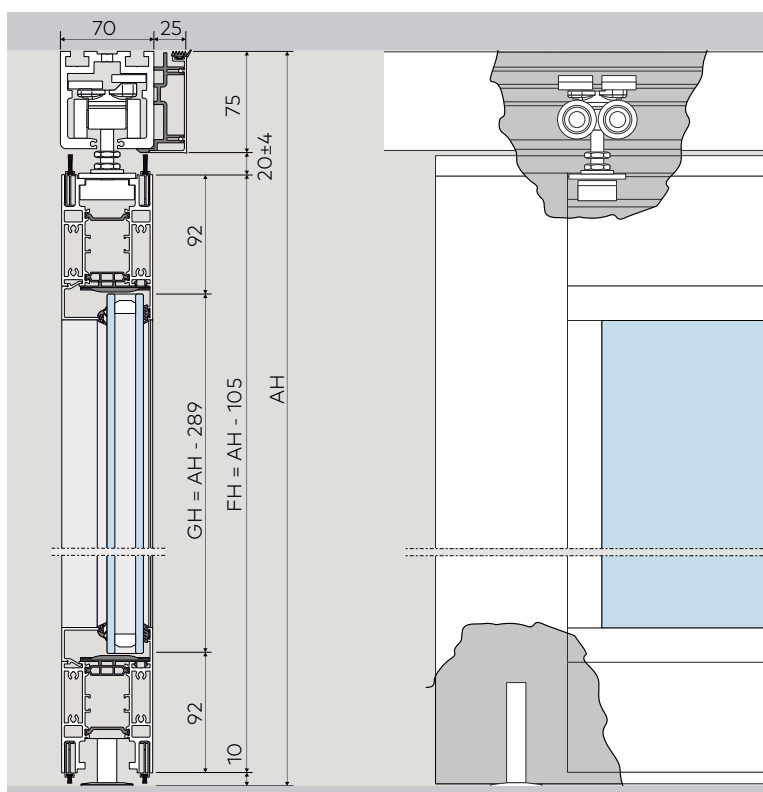
In the closed condition, the sliding panels are held in position by locks engaging in floor keeps. The switchover between stationary and sliding merely requires operation of the bolts in the form of either the flush type **(A)** or the end-mounted type **(B)**.

Standard design

- Locking by means of end-mounted floor bolts which are foot operated, or by tilting-type flush bolts at handle height

Dimensions

- Panel width of 400 - 1250 mm
- Panel height of 2000 - 3500 mm
- Panel weight incl. glass 150 kg
- Glass thickness 8 mm, 10 - 49 mm



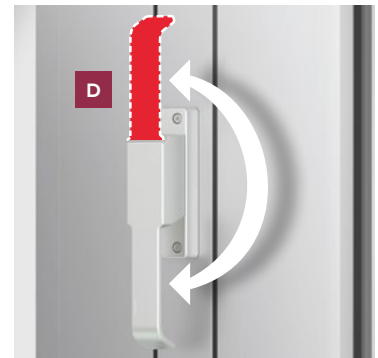
The profile flanges may point inwards or outwards

Single-action sliding panels

Sliding doors released with flick of the wrist

C
Unsichtbarer Türschließer ITS 96
im Türprofil integriert.

D
Drehriegel zum Wechsel von beweglicher Schiebefunktion zu fixiertem Flügel mit Türfunktion.



Single-action sliding panels may be designed as either single or double doors. If they are double doors, it has to be remembered that these have to be designed with alternate handings. The switch-over from sliding to door function requires just a quick operation of the lock bar.

Standard design

- MULTIBLINDO classic mortise lock with 3-point locking. From a panel height of 2500 mm with 4-point locking as a combination of hook and pin locks
- Lever handle
- Integrated door closer ITS 96 EN 3-6 with mechanical hold-open, barrier-free to DIN 18040, easy opening in accordance with DIN SPEC 1104, adjustable closing force, closing speed and latching action
- Lock bar operation at handle height

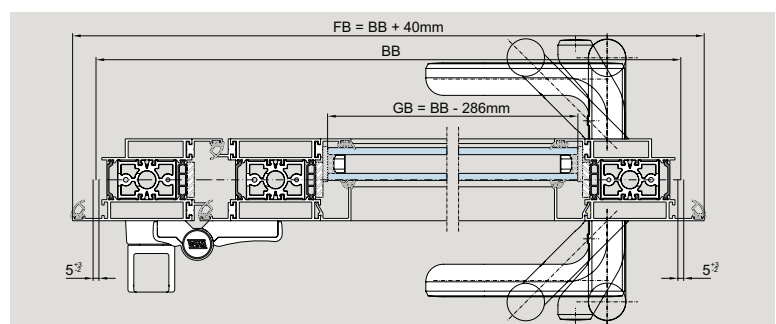
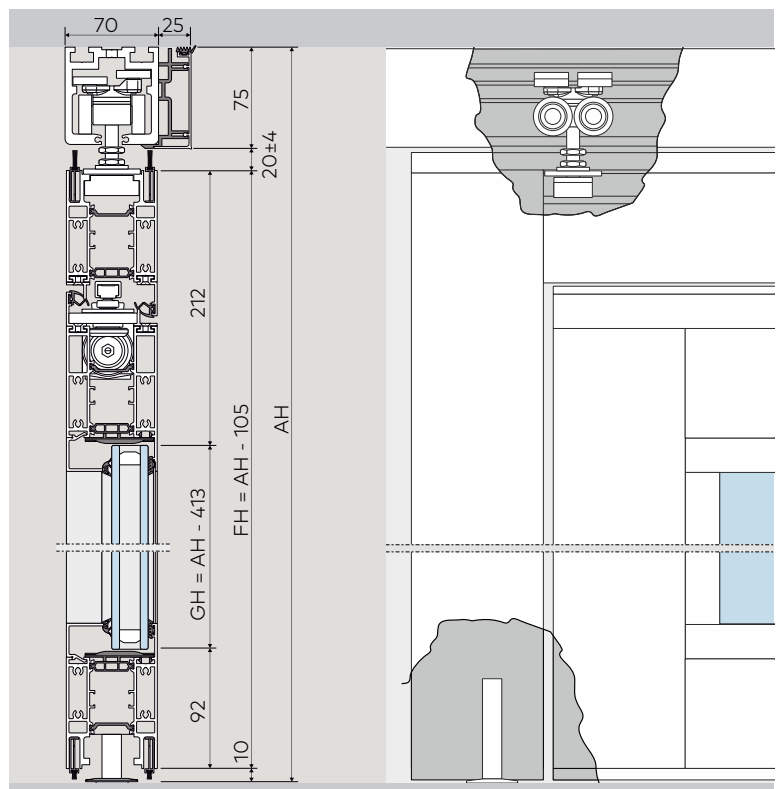
Dimensions

- Panel width of 950 - 1250 mm
- Panel height of 2000 - 3000 mm
- Panel weight incl. glass 150 kg
- Glass thickness 8 mm, 10 - 49 mm

Optional equipment

- Pull handle
- MULTIBLINDO easy mortise lock with selectable automatic locking action and three practical door functions (for details, see page 119). Suitable for use of knob or pull handle outside and lever handle inside.

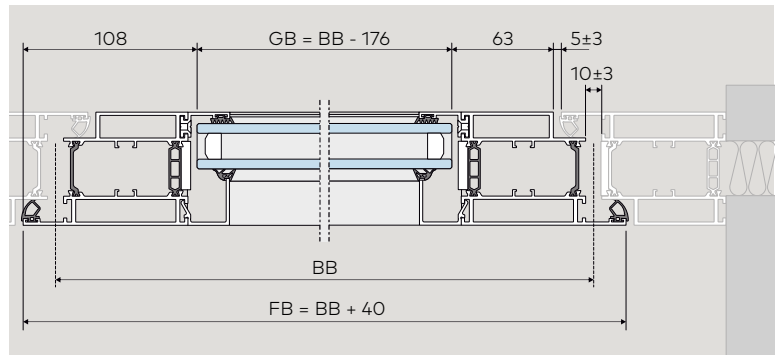
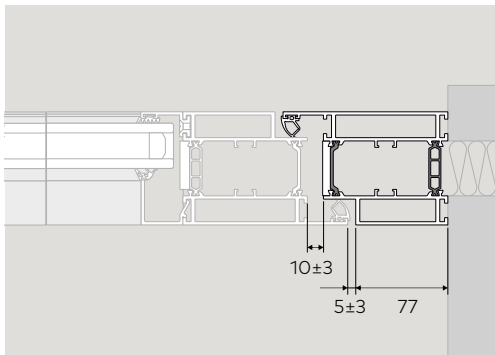
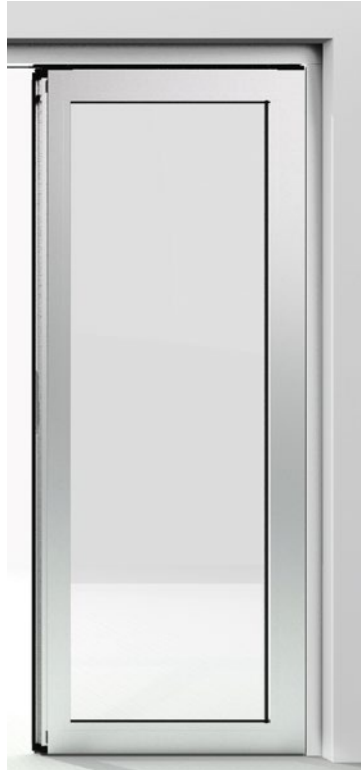
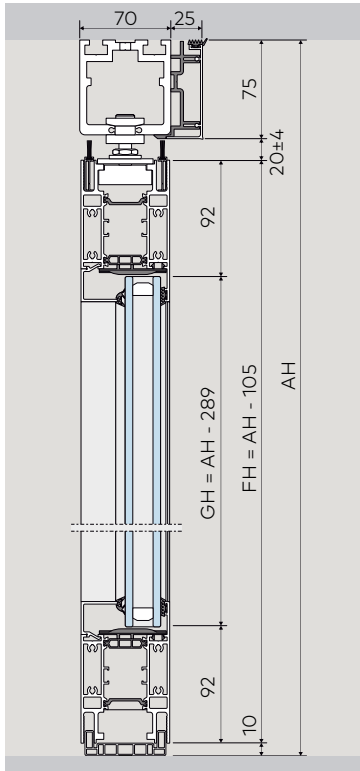
Note: The hardware sets for the various applications can be found in the HSW price list.



Note: width single-action sliding panelsl
min. = 950 mm (LPW = 753 mm) max. = 1250 mm (LPW = 1093 mm)

System termination

with wall abutment profile and fixed side screen



Wall abutment profile

The HSW FLEX Therm locks onto a wall abutment profile, at either end of the system. On the parking area side, this is connected to the offset hung end panel or contained in the wall abutment for bypass stacking.

The profile flange can be mounted both on the inside and the outside.

Fixed side screen as the last panel

A fixed side screen can be provided in any size with the same visual appearance as the sliding panels. Instead of the bottom brush seals, a base profile is used. The fixed panel is connected to the wall via the wall abutment profile. Fixed side screens can also be combined with an offset hung end panel.

Frame weight tables

Any type of glass can be used. The glass thickness of 8 mm up to and including 49 mm can be used. Care must be taken to ensure that the total weight of the panels does not exceed 150 kg. The total weight includes the

frame weight from these tables, the weight of the glass and of the controls or handle bars.

weights for EP, SP and FP without glass, handle etc. in kg

height	3500	27.2	28.25	29.4	28.4	28.8	29.2	29.6	30	30.4	30.8	31.2	31.6	32	32.4	32.8	33.2	33.6	34
	3400	26.5	27.5	28.6	27.7	28.1	28.5	28.9	29.3	29.7	30.1	30.5	30.9	31.3	31.7	32.1	32.5	32.9	33.3
	3300	25.8	26.75	27.8	27	27.4	27.8	28.2	28.6	29	29.4	29.8	30.2	30.6	31	31.4	31.8	32.2	32.6
	3200	25.1	26	27	26.3	26.7	27.1	27.5	27.9	28.3	28.7	29.1	29.5	29.9	30.3	30.7	31.1	31.5	31.9
	3100	24.4	25.25	26.2	25.6	26	26.4	26.8	27.2	27.6	28	28.4	28.8	29.2	29.6	30	30.4	30.8	31.2
	3000	23.7	24.5	25.4	24.9	25.3	25.7	26.1	26.5	26.9	27.3	27.7	28.1	28.5	28.9	29.3	29.7	30.1	30.5
	2900	23	23.75	24.6	24.2	24.6	25	25.4	25.8	26.2	26.6	27	27.4	27.8	28.2	28.6	29	29.4	29.8
	2800	22.3	23	23.8	23.5	23.9	24.3	24.7	25.1	25.5	25.9	26.3	26.7	27.1	27.5	27.9	28.3	28.7	29.1
	2700	21.6	22.25	23	22.8	23.2	23.6	24	24.4	24.8	25.2	25.6	26	26.4	26.8	27.2	27.6	28	28.4
	2600	20.9	21.5	22.2	22.1	22.5	22.9	23.3	23.7	24.1	24.5	24.9	25.3	25.7	26.1	26.5	26.9	27.3	27.7
	2500	20.2	20.75	21.4	21.4	21.8	22.2	22.6	23	23.4	23.8	24.2	24.6	25	25.4	25.8	26.2	26.6	27
	2400	19.5	20	20.6	20.7	21.1	21.5	21.9	22.3	22.7	23.1	23.5	23.9	24.3	24.7	25.1	25.5	25.9	26.3
	2300	18.8	19.25	19.8	20	20.4	20.8	21.2	21.6	22	22.4	22.8	23.2	23.6	24	24.4	24.8	25.2	25.6
	2200	18.1	18.5	19	19.3	19.7	20.1	20.5	20.9	21.3	21.7	22.1	22.5	22.9	23.3	23.7	24.1	24.5	24.9
	2100	17.4	17.75	18.2	18.6	19	19.4	19.8	20.2	20.6	21	21.4	21.8	22.2	22.6	23	23.4	23.8	24.2
	2000	16.7	17	17.4	17.9	18.3	18.7	19.1	19.5	19.9	20.3	20.7	21.1	21.5	21.9	22.3	22.7	23.1	23.5
		400	450	500	550	600	650	700	750	800	850	900	950	1000	1050	1100	1150	1200	1250
		width																	

weights for EP, SP and FP without glass, handle etc. in kg

height	3000	52.5	53.1	53.7	54.3	54.9	55.5	56.1
	2900	51.4	52	52.6	53.2	53.8	54.4	55
	2800	50.3	50.9	51.5	52.1	52.7	53.3	53.9
	2700	49.2	49.8	50.4	51	51.6	52.2	52.8
	2600	48.1	48.7	49.3	49.9	50.5	51.1	51.7
	2500	47	47.6	48.2	48.8	49.4	50	50.6
	2400	45.9	46.5	47.1	47.7	48.3	48.9	49.5
	2300	44.8	45.4	46	46.6	47.2	47.8	48.4
	2200	43.7	44.3	44.9	45.5	46.1	46.7	47.3
	2100	42.6	43.2	43.8	44.4	45	45.6	46.2
	2000	41.5	42.1	42.7	43.3	43.9	44.5	45.1
		950	1000	1050	1100	1150	1200	1250
		width						

Content

Pivoting sliding system BSW-G

98 **The system**

102 **Panel types**

108 **Parking**

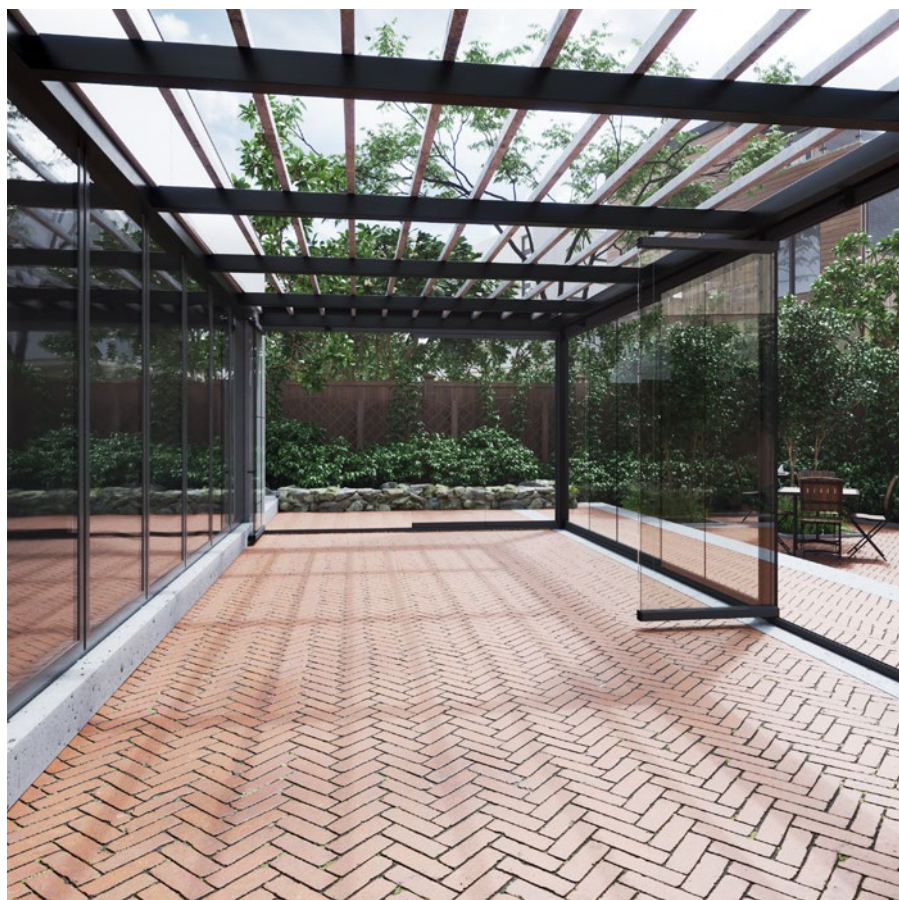


**Pivoting sliding
system BSW-G**

Pivoting sliding wall for balcony and terrace glazing

Easy to install – reliable and safe to use

In the field of horizontal sliding walls, we at DORMA-Glas are now broadening our expertise to include balcony and terrace glazing, and can now realise solutions in this product field with our new BSW-G system. Here, we employ a hanging design with a single-rail sliding and guiding track, in which our innovative and reliable mounting technologies guarantee a high degree of security and flexibility when installing and using the system.



An overview of the system's outstanding strengths:

- No glass processing in the form of drill holes or notches required.
- The glass panels are securely clamped in the profile with tried-and-tested clamping technology.
- A continuous screw channel in the profile allows flexibility in the arrangement of the required clamps.
- The system conforms to the DIN18008 standard and thereby fulfils the high safety requirements for this kind of glazing solution.

Technical data on the door rail

- Glass thickness 8, 10 and 12 mm
- Max. panel width 900 mm
- Max. panel height 2800 mm
- Max. panel weight 80 kg

Comfort and safety

Intelligent and practical solutions

Sliding rails with autonomous pivoting point identification

Without additional effort, every sliding panel finds its pivoting point automatically, always vertically over the relevant lower pivot point.

Turning knob for access from both sides

Via a steel cable, the stainless-steel turning knob opens and closes the locking bolts in the upper and lower door rail of the first door panel. The turning knob comes in a one-sided or two-sided version. In addition to the standard stainless-steel version, the turning knob can also be powder coated in the customer's colour of choice.

Weather protection with automated ventilation

There is a gap of 3 mm between the glass elements to facilitate the continuous ventilation of the enclosed space and thereby provide an optimal level of air circulation. A slightly larger opening (15 mm) between the glass element and the structure is covered by a weather protection bracket. Visually, this creates a flowing transition, while also protecting against wet and windy weather. At the same time, however, it also facilitates moisture exchange with the surrounding air. Condensation and cleaning water is safely led outside via a collecting channel in the lower guiding track.

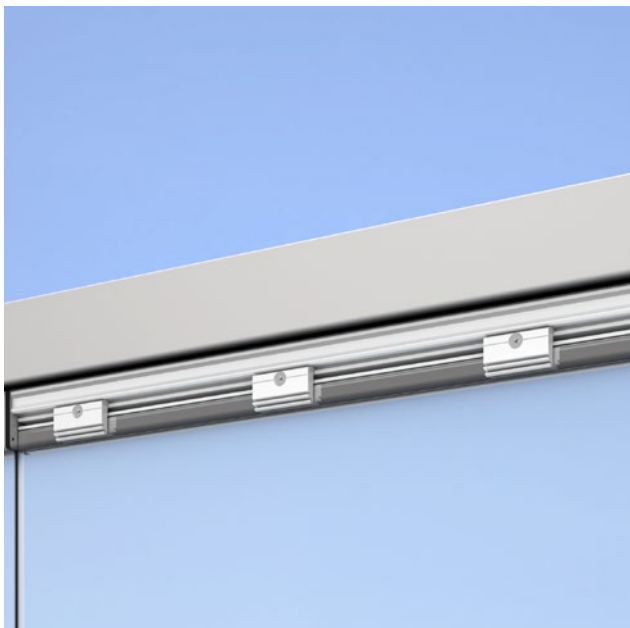
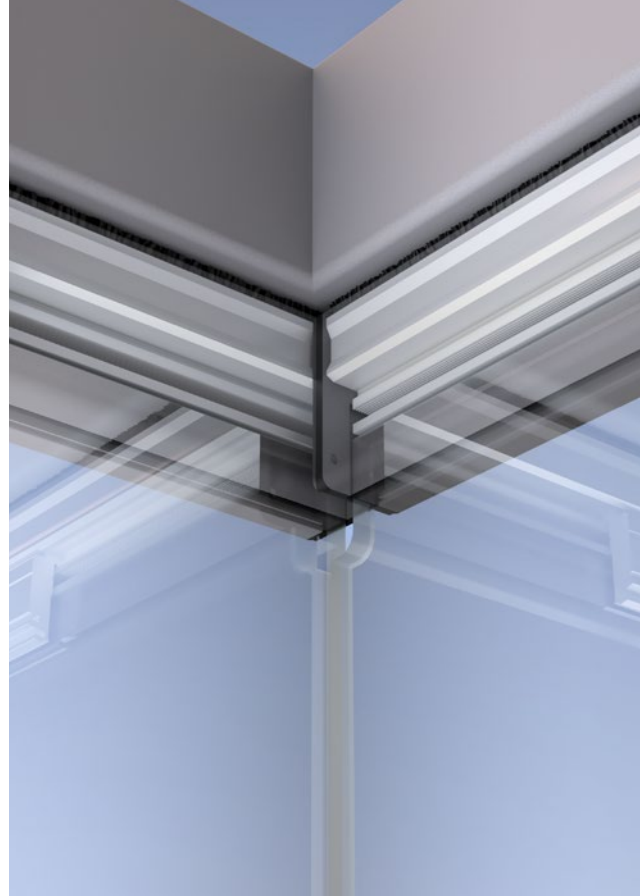


Clamping for more flexibility

Reliable hold for maximum safety and easy installation

An overview of the new clamping technology's advantages:

- Using clamping technology for the door rails means no drying time for adhesives, making the manufacturing times of panels significantly shorter.
- The use of clamping technology makes the production process faster and more flexible.
- A full-length screw channel in the clamping rail allows the necessary clamping points to be positioned individually above the door width. The number of clamping points depends on the weight of the doors.
- The clamping rail means that no glass processing is required, so the height can be adjusted directly on the panel during installation. Measuring errors can therefore be quickly corrected.
- Because the upper pivot bearing of the pivoting end panel can be variably positioned, it can be flexibly adjusted during installation.



A sustainable system offering added value

Clamping instead of gluing is better for the environment and human health:

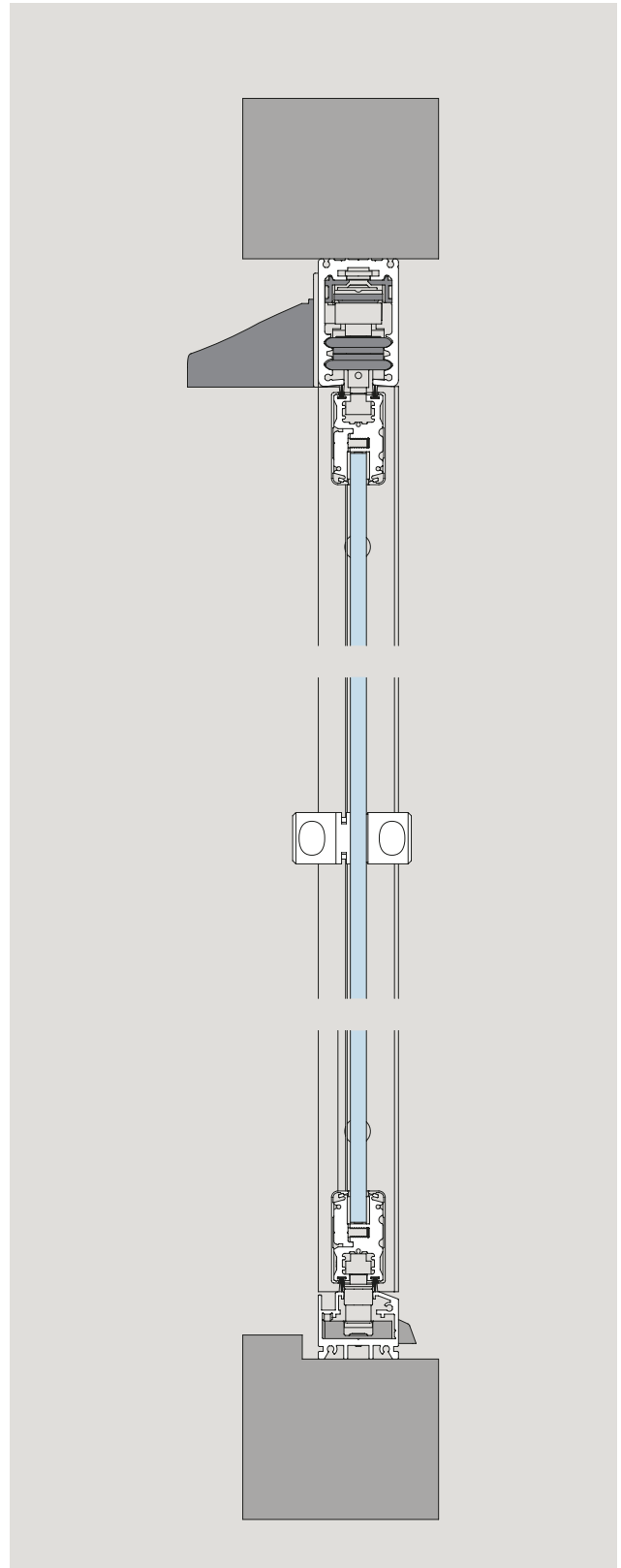
- No material waste because the glass, if it breaks, can simply be exchanged, and the door fittings can still be used.
- No gases released when curing adhesives in the production process.
- No adhesive or cartridge residues in the production process.
- No harmful adhesives used to position the glass.

Panel design

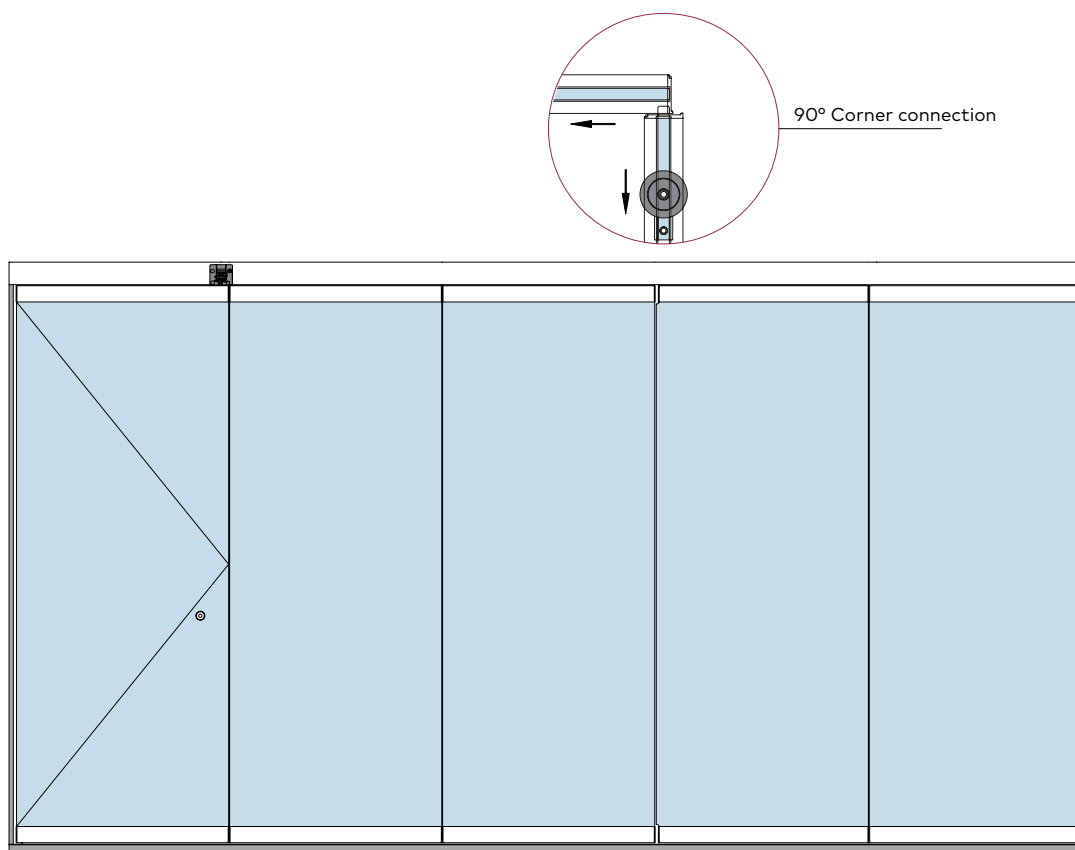
With a range of panel types, BSW-G offers perfect solutions for terrace and balcony glazing:

- All panel types have a top and bottom door rail, which hold the glass securely in place.
- The clamped door rails can take glass thicknesses of 8, 10 and 12 mm.
The maximum panel width is 900 mm and the maximum panel weight is 80 kg.
- The top and bottom door rail of each panel is always fitted with a double brush seal.
- Vertical weather protection brackets on both sides form the side wall fixture of the BWS-G system. These cover a 15-mm ventilation gap, which provides sufficient ventilation for the enclosed space. This is supplemented by 3-mm gaps between the system's individual panels.

Vertical section of a BSW-G system



BSW-G – panels and functions



	Pivoting end panel, opening inwards. Not movable, with turning knob on one or both sides. Cable to the top and bottom bolt always runs on the inside.	Sliding panel, after pivoting end panel Movable panel without additional functions.	Sliding panel before 90° corner Because this panel is the last in the left parking position, this one has a stop function.	Sliding panel after 90° corner This panel also has a stop function because it is moved into the right parking compartment. There is also a cut-out in the glass at the top and bottom.	Fixed panel Non-movable panel
Max. panel height	2800 mm	2800 mm	2800 mm	2800 mm	2800 mm
Max. panel width	900 mm	900 mm	900 mm	900 mm	900 mm
Max. panel weight	80 kg	80 kg	80 kg	80 kg	80 kg

The individual panels can also be supplied in different widths.

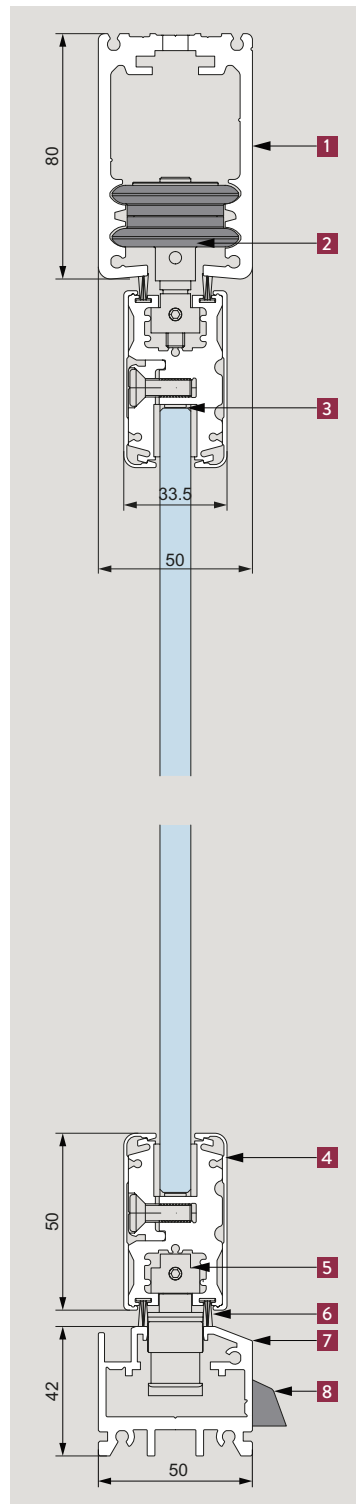
****Note:** The maximum permitted width refers to the complete door configuration including the handles.

Clamped door rail and general information

To ensure maximum stability and security, the glass elements are clamped in the profile. The clamping technology offers impressive advantages:

- No glass processing required
- Shorter manufacturing times
- Flexibility during installation, as well as benefits for the environment and human health: adhesive cartridges are a thing of the past, as are the harmful vapours from adhesives when positioning the glass.

Basic components and dimensions



Regardless of the function of the individual panels, a BSW-G system consists of the following basic components:

01
Sliding rail

02
First swing-out roller carrier
Second swing-out roller carrier
Pivot-point roller carrier

03
Bumper SJ 5635

04
Clamp profile
for 8/10/12 mm glass thickness

05
Bottom guide

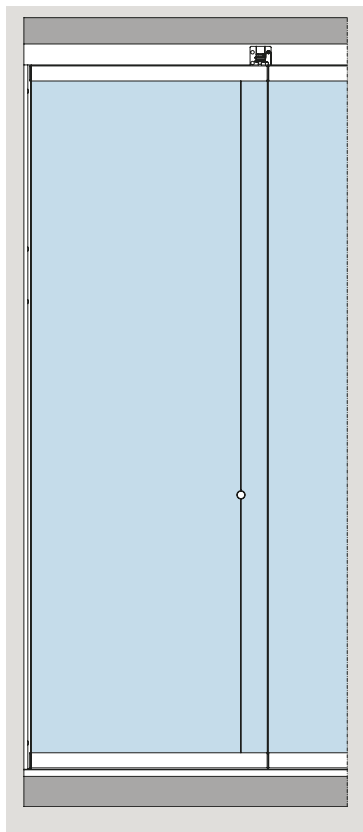
06
Brush

07
Floor track

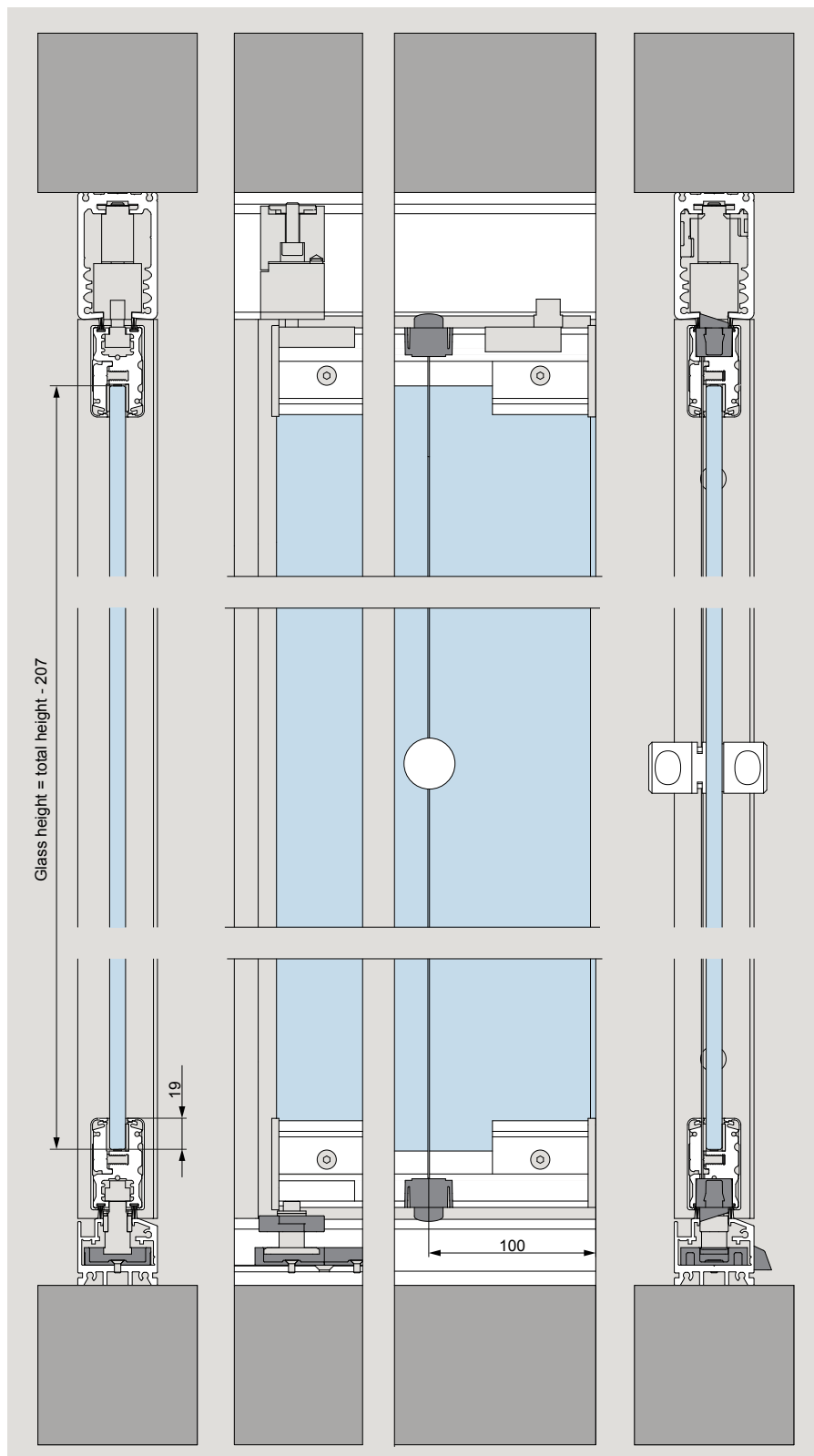
08
Water slot cap

Pivoting end panel

Pivoting end panel, opening inwards

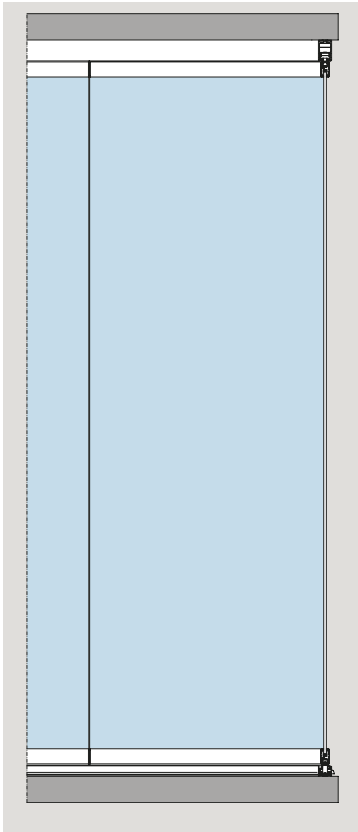


Non-movable panel, always fitted with a turning knob on the inside.
Can also be supplied with turning knob on both sides.

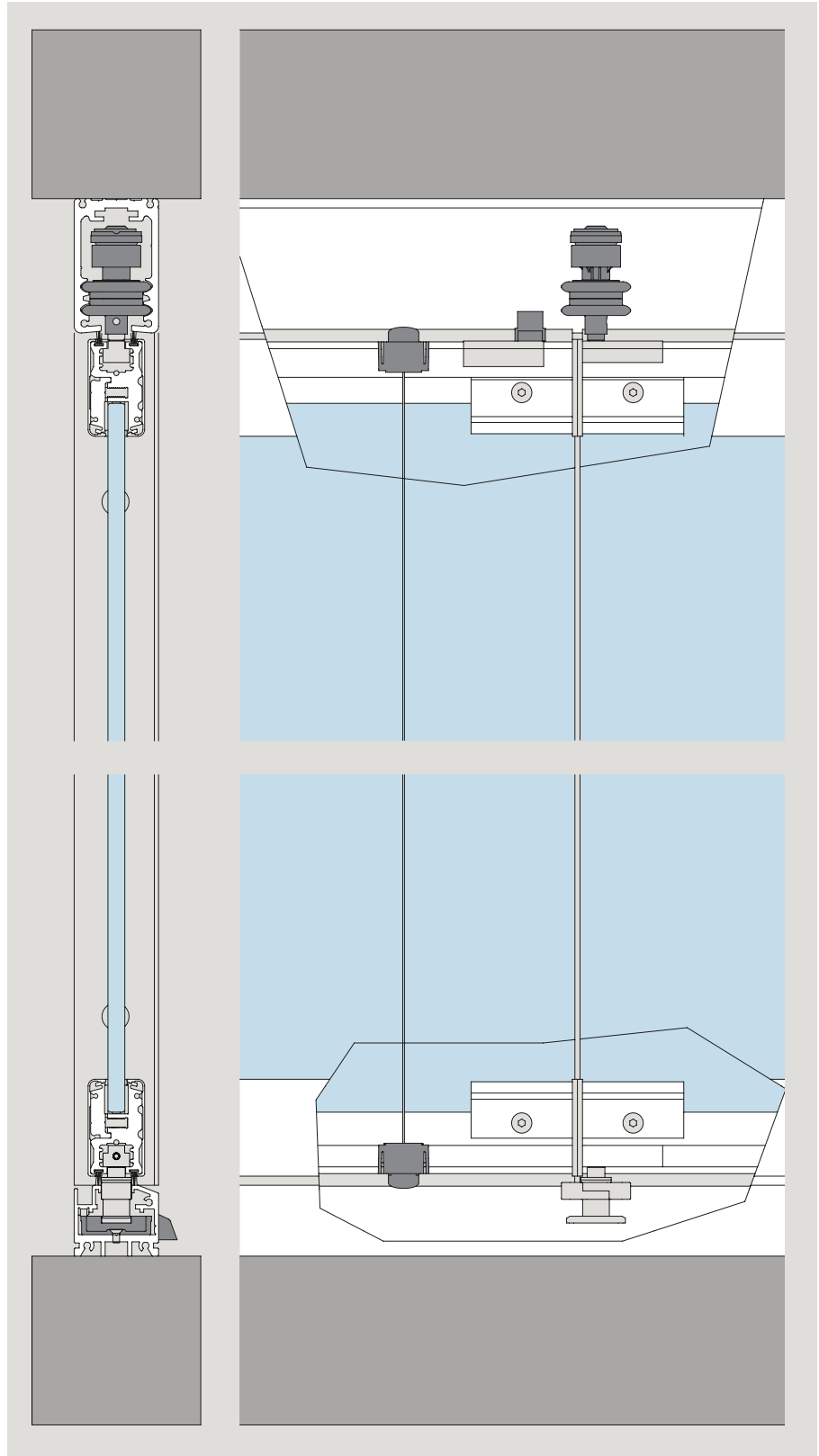


Sliding panel after pivoting end panel

Movable panel without additional function

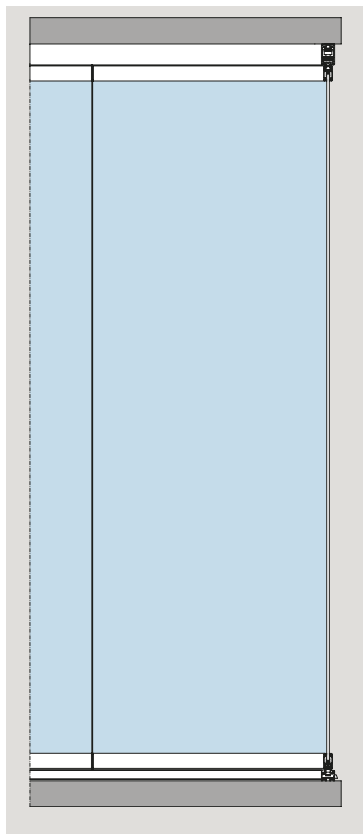


The sliding panels are movable. In the closed state, they are fixed at the bottom by the bottom guide and a frontal pin in the frontal cover.

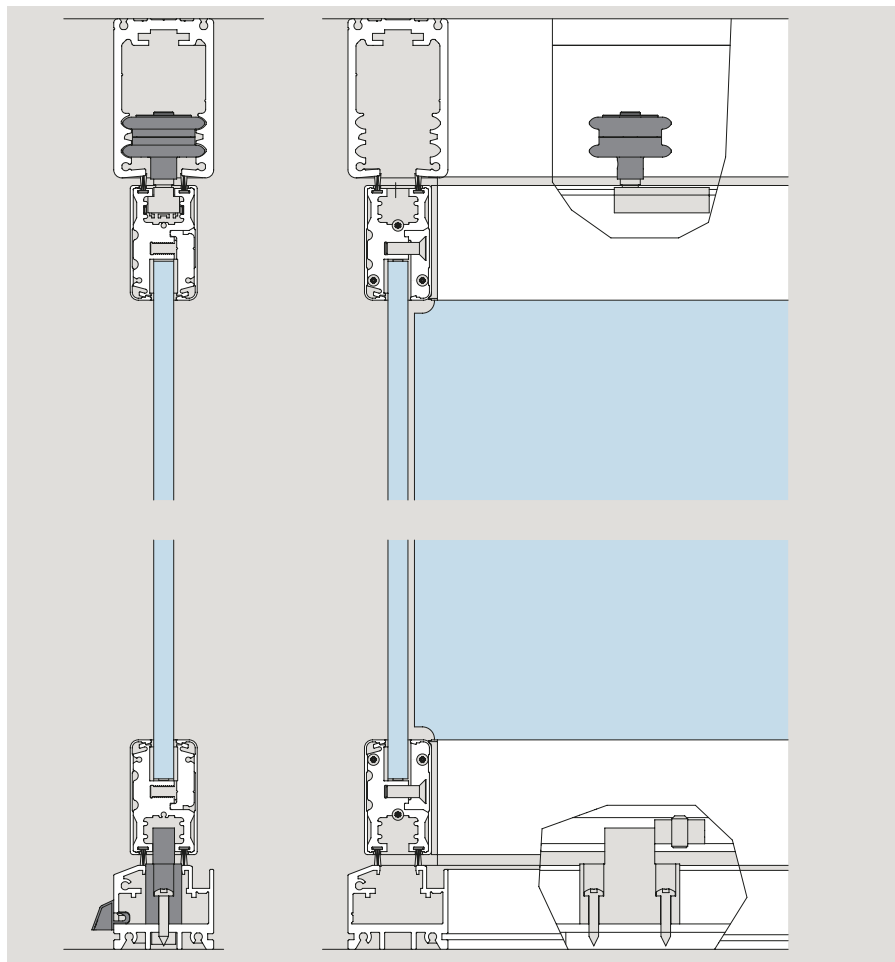


Sliding panel with stop function

Movable panel with adjustable stop function

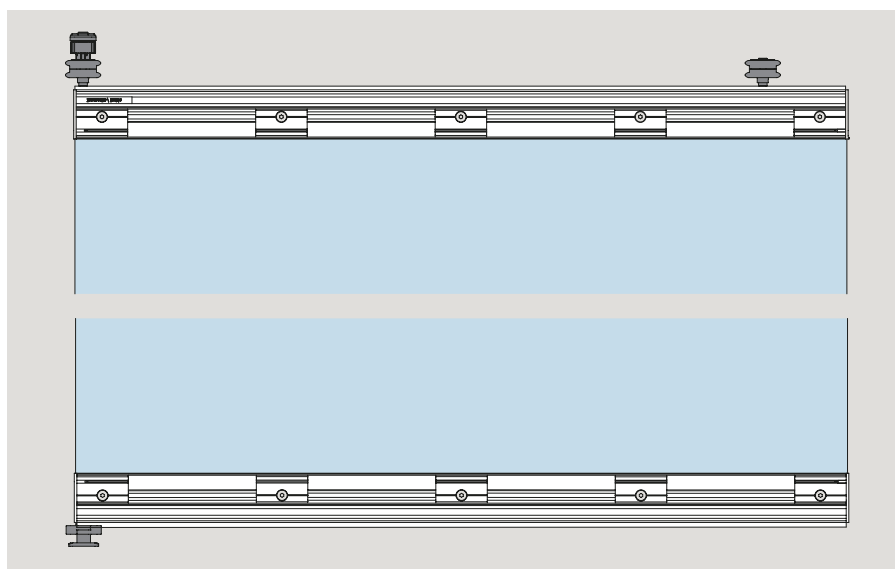


The sliding panel with stop function is movable. In the closed state, it is fixed at the bottom by the bottom guide and a panel stop in the guiding track. A slidable latch in the panel's bottom clamp profile facilitates the precise positioning of the panel in the stop position.

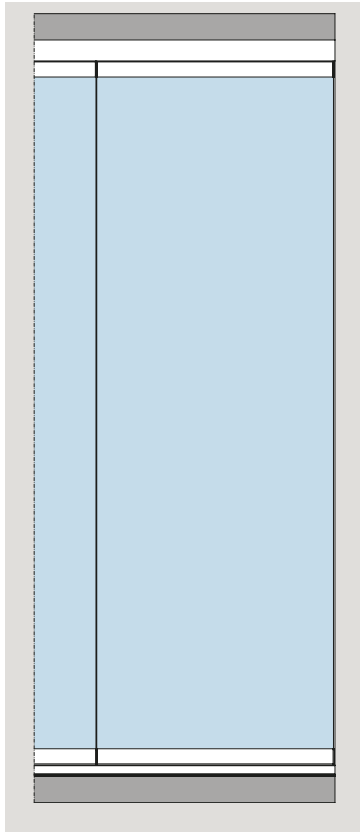


Bottom door rail with frontal lock and panel stop

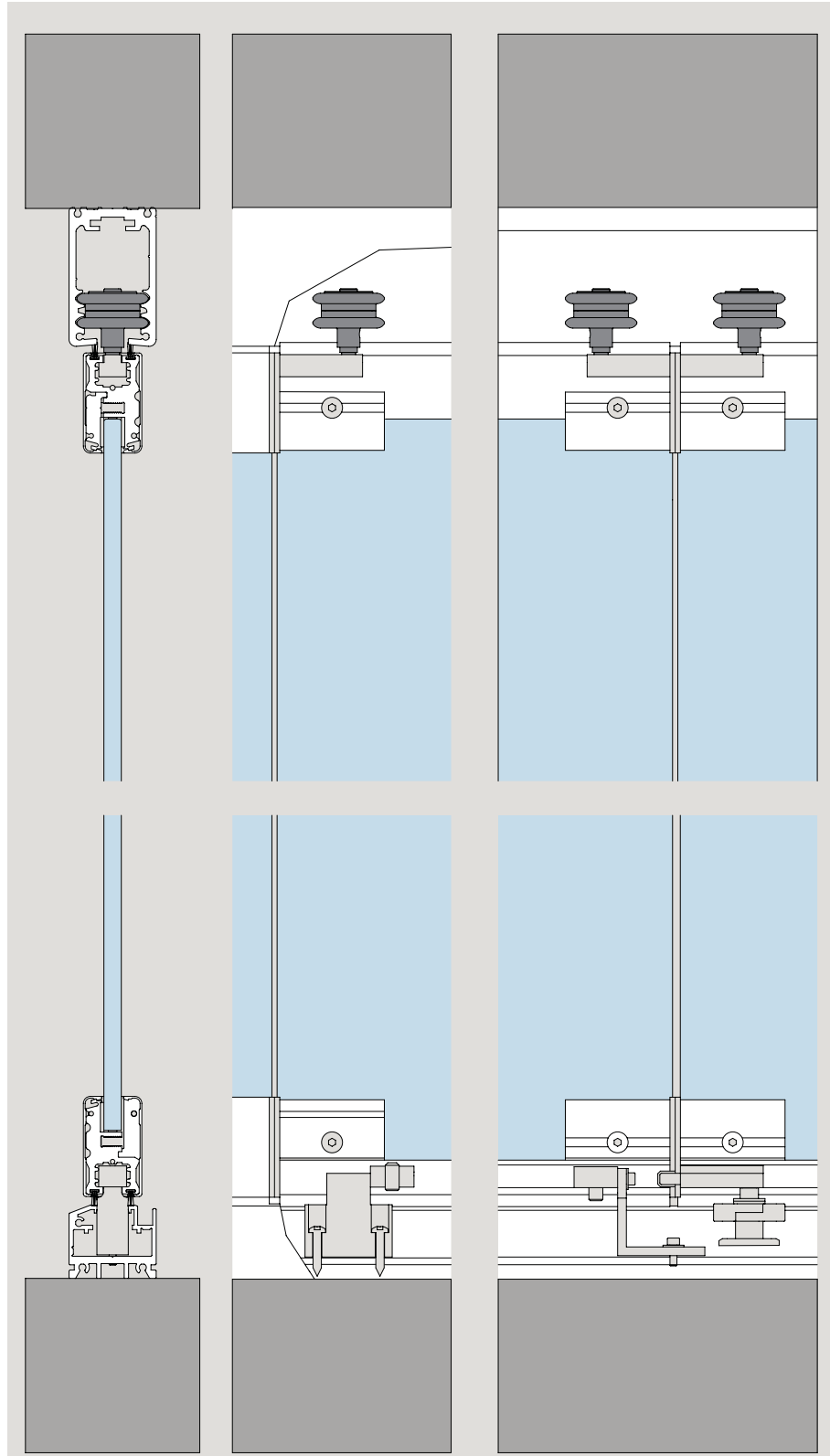
Bottom and top clamping rail with clamps



Fixed panel

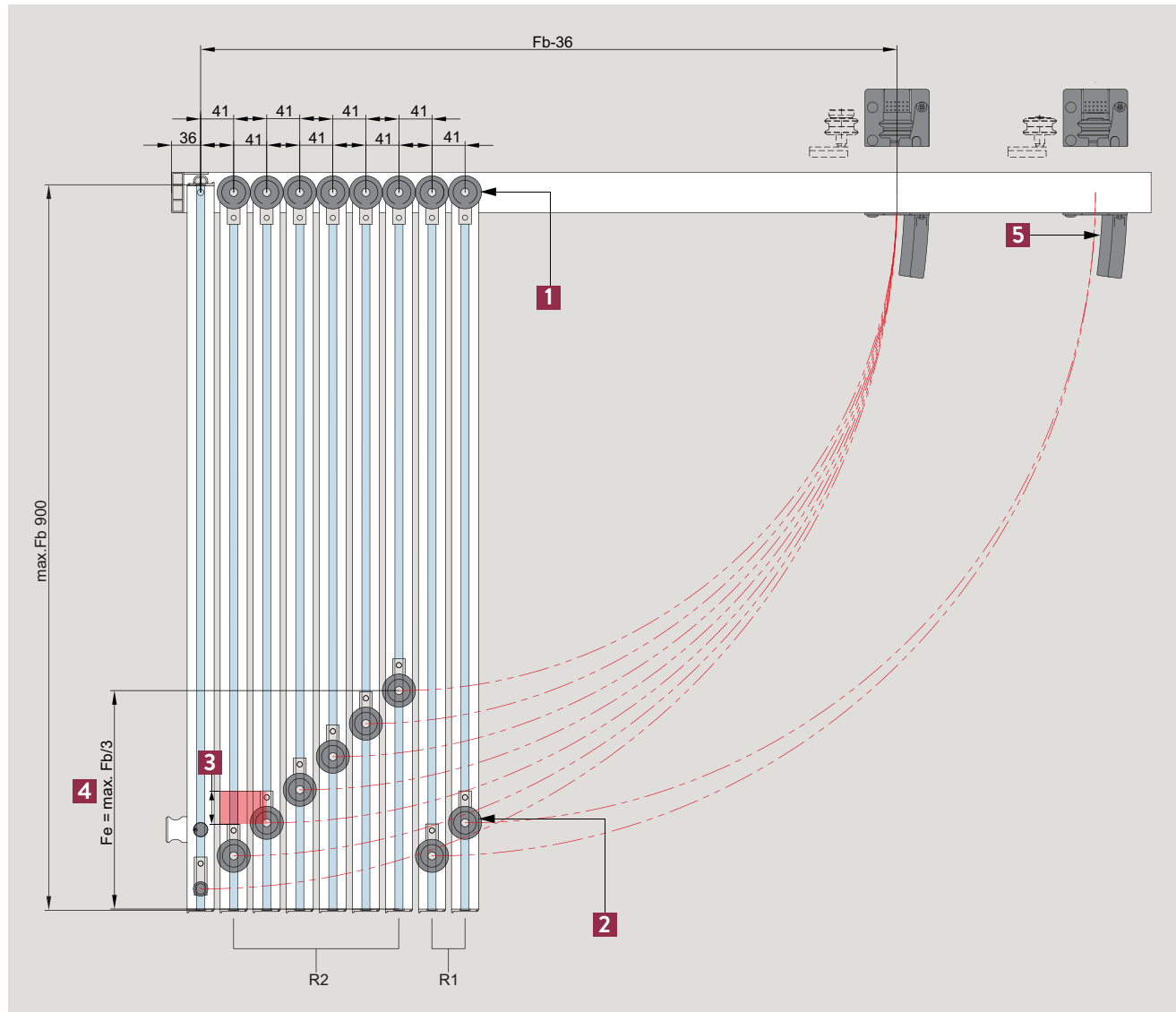


Non-movable fixed panel, independent of the rest of the system. The fixed panel looks the same as the moveable panels. If needed, a sliding panel can also be formed here by exchanging the bottom fixed-panel clasp with the bottom guide.



Parking area and parking situation

Example of parking area with the required 2nd grouping



Notes on parking and conditions for a 2nd grouping:

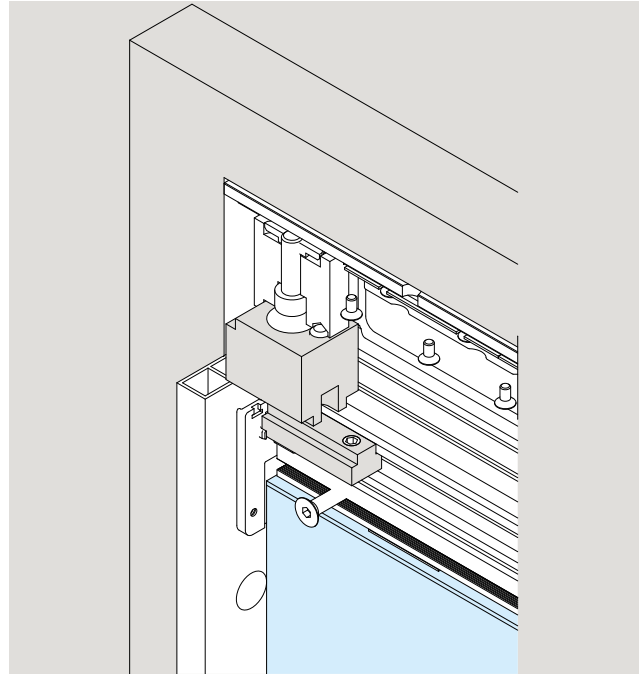
- 1** Pivot-point roller carrier
- 2** Swing-out roller carrier
- 3** With each additional panel, the swing-out roller carrier shifts 41 mm further in the direction of the pivot point.
- 4** The maximum permitted distance (Fe) of the swing-out roller carriers is 1/3 of the panel width (Fb).
- 5** A 2nd grouping is needed if the maximum distance of the panel (Fe) has been reached, and more panels are to be parked in this parking area.

Parking area and parking situation

Shifted position of the swing-out roller carriers



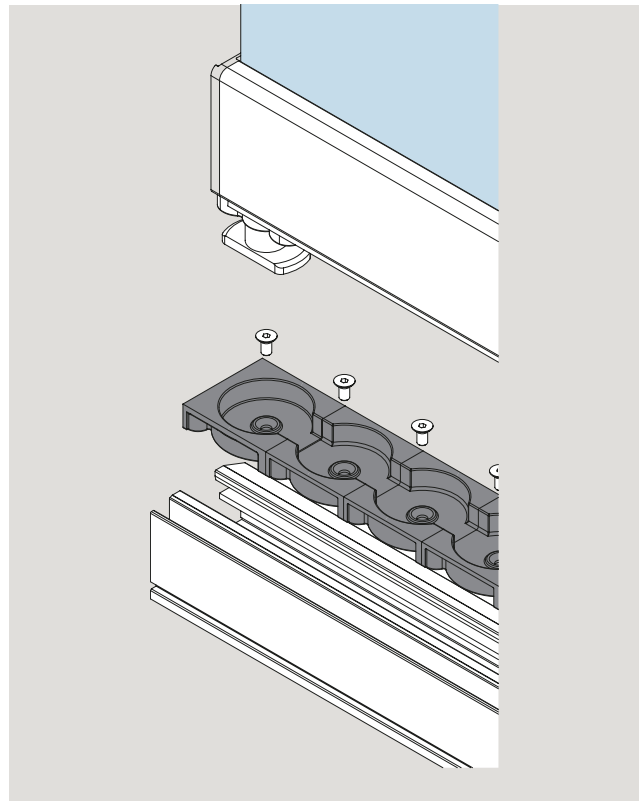
Top pivot point in the sliding rail



Opening with swing-out roller carrier



Bottom pivot-point cassettes in guiding track



Content

Accessories

112	Vertical seals – Overview
114	Vertical sealing profiles – General preparation
115	Vertical sealing profiles – Panel types
122	Handle bars, door knobs and recessed pull grips
133	Lower floor bushings – overview



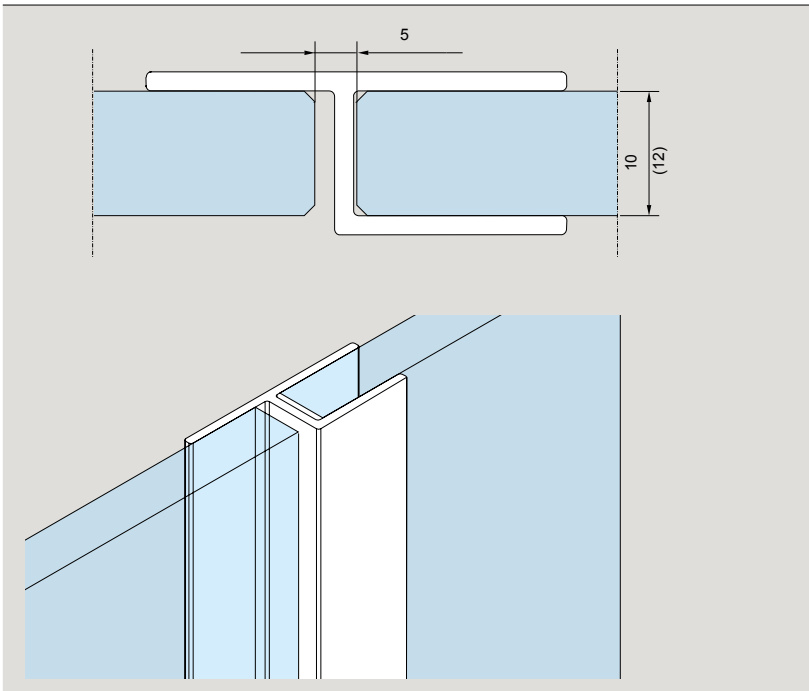
Accessories

Vertical seals – overview

With regards to material, fixing and the grade of draft-proofing different solutions are available.

Retrofittable seals

The plastics profiles shown below provide an unobtrusive and retrofittable solution for draft protection at the glass edges.

Product description	
	h-profile Push on clear plastic for 10 and 12 mm glass thickness (not for pivoting end panel, double-action, or double-action sliding panels).

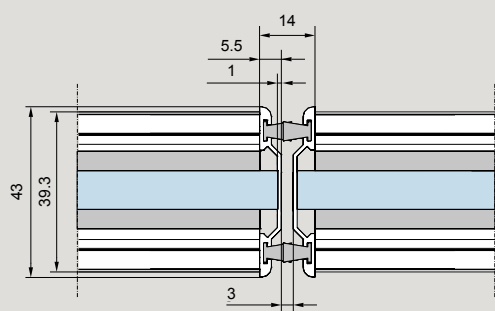
Vertical sealing profiles with brushes

The aluminium sealing profiles are fixed to the full height of the panels, replacing the end caps at the top and bottom door rails. They are individually tailored to the requirements of the bottom door rails, so they are already prepared for the locking devices such as end caps, end pins when delivered by DORMA-Glas. At the top, a degree of extra length is provided to enable pre-

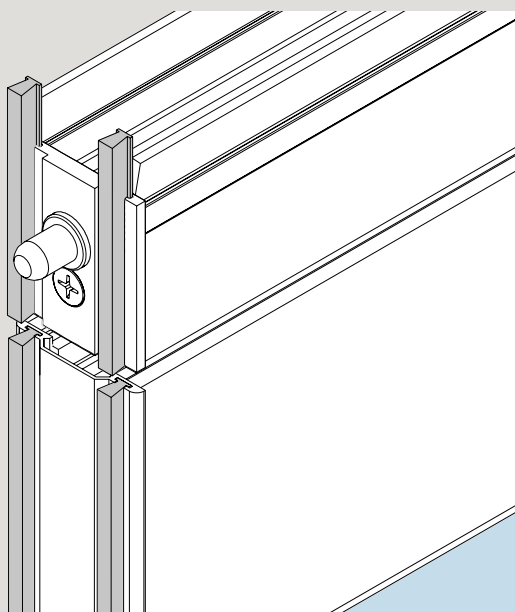
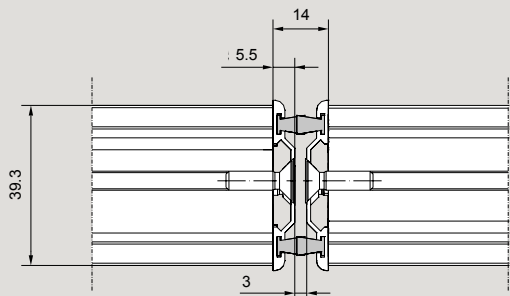
cise sealing profile adaptation to the exact panel height on site once the system has been vertically aligned. The double brush seals interlock with those at the adjacent panel and continue in line with the double brush seals at the top and bottom door rails. This ensures excellent draft proofing.

Product description

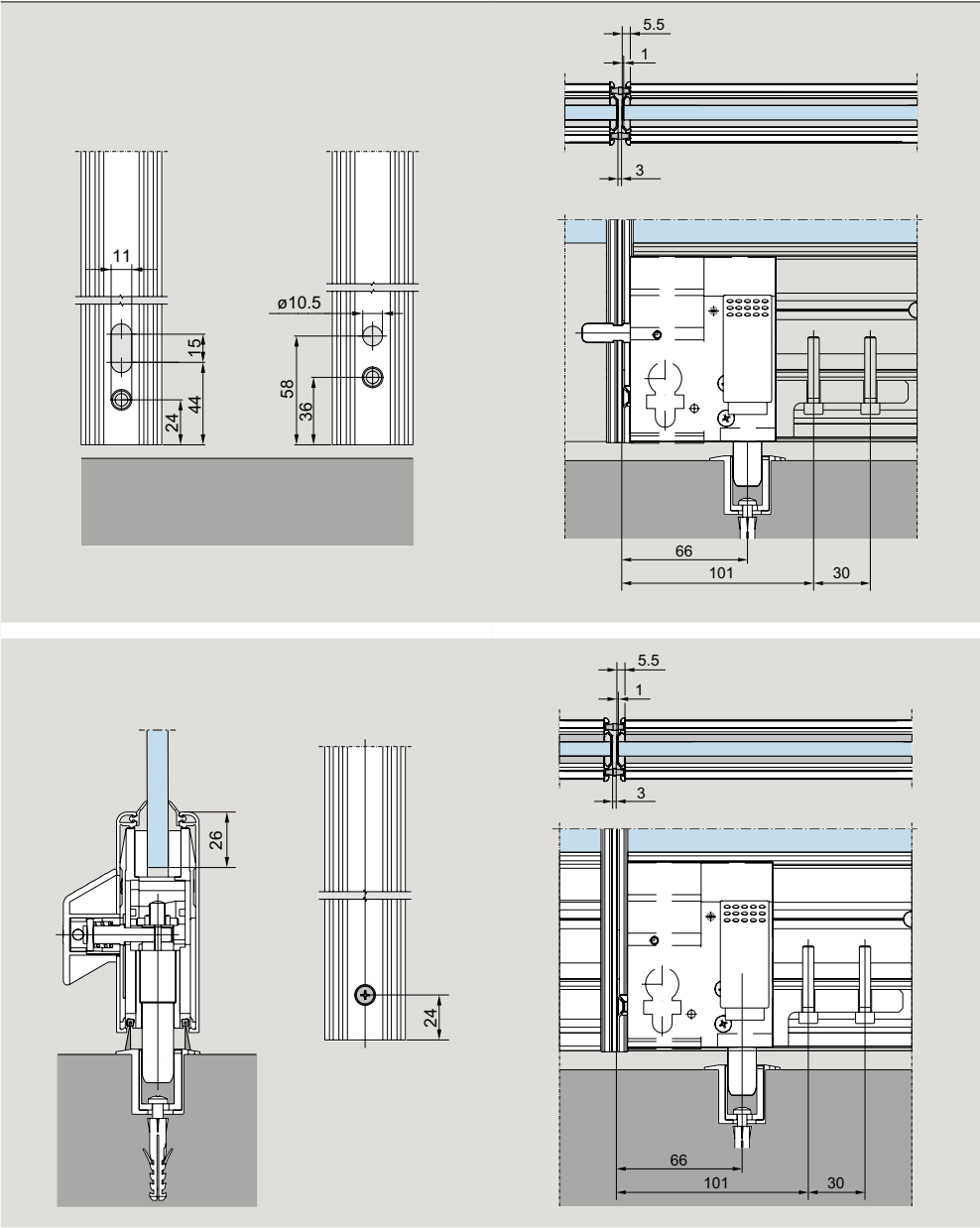
Vertical sealing profile

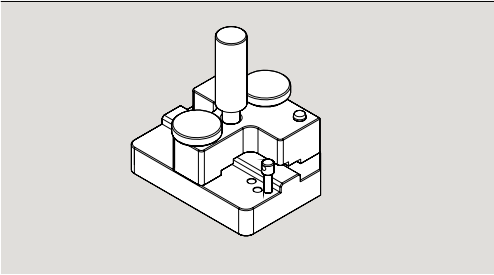


Vertical sealing profile

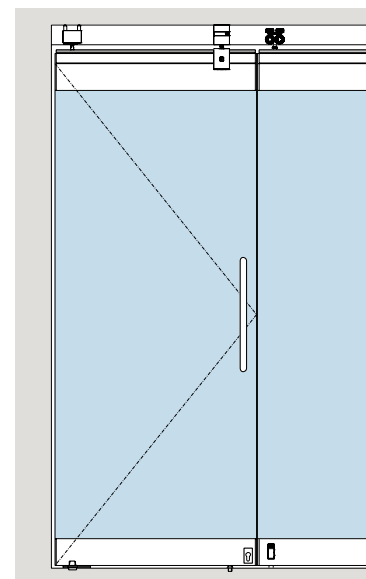
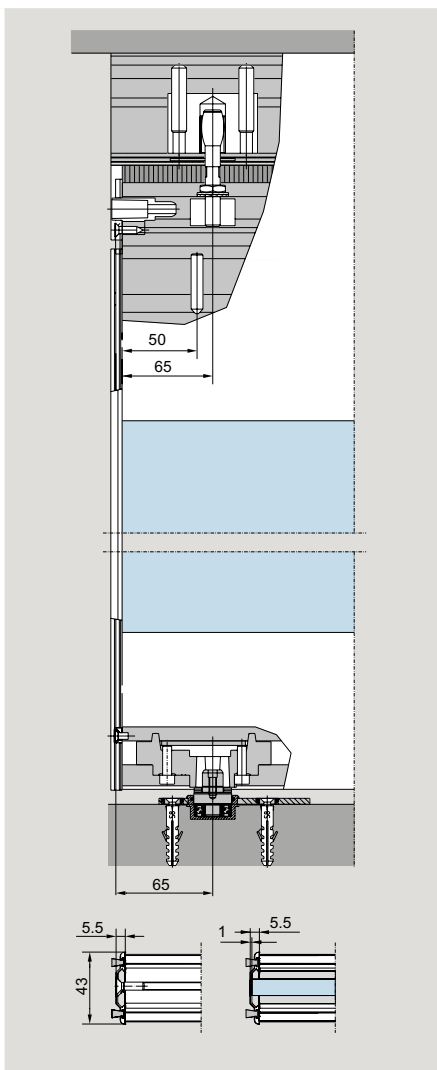
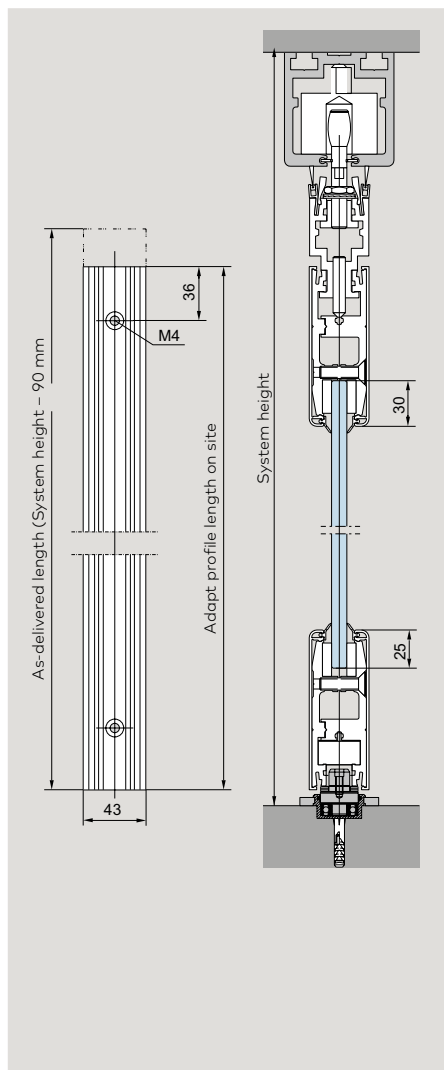


Vertical sealing profiles – general preparation

Product description	
	Profile machining for end-mounted and face-mounted slide bolts performed by DORMA-Glas Preparation and mounting of vertical sealing profile for end-mounted slide bolt
	Preparation and mounting of vertical sealing profile for face-mounted slide bolt

Product description		Art. No.
	Tool for preparing the top of the vertical sealing profiles on site	8.40.070.000.99

Vertical sealing profiles – panel types



Single-End-/Double-Action Panels

As-delivered condition of the vertical sealing profiles:

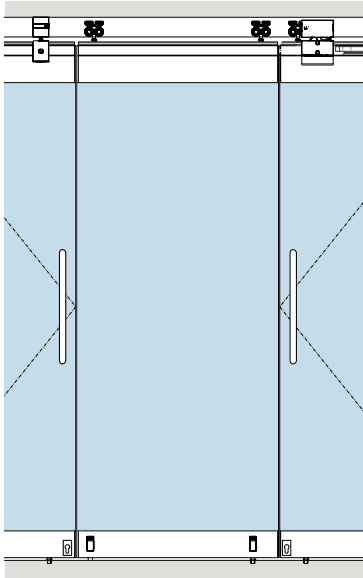
Cut lengths supplied from factory
= System height – 90 mm

Holes and recesses are pre-machined in the profile for the bottom door rail only. Any further machining work required for connection to the top door rail has to be performed on site.

Installation instructions

When fitting the top and bottom door rails please ensure that the protrusion of the glass width on either side of a door rail is even. In case the panels incorporate a carrier profile a proper section of the double brush sealing profile is fixed to the carrier profile by a fixing cartridge. Prior to machining the sealing profile at the top for the exact length from the bottom to the top door rail, first hang the panels from the track rail and align. After the installation the vertical seal profiles need to be fixed with permanently elastic glue.

Vertical sealing profiles – panel types

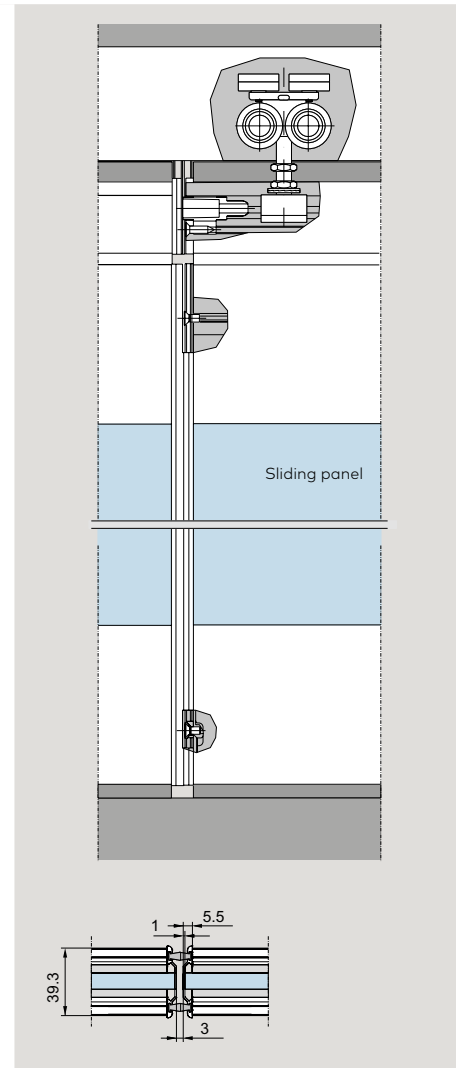
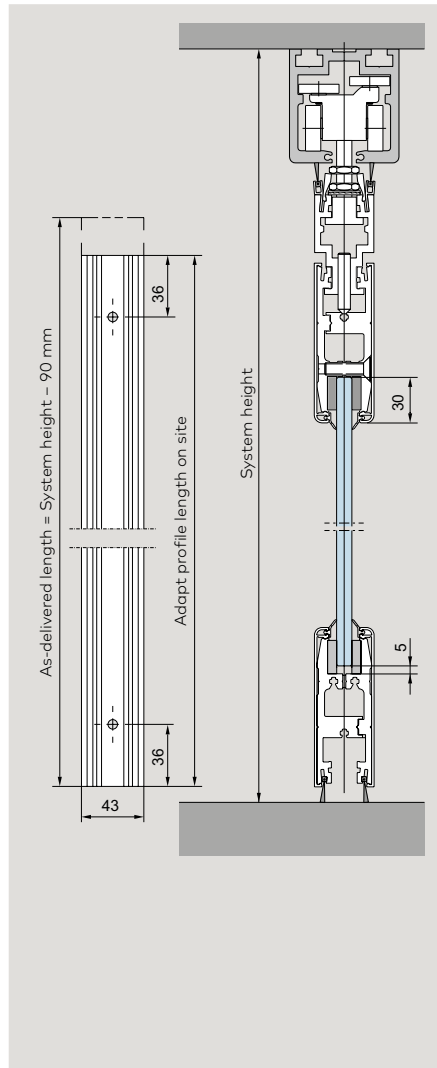


Sliding panels

As-delivered condition of the vertical sealing profiles:

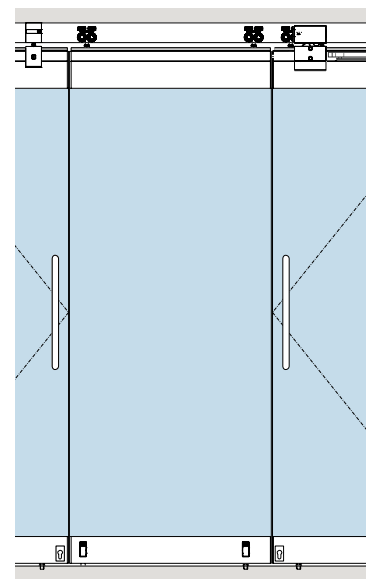
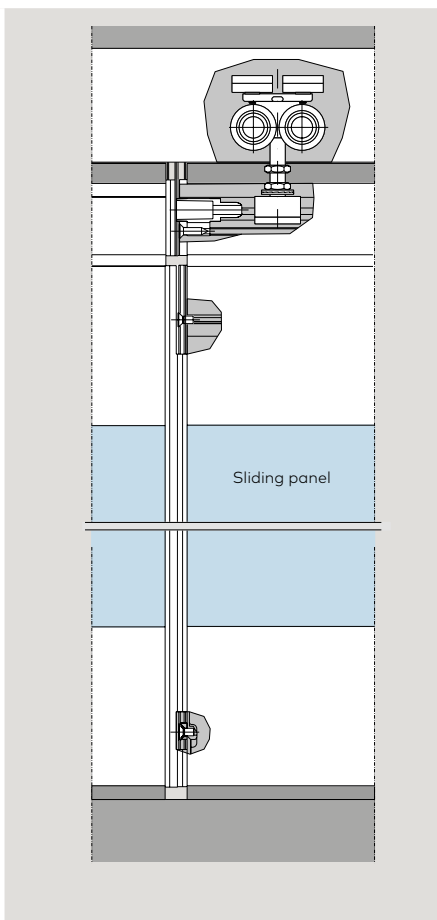
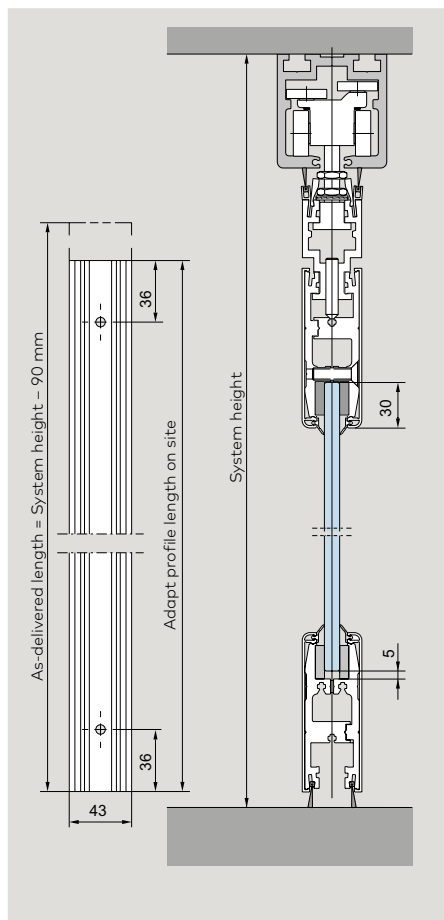
Cut lengths supplied from factory
= System height – 90 mm

Holes and recesses are pre-machined in the profile for the bottom door rail only. Any further machining work required for connection to the top door rail has to be performed on site.



Installation instructions

When fitting the top and bottom door rails please ensure that the protrusion of the glass width on either side of a door rail is even. In case the panels incorporate a carrier profile a proper section of the double brush sealing profile is fixed to the carrier profile by a fixing cartridge. Prior to machining the sealing profile at the top for the exact length from the bottom to the top door rail, first hang the panels from the track rail and align.



Sliding panels in segmented configurations

As-delivered condition of the vertical sealing profiles:

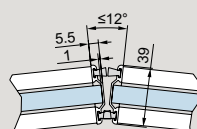
Cut lengths supplied from factory
= System height - 90 mm.

Holes and recesses are pre-machined in the profile for the bottom door rail only. Any further machining work required for connection to the top door rail has to be performed on site.

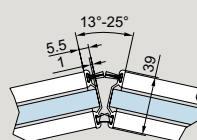
Installation instructions

When fitting the top and bottom door rails please ensure that the protrusion of the glass width on either side of a door rail is even. In case the panels incorporate a carrier profile a proper section of the double brush sealing profile is fixed to the carrier profile by a fixing cartridge. Prior to machining the sealing profile at the top for the exact length from the bottom to the top door rail, first hang the panels from the track rail and align.

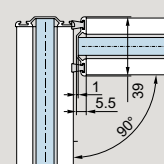
Sealing profiles with the standard short type brushes in both brush channels.



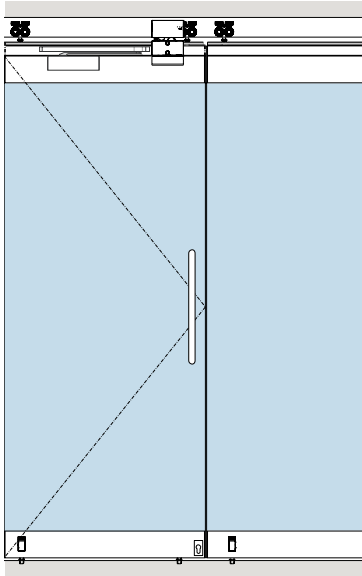
Sealing profiles with short type brushes in the inner brush channels and long type brushes in the outer brush channels.



Sealing profile without brushes at the panel's free edge; sealing profile with short type brushes at the 90° adjoining panel.



Vertical sealing profiles - panel types

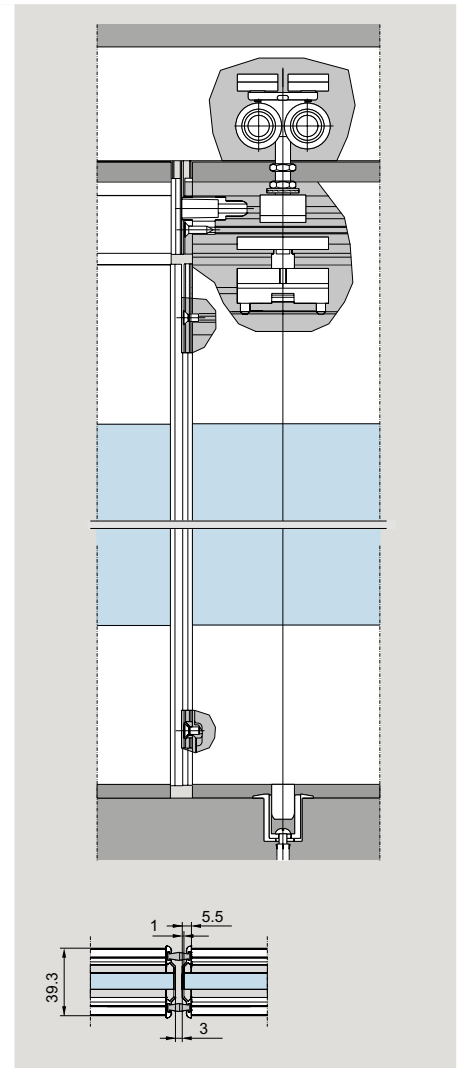
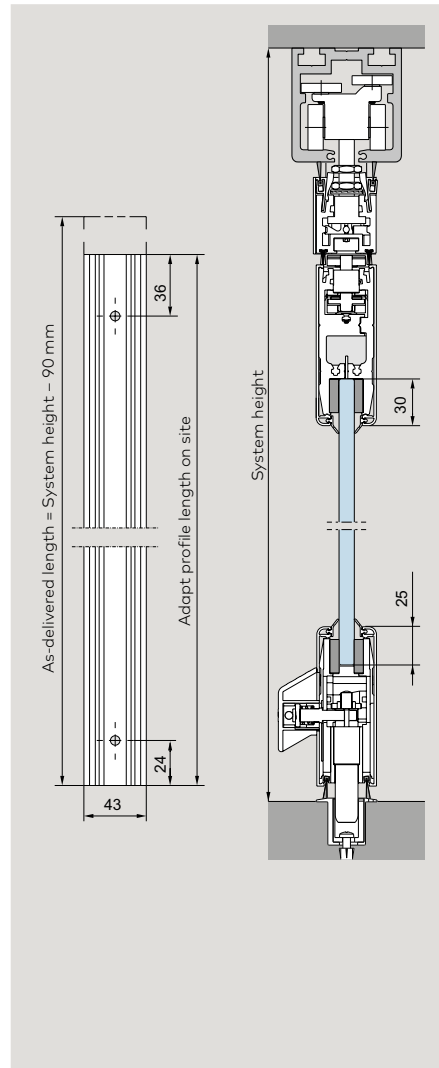


Single-action sliding panels (with dormakaba TS 92 or ITS 96)/double-action sliding panels (with ITS 96)

As-delivered condition of the vertical sealing profiles:

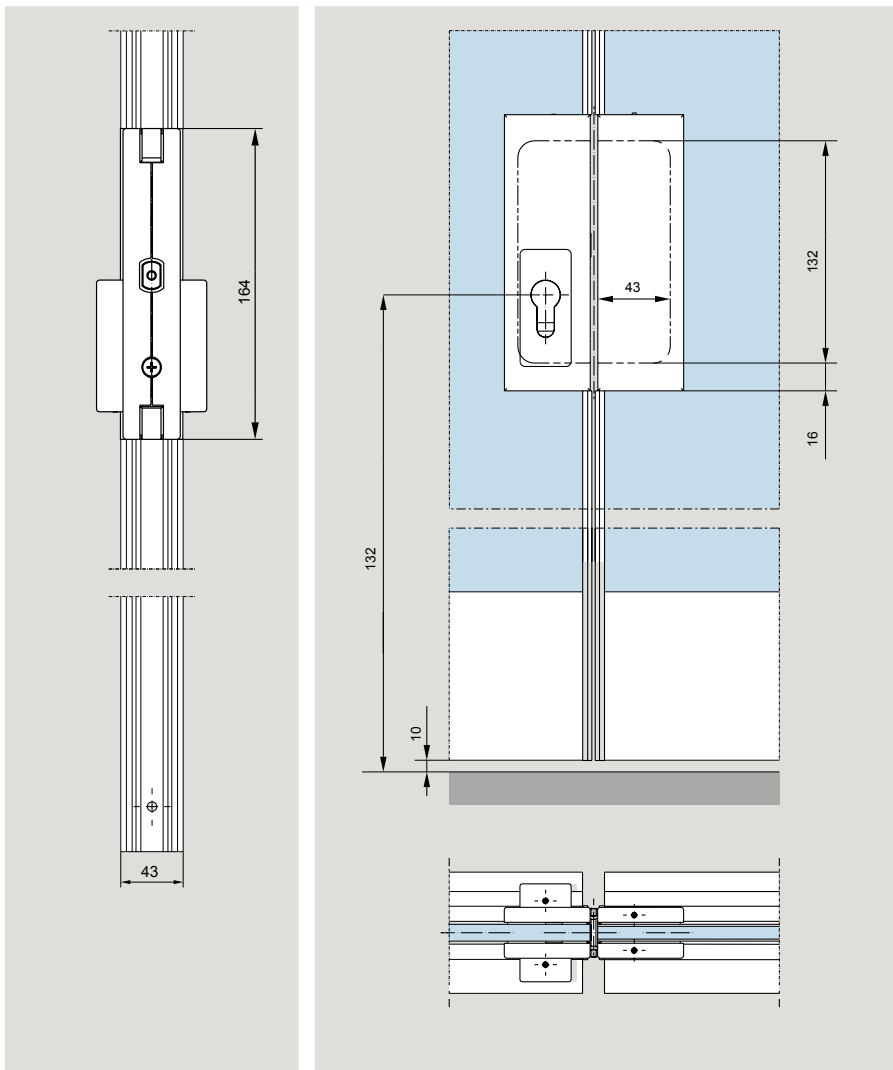
Cut lengths supplied from factory
= System height – 90 mm.

Holes and recesses are pre-machined in the profile for the bottom door rail only. Any further machining work required for connection to the top door rail has to be performed on site.



Installation instructions

When fitting the top and bottom door rails please ensure that the protrusion of the glass width on either side of a door rail is even. In case the panels incorporate a carrier profile a proper section of the double brush sealing profile is fixed to the carrier profile by a fixing cartridge. Prior to machining the sealing profile at the top for the exact length from the bottom to the top door rail, first hang the panels from the track rail and align.



Installation instructions

When fitting the top and bottom door rails please ensure that the protrusion of the glass width on either side of a door rail is even. In case the panels incorporate a carrier profile a proper section of the double brush sealing profile is fixed to the carrier profile by a fixing cartridge. Prior to machining the sealing profile at the top for the exact length from the bottom to the top door rail, first hang the panels from the track rail and align.

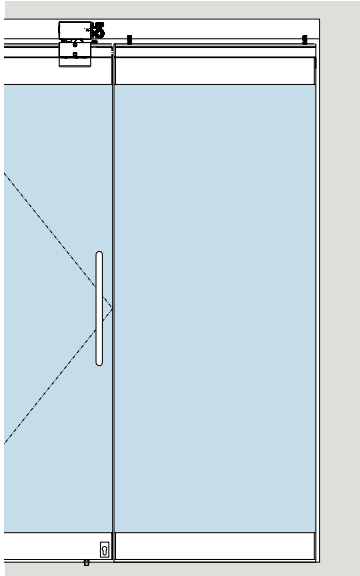
Single-action sliding panels (with TS 92 or ITS 96)/double-action sliding panels (with ITS 96) with UNIVERSAL centre lock and UNIVERSAL strike box

As-delivered condition of the vertical sealing profiles:

Cut lengths supplied from factory
= System height – 90 mm

Holes and recesses are pre-machined in the profile for the bottom door rail only. Any further machining work required for connection to the top door rail has to be performed on site.

Vertical sealing profiles – panel types

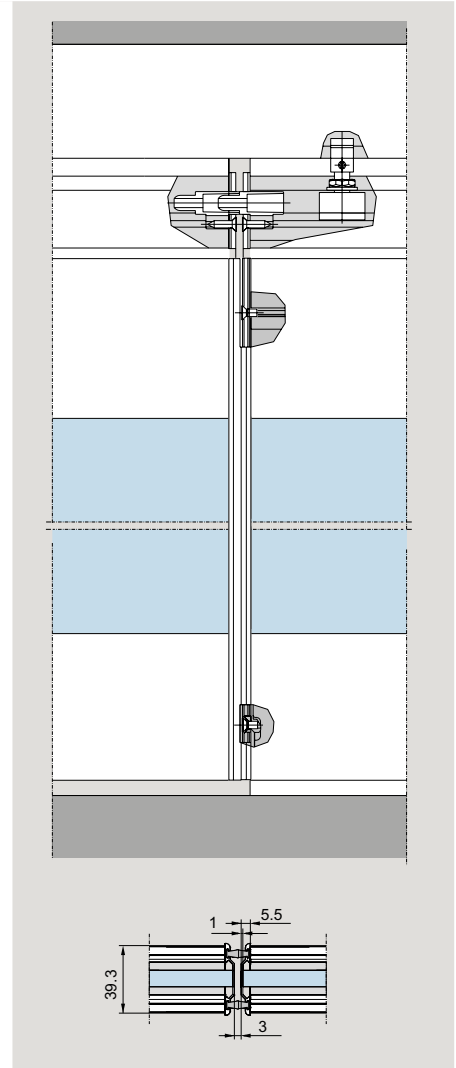
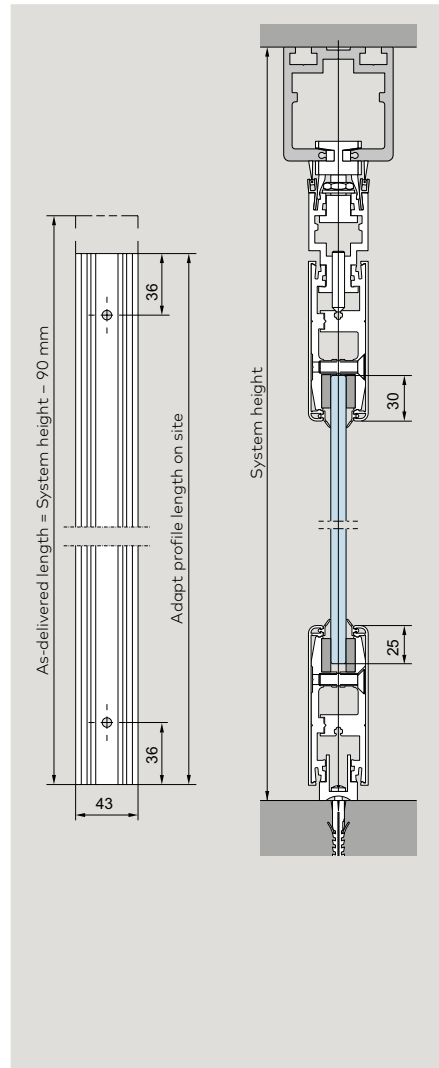


Fixed panels

As-delivered condition of the vertical sealing profiles:

Cut lengths supplied from factory
= System height – 90 mm.

Holes and recesses are pre-machined in the profile for the bottom door rail only. Any further machining work required for connection to the top door rail has to be performed on site.



Installation instructions

When fitting the top and bottom door rails please ensure that the protrusion of the glass width on either side of a door rail is even. In case the panels incorporate a carrier profile a proper section of the double brush sealing profile is fixed to the carrier profile by a fixing cartridge. Prior to machining the sealing profile at the top for the exact length from the bottom to the top door rail, first hang the panels from the track rail and align.



Pull handles, door knobs and recessed pull grip

The pull handle/knob system is designed for glass of 8, 10 and 12 mm thickness.

The pull handles can be fixed to both sliding and pivoting (swing) doors on one face using the appropriate connectors or on both faces by through-bolting (back-to-back arrangement).

Due to a flat structure recessed pull grips are also suitable for sliding doors.

The single-point fixings and through bolts are included as standard equipment in the scope of supply.

The pull handles can be fitted horizontally, vertically or in a handrail arrangement.

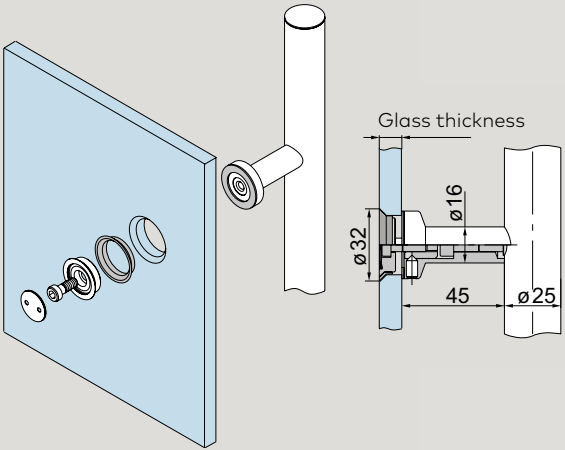
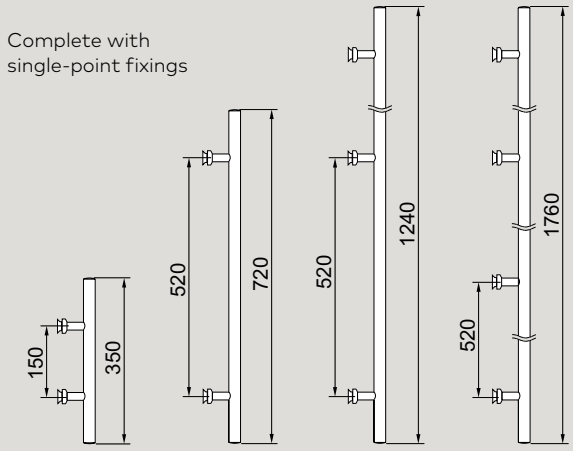
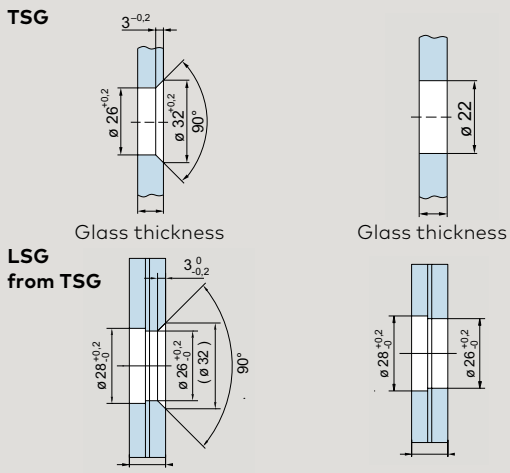


Pull handle pairs

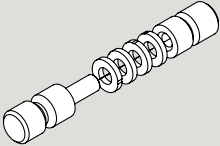
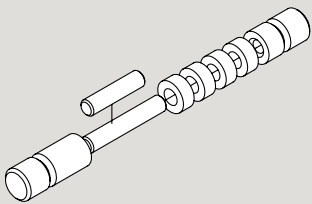
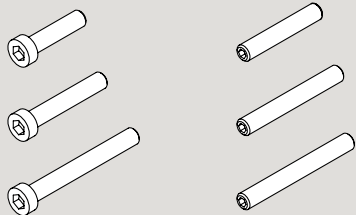
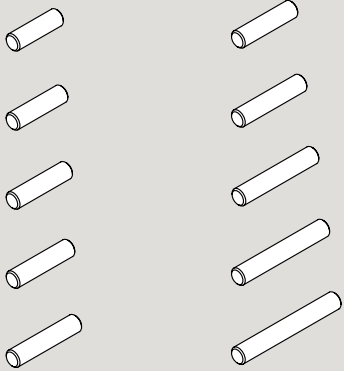
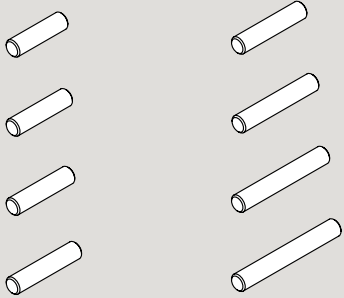
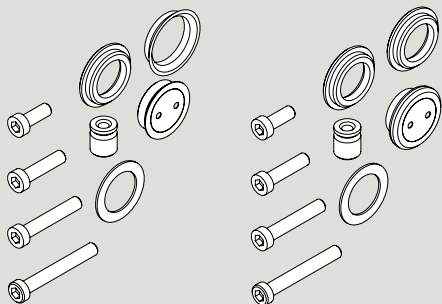
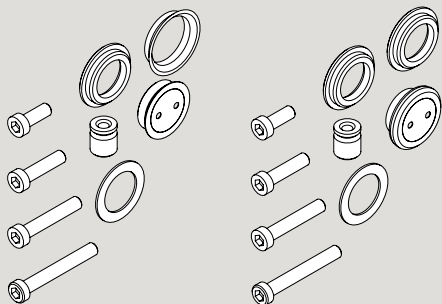
	Product description	Glass thickness	Art. No.
	Pair of handle bars satin stainless steel length 350 mm, 2 fixing points, weight in kg: 1.254 material 1.4305 do., material 1.4404	8/10/12	21.267* 21.247
	Pair of handle bars satin stainless steel length 720 mm, 2 fixing points, weight in kg: 1.947 material 1.4305 do., material 1.4404	8/10/12	21.270* 21.250
	Pair of handle bars satin stainless steel length 1240 mm, 3 fixing points, weight in kg: 3.400 material 1.4305 do., material 1.4404	8/10/12	21.273* 21.253
	Pair of handle bars satin stainless steel length 1760 mm, 4 fixing points, weight in kg: 5.000 material 1.4305 do., material 1.4404	8/10/12	21.276* 21.256

* Conversion sets for back to back pull handles for timber doors resp. other glass thicknesses see under "Spacing adjustment for pull handles and door knobs", page 117

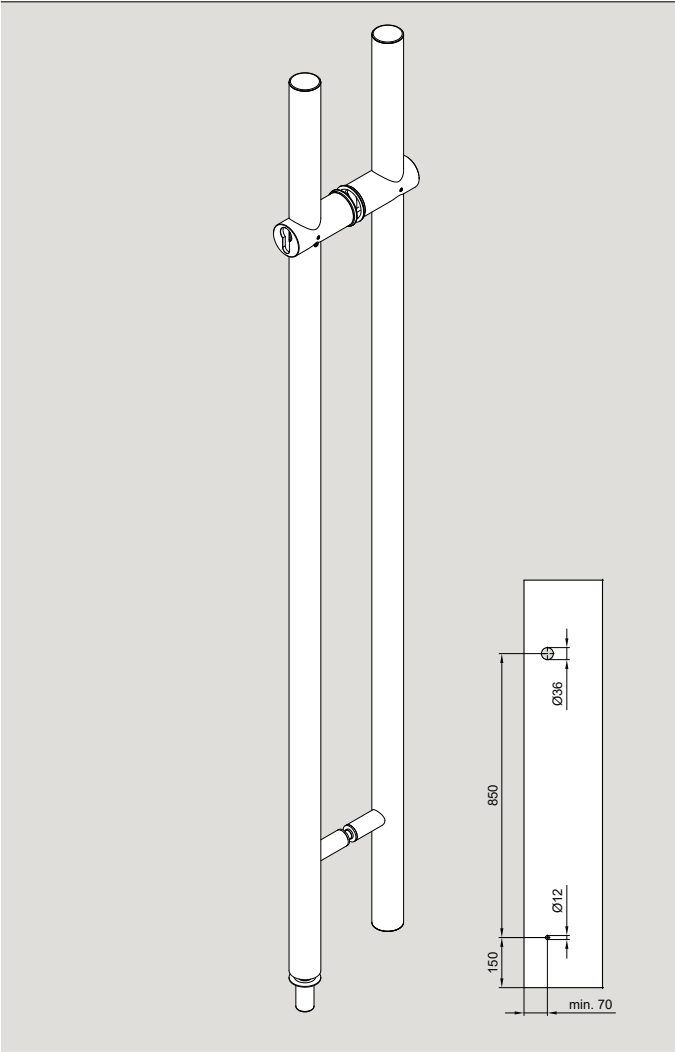
Pull handles single

	Product description	Glass thickness	Art. No.
	Pull handles with single-point fixings, countersunk stainless steel Pull handle 350 mm with 2 fixings, material 1.4305 do., material 1.4404 Pull handle 720 mm with 2 fixings, material 1.4305 do., material 1.4404 Pull handle 1240 mm with 3 fixings, material 1.4305 do., material 1.4404 Pull handle 1760 mm with 4 fixings, material 1.4305 do., material 1.4404	8/10/12	29.268 29.269 29.271 29.272 29.274 29.275 29.277 29.278
	Pull handles with single-point fixings, clamping disc Pull handle 350 mm with 2 fixings, material 1.4305 Pull handle 720 mm with 2 fixings, material 1.4305 do., material 1.4404 Pull handle 1240 mm with 3 fixings, material 1.4305 Pull handle 1760 mm with 4 fixings, material 1.4305 do., material 1.4404	8/10/12	21.240 21.241 21.281 21.242 21.243 21.283
			
			
			

Spacing adjustment for pull handles and door knobs

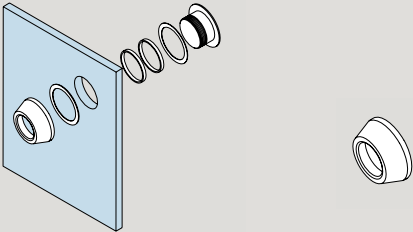
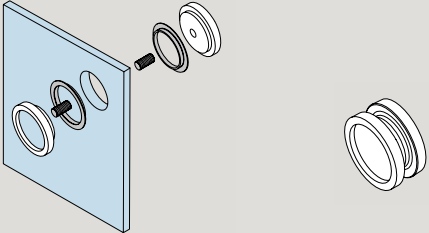
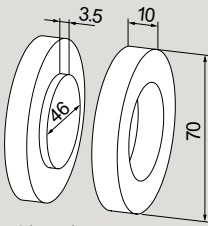
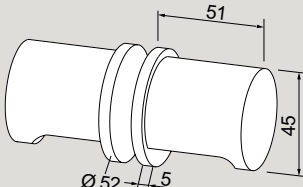
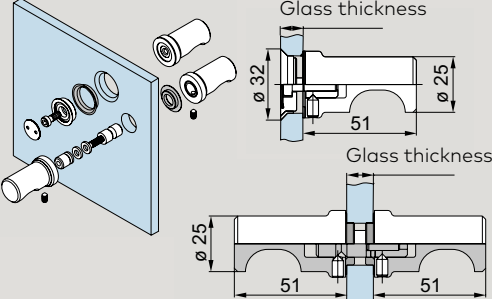
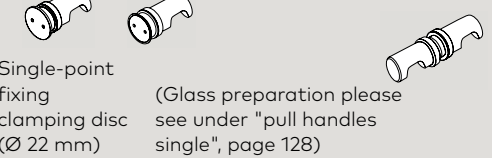
	Product description	Door thickness	Art. No.
 Distance washer 2 mm	Conversion set 1 for glass doors, pair of pull handles / knob back-to-back	13.5 – 21.5	21.285
	without distance washer	13.5	
	with 1 distance washer	15	
	with 2 distance washers	17.5	
	with 3 distance washers	19	
	with 4 distance washers	21.5	
 Distance washer 5 mm	Conversion set 2 for timber doors, pair of pull handles / knob back-to-back	20 – 40	21.286
	without distance washer	20	
	with 1 distance washer	25	
	with 2 distance washers	30	
	with 3 distance washers	35	
	with 4 distance washers	40	
 Set 3 Set 4	Conversion set 3 for glass / timber doors*, pair of pull handles / knob back-to-back, countersunk 15 - 40 mm glass / timber thickness		21.287
			21.288
 Set 3 Set 4	Conversion set 4 for glass / timber doors*, pair of pull handles / knob back-to-back, clamping disc 15 - 40 mm glass / timber thickness		
 Set 5 Set 6	Conversion set 5 for glass doors*, recessed pull grip 13.5 - 21.5 mm glass thickness		21.295
 Set 5 Set 6	Conversion set 6 for timber doors*, recessed pull grip 20 - 40 mm timber thickness		21.296
 Set 7 Set 8	Conversion set 7 for glass / timber doors*, for pull handles fixed on both sides to pull handle fixed on one side, countersunk 8 - 40 mm glass / timber thickness 1 set per pull handle fixing		21.297
 Set 7 Set 8	Conversion set 8 for glass / timber doors*, for pull handles fixed on both sides to pull handle fixed on one side, clamping disc 8 - 40 mm glass / timber thickness 1 set per pull handle fixing		21.298

Pair of pull handles

	Product description	Glass thickness	Art. No.
	Pair of stainless steel handlebars, lockable on both sides, prepared for standard PZ, length 1200 mm, incl. floor socket	8 - 17.5	21.580
	Pair of stainless steel handlebars, lockable on one side, prepared for standard PZ, length 1200 mm, incl. floor socket	8 - 17.5	21.581
	Further information, e.g. on the required profile cylinder length, can be found in our detail on the sheets 29-115 to 29-116.		

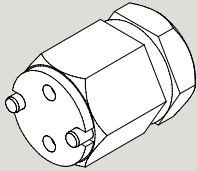
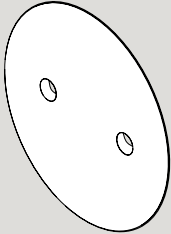


Recessed pull grips and door knobs

	Product description	Glass thickness	Art. No.
 Ø 38 mm Glass bore	Recessed pull grip Ø 50 mm	8/10/12	21.290
 Ø 50 mm Glass bore	Recessed pull grip Ø 60 mm Recessed pull grip with grip hole Ø 60 mm	8/10/12 8 10 12	21.291 21.292 21.293 21.294
 Ø 50 mm Glass bore	Recessed pull grip aluminum to be glued onto the glass Weight in kg: 0.072		07.200
 Ø 20 mm Glass bore	Door knob, aluminum Weight in kg: 0.400		07.201
 Single-point fixing clamping disc (Ø 22 mm) (Glass preparation please see under "pull handles single", page 128)	Door knob one side fixing Door knob with single-point fixing, countersunk Door knob with single-point fixings, clamping disc	8/10/12	21.422 21.426
 Single-point fixing clamping disc (Ø 22 mm) (Glass preparation please see under "pull handles single", page 128)	Door knob back-to-back	8/10/12	21.423

Note: To ensure better load transmission, please use a pull handle in conjunction with the DORMOTION damping unit.

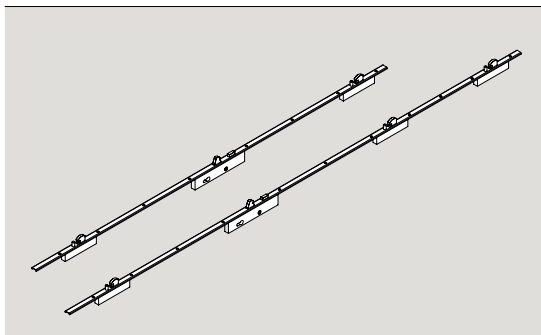
Accessories / Assembling aid

	Product description	Art. No.
	Assembling tool for MANET single-point fixing	21.134
	Clip-on cover for single-point fixing with spring, 5 pieces material 1.4305 do.material 1.4404	29.217 29.219

Accessories HSW FLEX Therm

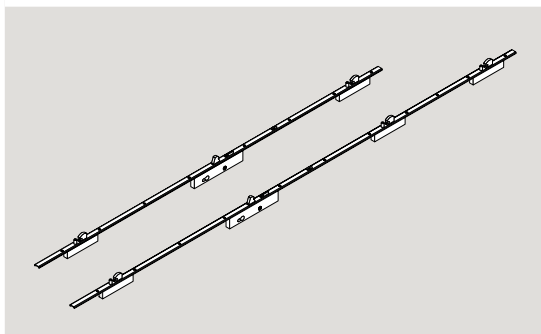
Lateral multipoint locking

Product description



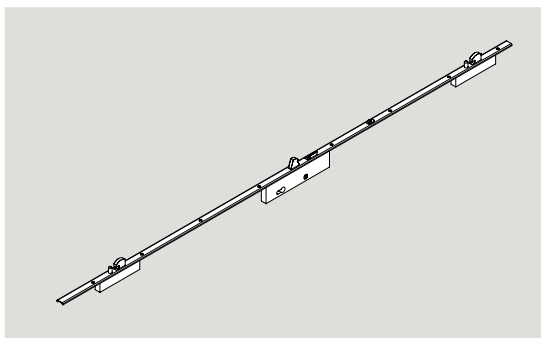
MULTIBLINDO classic

Mortise lock with 3- or 4-point locking, hook bolt with bolt, operation with Euro profile cylinder. With reversible and adjustable latch. The latch can be exchanged for a roller latch or locking cap.



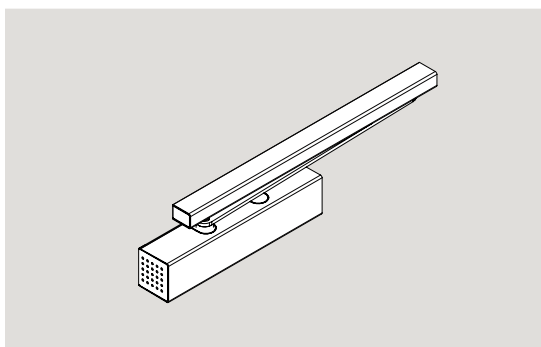
MULTIBLINDO easy

Mortise lock with activatable self-locking and three practical door functions. Suitable for the use of knob or handle bar outside and Lever handle inside.



MULTIBLINDO easy exit

Mortise lock with activatable self-locking and three practical door functions. Suitable for use with knob or handle bar on the outside and Lever handle inside. Catch and bolt are retrieved with the panic lever or the emergency handle.

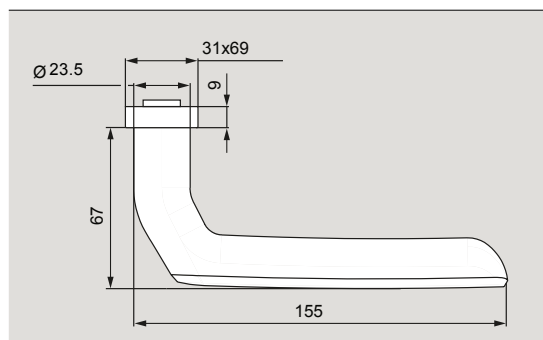


Surface-mounted door closer dormakaba TS 93 with snap-in locking

- For barrier-free doors according to DIN 18040
- Easy door opening according to DIN SPEC 1104
- EASY OPEN technology
- Standard delayed closing and soft-closing action

Handles / Knobs

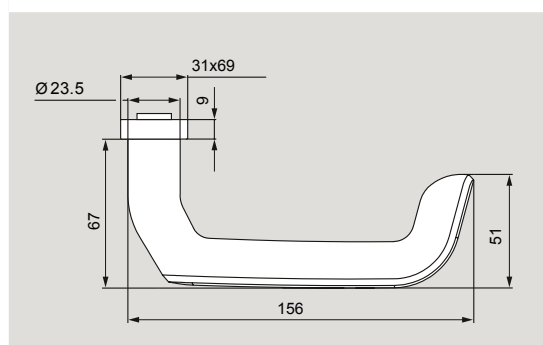
Product description



OGRO 8115V

Stainless steel
Aluminium

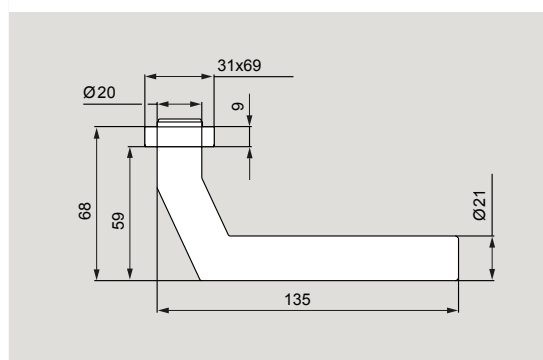
EN 1634-1: Fire resistance tests for doors
DIN 18273: Door handle sets for fire and smoke protection doors



OGRO 8116V

Stainless steel
Aluminium

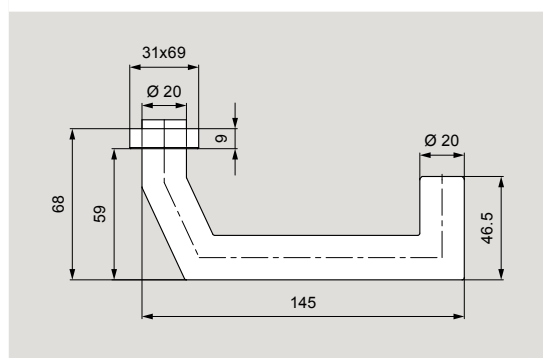
EN 1634-1: Fire resistance tests for doors
DIN 18273: Door handle sets for fire and smoke protection doors
EN 179: Emergency exit locks with lever handle, certified according to EN 179 for escape and rescue routes



OGRO 8906V

Stainless steel
Braille (optional) for the assigned material type

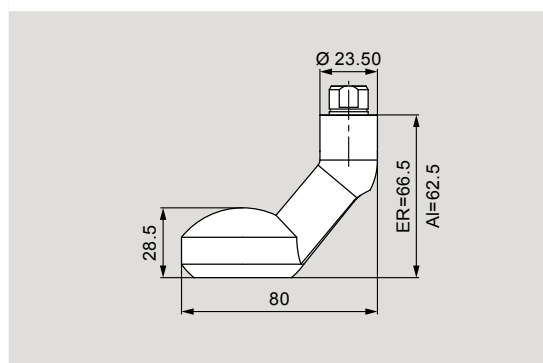
EN 1634-1: Fire resistance tests for doors
DIN 18273: Door handle sets for fire and smoke protection doors



OGRO 8907V

Stainless steel
Braille (optional) for the assigned material type

EN 1634-1: Fire resistance tests for doors
DIN 18273: Door handle sets for fire and smoke protection doors
EN 179: Emergency exit locks with lever handle, certified according to EN 179 for escape and rescue routes



OGRO 8025V

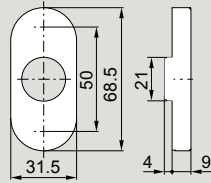
Stainless steel
Aluminium

EN 1634-1: Fire resistance tests for doors
DIN 18273: Door handle sets for fire and smoke protection doors

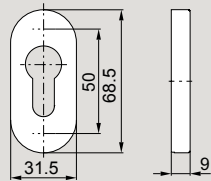
Note: The hardware sets for the various applications can be found in the HSW price list.

Handle bars

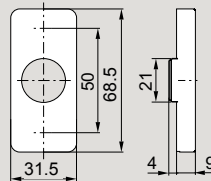
OGRO 6621
with retention
springing



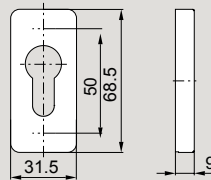
OGRO 6679



OGRO 6611
with retention
springing

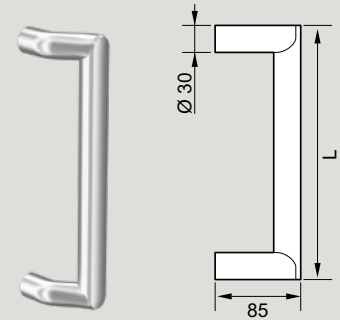


OGRO 6676

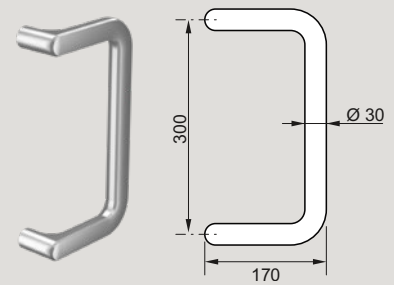


TG 9116

Version	L
1	300
2	400
3	600

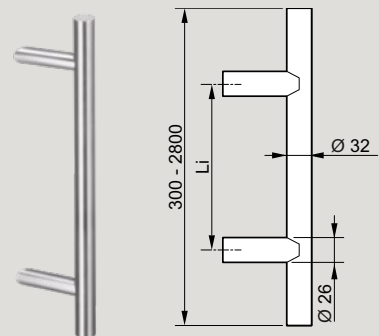
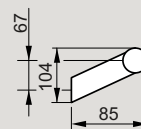


TG 9117

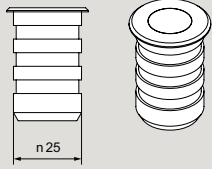
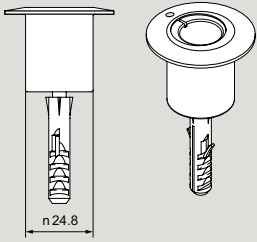
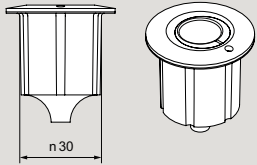
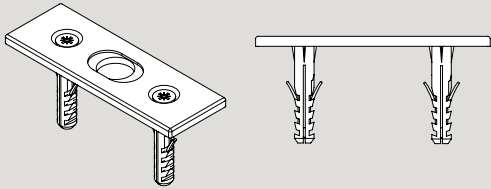
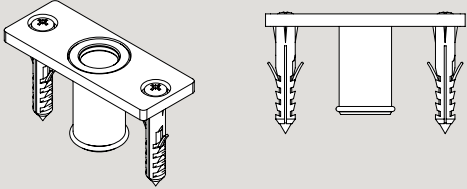


TG 9377

3rd spacer $L_i \geq 1600$



Lower floor bushings

	Produktbeschreibung	EAN-Code	Art.-Nr.
	Bottom bushing with plug	84002800150	15.193
	Eccentric bush screwed	81520200250	15.194
	HSW ES Eccentric locking bush with glueable insert	84002800150	40.277
	Strike plate screwed	81509700150	05.190
	HSW ES Strike plate with lifting bush complete	84075400150	40.358

Content

General Information

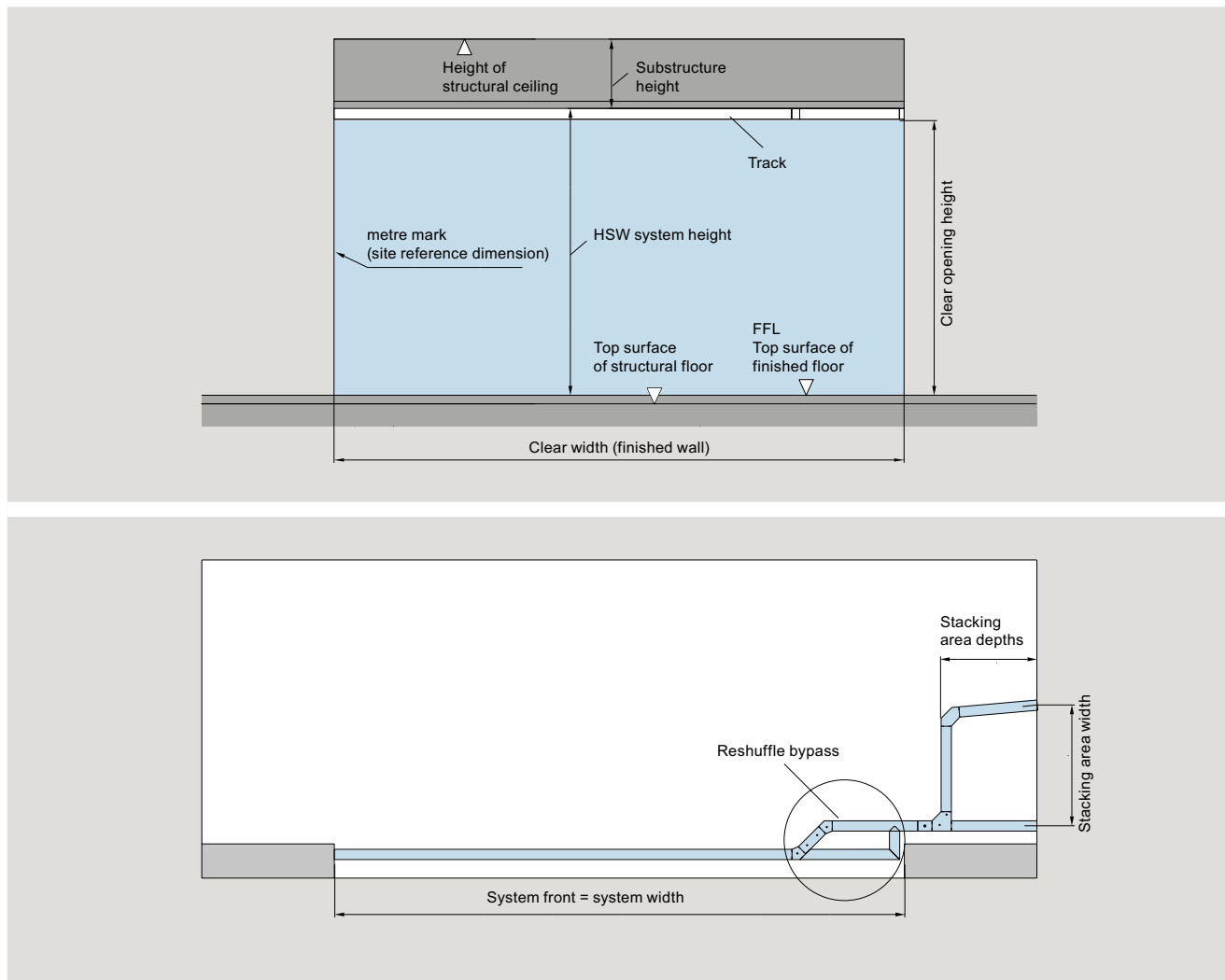
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General Information

Measuring up

Important site measurements



Ground conditions for the installation of HSW/FSW systems

For the installation of a HSW system, in addition to a horizontally aligned, and sufficiently load-bearing substructure, the condition of the floor as the lower connection point must also be taken into account. The lower connection point must also be taken into account.

In particular, the following applies here:

- the floor area must be designed in such a way that striking plates or the defined floor floor bushings can be accommodated and mounted. (the course of a HSW axis on a parting line or any other floor not designed to receive the to accommodate the bottom closure elements must be avoided).
- the floor itself should ideally be horizontal and level.
- the floor surface texture should not be too rough and coarse.
- if there is a floor slope, the installation can possibly still be realized under certain circumstances if:
 - a) it is basically and exclusively an HSW installation with door rails (no FSW, no framed HSW design).
 - b) the slope is relatively uniform and does not show large fluctuations; depending on the slope, it may be necessary, in addition to the sloped the bottom rails of the door to the glass, it may be necessary to stagger the height of the glass.
 - c) the parking position of the wings is provided in any case at the lowest point
- in the case of certain floor courses, such as a wavy floor course with constantly changing and/or a rise of the ground from the central area to both sides, a HSW is required.

HSW installation may not be possible or may only be possible after the ground has been leveled or other constructive measures have been taken.* In the case of the points mentioned here, as well as possibly other factors occurring on the construction site, the installer

may have to use a suitable profile in the closure. profile in the closure or sealing axis of the HSW/FSW, if necessary, in order to sealing axis of the HSW/FSW, if necessary, in order to allow the function of the system.

Notes on portal systems

Maintenance recommendation for high-frequency HSW systems

Horizontal sliding walls with glass panels have been developed in order to provide retail outlets with generous and enticing frontages – entrances that offer easy accessibility and an inviting appearance for customers. When the frontages are closed, they can double up as expansive shop windows.

In cases where double-action sliding panels are used for main entrances as a portal system (i. e. in shopping malls or as similar operated HSW systems) they are submitted to very high daily traffic volumes and usage frequency rates.

The door closers and pivot bearings used by DORMA-Glas have been successfully tested in accordance with the requirements of EN 1154. EN 1154 specifies 500000 test cycles for manually operated closing devices.

High-frequency portal systems such as the above can reach this number of cycles after just a few months. Consequently, DORMA-Glas recommends that such units be regularly maintained. The higher the usage levels, the more frequently the equipment should be serviced by either the installation firm or a similarly specialized fitter.

In addition to any door closer that may be fitted, a suitable opening limitre (to be provided on site) will also be required as protection for single-action and double-action sliding panels. In the case particularly of public and highly frequented entrance systems, door closers are unsuitable as opening limitres as any excess pressure applied to doors will lead to high stress forces being applied at the sweep maximum.

Finishes

Deviations in colour due to production procedures cannot be totally excluded.

HSW systems with surface finishes 700 and 701 contain different component materials.

In the case of FSW (folding sliding walls) systems, for example, the folding hinges are always of aluminium, while the standard surface finish for brush profiles and end covers is black anodised (E6/C35). These various components can also optionally be anodised or powder-

coated so that they resemble the ordered surface finish. The standard surface of upper locking units and upper locking bolts is a powder-coated RAL colour.

Typical manufacturing flow marks appear when anodising the milled area of the track rail modules. As an alternative to the anodized EV 1 surface finish, we therefore offer modules and track rails in all lengths in a powder-coated version similar to EV 1 for visual reasons.

Finishes			
Aluminium, mill finish and anodized	DORMA-Glas No.	Sim. to Eloxal I	Sim. to Eloxal II
AL mill finish	100		
AL anodized, EV1, sanded, matte (for profiles: stained, matte)	101	EV1	C 0
AL anodized, similar stainless steel, polished, matte	107		
AL anodized, similar stainless steel, satin (for profile material) (similar Anodizing II C 31)	113		C 31
AL anodized, special	199		
Aluminium, powder coated	DORMA-Glas No.	Sim. to HEWI-No.	Sim. to RAL
AL powder coated, Traffic white, smooth, glossy (sim. RAL 9016)	300	99	9016
AL powder coated, Special color (Standard powder according to the corresponding overview on our website. A price surcharge is possible for special colors outside the color range specified there.)	399		
Stainless steel, various finish treatments		DORMA-Glas No.	
Stainless steel, satin (compatible with 750)		700	

Finishes HSW EASY Safe	
Aluminium, mill finish and anodized	DORMA-Glas No.
AL mill finish	100
AL anodized, Silver, satin, matte (compatible with finish 114)	150
AL anodized, similar stainless steel, satin	157
AL anodized, special	199
Aluminium, powder coated	DORMA-Glas No.
AL powder coated, Jet black, smooth, matte (sim. RAL 9005)	304
AL powder coated, similar anodized EV1, smooth, matte	318
AL powder coated, Traffic white, smooth, semi gloss (sim. RAL 9016)	350
AL powder coated, Special color, high weather resistant	398
AL powder coated, Special color (Standard powder according to the corresponding overview on our website. A price surcharge is possible for special colors outside the color range specified there.)	399
Stainless steel, various finish treatments	DORMA-Glas No.
Stainless steel, satin (compatible with 750)	700

Safety-related information

Important safety-related information for the mounting and use of DORMA-Glas glass fittings.

(Follow these instructions in addition to the mounting and operating instructions in order to avoid damage of product and damage to person or property.)

Important: All users have to be informed about relevant points mentioned in these safety-related information and the mounting and operating instructions!

General information

1. DORMA-Glas recommends the use of TSG-H (heat-stored tempered safety glass) according to DIN EN 12150-1.
2. DORMA-Glas glass fittings are only conditionally suitable for outdoor installation.
3. DORMA-Glas glass fittings are not suitable for rooms where chemicals (e.g. chlorine) are used, e.g. swimming pools, saunas and brine baths.



4. Sliding panels must not be moved faster than at walking speed and must be stopped by hand before reaching the end position will be.
5. Pivoting panels must not be thrown too hard. If there is a risk of over-turning, this must be prevented by a door stop.

Mounting

1. Only properly qualified and specially trained staff is authorised to mount DORMA-Glas glass fittings.
2. Never use glass with conchoidal fractures and/or damaged edges.
3. Due to crushing hazards – among others in the area of the secondary closing edge – and possible injury caused by breakage of glass during mounting, corresponding protective clothing (especially gloves and protective goggles) is required.
4. Clean clamping area with fat solvent (standard commercial cleaning agent) before mounting the glass fitting.
5. Never use clamping shoes on structured glass surfaces (except on satined glass) or glass of heavily varying thickness unless with a corresponding levelling layer.
6. Never use clamping shoes on self-cleaning coatings.
7. When adjusting glass elements, always stick to the required clearance for the respective fitting. Adjust clearance so that the glass does not touch hart components such as glass, metal or concrete.
8. Make sure not to use excessive force when installing the glass (avoid local stress resulting from very tight screws).

Maintenance

Check fittings at regular intervals for proper positioning and smooth running and door for correct adjustment. Especially highly-frequented door systems require inspection by properly qualified staff (specialised companies or installation firms). Immediately replace damaged glass elements (no glass flaking and/or conchoidal fractures)!

General care instructions

The surface finishes of the fittings are not maintenance-free and should be cleaned according to their material and design.

- For metallic surfaces (anodised finishes, stainless steel) please use appropriate cleaning agents without abrasive additives only.
- For varnished surfaces please use appropriate solvent-free cleaning agents only.
- Brass surfaces (without surface protection) have to be treated with an appropriate maintenance agent on occasion, to avoid tarnishing.

For practical planning, please use our drawings DORMA-Glas "The Detail".

The printed colours indicating the surface finishes are not 100 % true, but do provide a useful guide. Statements made with regard to the nature or use of the products are for the purposes of descriptions. Assent with regard to the existence of particular properties or particular uses always requires special written agreement. Pictures may show special designs which are different to the standard scope of delivery.

Subject to change without notice.

Moving Details.



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